

NORTON DIAMOND / CBN STOCK WHEELS

SIZE (D x T x H)	SPECIFICATION	PART #
Type 6A2C Straight cup – Diamond		
6 x 7/16 x 1-1/4 Rim Width 1" (0640185M)	D120/140-H-MSL	66260269172
6 x 3/4 x 1-1/4 Rim Width 3/4" (ME27853)	SD220-R50B99-1/16	69014191665
	ASD120-R75B99-1/16	69014191860
	ASD120-R75B99-1/8	69014192786
	SD150-P50V99-1/16	69014192217
	SD220-P50V99-1/16	69014191623
6 x 3/4 x 1-1/4 Rim Width 1/2" (ME30621)	ASD120-R75B99-1/8	66260273565

Standard Package = 1 wheel

SIZE (D x T x H)	SPECIFICATION	PART #
Type 6A2H Straight Cup – Diamond		
5 x 1 x 1-1/4 Rim Width 1-1/16" (ME27084)	SD320-R50B99-1/16	69014192221

Standard Package = 1 wheel

NEW! See page 305 for Norton Thriftline stock wheels, engineered at low initial cost, for small volume operations.

ASD DIAMOND / B105 RESIN BOND WHEELS

BEST CHOICE FOR DRY GRINDING CARBIDE TOOLS

FEATURES

- Premium quality diamond
- Advanced, heat-reducing bond
- Self-lubricating bond
- Unique self-dressing core

BENEFITS

- Produces keen cutting tools that hold their shape, are easier to sharpen, and require fewer reconditionings
- Minimizes heat generation and thermal damage to tool
- Increases tool life and productivity
- Lasts more than 2X as long as standard diamond wheels
- Lowest total wheel costs; highest productivity
- No steel or braze loading
- Uses less power
- Eliminates wheel core damage
- Eliminates downtime to dress core

SIZE (D x T x H)	SPECIFICATION	PART #
Type 11V9 Flaring Cup – Diamond		
3-3/4 x 1-1/2 x 1-1/4 Insert Length 3/8" (ME92192)	ASD120-R75B105-1/16	69014191905
	ASD150-R75B105-1/16	69014191906
	ASD100S-R75B105-1/8	69014191908
	ASD120-R75B105-1/8	69014191909
	ASD150-R75B105-1/8	69014191910
5 x 1-3/4 x 1-1/4 Insert Length 7/16" (ME98298)	ASD120-R75B105-1/16	69014191913
	ASD150-R75B105-1/16	69014191914
	ASD100S-R75B105-1/8	69014191916
	ASD150-R75B105-1/8	69014191918

Standard Package = 1 Wheel

SIZE (D x T x H)	SPECIFICATION	PART #
Type 11V9 Flaring Cup – Diamond		
3 x 1-1/4 x 3/4 Insert Length 3/8" (ME93912)	ASD120-R75B99-1/16	69014192291
	ASD150-R75B99-1/16	69014192292
	SD150-R100B99-1/16	69014192293
3-3/4 x 1-1/2 x 3/4 Insert Length 3/8" (M92192)	ASD120-R75B99-1/16	69014192022
3-3/4 x 1-1/2 x 1-1/4 Insert Length 3/8" (ME92192)	ASD150C-R50B99-1/8	69014190751
	ASD120-R75B99-1/16	69014191660
	ASD150-R75B99-1/16	69014191725
	ASD100S-R75B99-1/8	69014191653
	ASD120-R75B99-1/8	69014191652
	ASD150-R75B99-1/8	69014191651
	ASD180-R75B99-1/8	69014191650
	SD120-R100B99-1/16	69014191657
	SD150-R100B99-1/16	69014191656
	SD220-R100B99-1/16	69014191654
	SD320-R100B99-1/16	69014192814
	SD100S-R100B99-1/8	69014192427
	SD120-R100B99-1/8	69014191649
	SD150-R100B99-1/8	69014191648
	SD180-R100B99-1/8	69014191647
	SD220-R100B99-1/8	69014191646
5 x 1-3/4 x 1-1/4 Insert Length 7/16" (ME98298)	ASD100S-R75B99-1/16	69014191645
	ASD120-R75B99-1/16	69014191644
	ASD150-R75B99-1/16	69014191643
	ASD100S-R75B99-1/8	69014191637
	ASD120-R75B99-1/8	69014191636
	ASD150-R75B99-1/8	69014191635
	ASD180-R75B99-1/8	69014191634
	SD120-R100B99-1/16	69014191641
	SD150-R100B99-1/16	69014191640
	SD220-R100B99-1/16	69014191638
	SD150-R100B99-1/8	69014191632
	SD180-R100B99-1/8	69014191631

Standard Package = 1 Wheel

