

TIER:	BEST	GOOD
BRAND:	Norton	Norton
TRADENAME:	QUANTUM	GEMINI
ABRASIVE:	Ceramic Alumina	38A Aluminum Oxide

SHAPE	SIZE (D x T)	SPINDLE DIA.†	MAX. RPM*	MIN./STD. PKG.	SPEC	PART #	SPEC	PART #
Vitrified Bond Mounted Points – B Shapes								
B41	5/8 x 5/8	1/8	33,570	5/25			38A60-P	61463624410
B42	1/2 x 3/4	1/8	33,570	5/25	3NQ80	69083149045	38A60-P	61463624412
B43	1/4 x 5/16	1/8	81,370	5/25			38A60-P	61463624413
B44	7/32 x 3/8	1/8	68,400	5/25			38A60-P	61463624414
B45	3/16 x 5/16	1/8	104,250	5/25			38A60-P	61463624415
B46	1/8 x 5/16	1/8	105,000	5/25			38A60-P	61463624416
B51	7/16 x 3/4	1/8	45,370	5/25			38A60-P	61463624418
B52	3/8 x 3/4	1/8	45,370	5/25	3NQ80	69083149046	38A60-P	61463624420
B52	3/8 x 3/4	1/4	81,000	5/25			38A60-P	61463624419
B52	3/8 x 3/4	1/8	45,370	5/25			38A90-Q	61463624422
B53	5/16 x 5/8	1/8	60,000	5/25			38A60-P	61463624423
B54	1/4 x 1/2	1/8	60,000	5/25			38A60-P	61463624424
B55	1/8 x 1/4	1/8	105,000	5/25			38A60-P	61463624425
B81	3/4 x 3/16	1/8	50,930	5/25			38A60-P	61463624437
B91	1/2 x 5/8	1/8	34,500	5/25			38A60-P	61463624443
B96	1/8 x 1/4	1/8	105,000	5/25			38A60-P	61463624448
B96	1/8 x 1/4	1/8	105,000	5/25			38A90-Q	61463624449
B97	1/8 x 3/8	1/8	105,000	5/25	3NQ80	69083149048	38A60-P	61463624451
B98	3/32 x 1/4	1/8	105,000	5/25			38A60-P	61463624452
B121	1/2" Ball	1/8	45,370	5/25			38A60-P	61463624466
B122	3/8" Ball	1/8	61,650	5/25	3NQ80	69083149050	38A60-P	61463624470
B122	3/8" Ball	1/8	61,650	5/25			38A90-Q	61463624471
B123	3/16" Ball	1/8	104,250	5/25			38A60-P	61463624472
B124	1/8" Ball	1/8	105,000	5/25			38A90-Q	61463624474
B131	1/2 x 1/2	1/8	34,500	5/25	3NQ80	69083149049	38A60-P	61463624475
B132	3/8 x 1/2	1/8	45,370	5/25			38A60-P	61463624479
B133	3/8 x 3/8	1/8	54,000	5/25			38A60-P	61463624481
B134	5/16 x 3/8	1/8	61,650	5/25			38A60-P	61463624482
B135	1/4 x 1/2	1/8	60,000	5/25			38A60-P	61463624484
B136	1/4 x 5/16	1/8	77,250	5/25			38A60-P	61463624485

† Spindle size is 1/8" or 1/4" x 1-1/2"

* Maximum RPM valid to 1/2" overhang. See package insert for other overhangs.

TECH TIP

- For best mounted point performance, always run the mounted point at the maximum allowable speed according to ANSI B7.1. Refer to the speed chart included in each shipment for proper operating speeds.
- Use "A" shapes for medium- to heavy-duty blending.
- Use "B" shapes for light deburring and finishing/polishing.
- Use "W" shapes for offhand and precision grinding of medium to heavy stock.
- Use 36 grit and coarser for rough grinding.
- Use 60 and 90 grits for imparting fine finishes or when grinding on narrow surfaces.



It is the user's responsibility to refer to and comply with ANSI B7.1

