

Vitrified Wheels For Steel Applications (continued)



TIER:	BEST	BETTER	GOOD
BRAND:	Norton	Norton	Norton
TRADENAME:	NORTON SG	32A / 48A	38A / 25A / 53A
ABRASIVE:	Ceramic Alumina	Aluminum Oxide	Aluminum Oxide

SIZE (D x T x H)	MAX. RPM	MIN./STD. PKG.	SPEC.	PART #	SPEC.	PART #	MIN./STD. PKG.	SPEC.	PART #
Type 05 Recessed One Side									
12 x 1-1/2 x 3 Rec 1/S 6 x 1/2	2,070	1			32A46-IVBE	66253263186			
12 x 1-1/2 x 5 Rec 1/S 7-1/2 x 1/2	• 2,070 2,070 2,070 2,070	1 1 1 1 1	3SGR46-HVP2 5SG46-GVSP 5SG46-GVS3P 5SG46-IVS 5SG46-IVS3	66253220904 66253263127 66243495374 66253202883 66243494105	32A46-HVBEP 32A46-IVBE 32A46-JVBE 32A46-KVBE 32A60-KVBE	66253263180 66253263166 66253263169 66253263170 66253263172	1	38A46-IVBE	66253263175
14 x 1-1/2 x 5 Rec 1/S 8 x 1/2	• • • 1,800 1,800 • • 1,800 1,800	1 1 1 1 1 1 1 1	3SGR46-GVP2 3SGR46-HVP2 3SGR60-HVP2 5SG46-IVS 5SG46-IVS3 5SG46-JVS 5SG60-IVS 5SG60-JVS	66253319953 66253319954 66253319956 66253364102 66243494106 66253364103 66253364104 66253364105	32A46-HVBE 32A46-IVBE 32A46-KVBE 32A60-JVBE 32A60-KVBE 48A46-HVP2	66253364359 66253364300 66253364362 66253364364 66253364365 66253319958			
14 x 2 x 5 Rec 1/S 8 x 1/2	2,320 2,320 2,320	1 1 1	3SGR46-GVP2 3SGR46-HVP2	66253319936 66253319937	48A46-HVP2	66253319941	1 1 1	25A46-HVP2 38A46-HVP2 38A60-HVP2	66253319945 66253319949 66253319951
14 x 2 x 5 Rec 1/S 8 x 1	1,800 1,800	1 1			32A60-KVBE 32A60-LVBE	66253364390 66253364525			
<ul style="list-style-type: none"> • 12" Type 05 Wheel Maximum RPM: NORPOR VP2 Wheels = 2,710; all others = 2,070 • 14" Type 05 Wheel Maximum RPM: NORPOR VP2 Wheels = 2,320; all others = 1,800 									
Type 06 Straight Cup									
3-1/2 x 1-1/2 x 1/2 Rim 1/2" Back 1/2"	6,550						1/10	38A60-KVBE	66243529372
100mm x 50mm x 20mm Rim 10mm, Back 13mm	6,550						1/10	38A80-JVBE	66243530429
4 x 1-1/2 x 1/2 Rim 1/2" Back 1/2"	5,730	1/10			32A60-KVBE	66243530218			
4 x 1-1/2 x 1-1/4 Rim 1/2" Back 1/2"	5,730						1/10	38A60-KVBE	66243530221
4 x 2 x 20mm Rim 3/8" Back 1/2"	5,730						1/10	38A80-JVBE	66243530523
5 x 1-1/2 x 1-1/4 Rim 3/8" Back 3/8"	4,585	1/10			32A46-KVBE	66252830832	1/10	38A46-KVBE	66252830842
Face Y (ME19243)	4,585	1/10			32A60-JVBE	66252830837		38A60-KVBE	66252830846
5 x 2 x 5/8 Rim 1/2" Back 1/2"	4,585	1/10			32A60-KVBE	66252830838			
6 x 1-1/2 x 1/2 Rim 1" Back 1/2"	3,820	1/10			32A60-JVBE	66252830987			
6 x 2 x 1-1/4 Rim 1/2" Back 1/2"	3,820	1/10			32A46-KVBE	66252838458			
7 x 2 x 1-1/4 Rim 1/2" Back 1/2"	3,275	1/8			32A46-IVBE 32A60-JVBE	66252838544 66252838538	1/10	38A60-KVBE	66252838486
9-1/2 x 1-1/2 x 1-1/2 Rim 1-1/2" Back 5/8"	2,415						1	53A46-LVBE	66253149136
10 x 4 x 1-1/2 Rim 1-1/4" Back 1" Tape Wound	2,295						1	38A46-IVBE	66253161797
12 x 2-1/2 x 7 Rim 1-1/2" Back 7/8"	1,910	1			32A46-LVBE	66253263614			

For non-stock toolroom wheels: if you don't see the toolroom wheel you need in our stock listing, call your local authorized Norton distributor to check our made-to-order non-stock availability – including our revolutionary new Quantum ceramic and Vitrium3 bond wheels.