

## Square Files



- American Pattern Square File, Bastard Cut
- Used on Slots, Keyways and General Surface Filing
- Square Shape
- Double Cut
- Tapered Slightly Towards Point
- Larger Sizes Frequently Preferred to Corresponding Flat Files
- This is Due to a Heavier Section and 4 Filing Surfaces

| Cat. No. | UPC No.      | Packaging | Length | Diameter | File Cut | Product Weight | Shelf Pack Qty. |
|----------|--------------|-----------|--------|----------|----------|----------------|-----------------|
| 12790    | 037103127907 | Boxed     | 4 in   | 5/32 in  | Bastard  | 0.03 lb        | 12              |
| 12857    | 037103128577 | Boxed     | 4 in   | 5/32 in  | Smooth   | 0.03 lb        | 12              |
| 12967    | 037103129673 | Boxed     | 6 in   | 1/4 in   | Bastard  | 0.10 lb        | 12              |
| 13000N   | 037103130006 | Boxed     | 6 in   | 1/4 in   | Second   | 0.08 lb        | 12              |
| 13033    | 037103130334 | Boxed     | 6 in   | 1/4 in   | Smooth   | 0.08 lb        | 12              |
| 13081    | 037103130815 | Boxed     | 8 in   | 5/16 in  | Bastard  | 0.10 lb        | 12              |
| 13114    | 037103131140 | Boxed     | 8 in   | 5/16 in  | Second   | 0.10 lb        | 12              |
| 13147    | 037103131478 | Boxed     | 8 in   | 5/16 in  | Smooth   | 0.55 lb        | 12              |
| 13196    | 037103131966 | Boxed     | 10 in  | 3/8 in   | Bastard  | 0.30 lb        | 12              |
| 13229    | 037103132291 | Boxed     | 10 in  | 3/8 in   | Second   | 0.30 lb        | 12              |
| 13262    | 037103132628 | Boxed     | 10 in  | 3/8 in   | Smooth   | 0.30 lb        | 12              |
| 13310    | 037103133106 | Boxed     | 12 in  | 1/2 in   | Bastard  | 0.65 lb        | 6               |
| 13343    | 037103133434 | Boxed     | 12 in  | 1/2 in   | Second   | 0.68 lb        | 6               |
| 13376    | 037103133762 | Boxed     | 12 in  | 1/2 in   | Smooth   | 0.65 lb        | 6               |
| 13425    | 037103134257 | Boxed     | 14 in  | 5/8 in   | Bastard  | 1.20 lb        | 6               |

## Taper (Triangular) Saw Files

| Number of Saw Points | Files Recommended                                     |
|----------------------|---|
| 4                    | 7" Heavy or 8" Regular Taper                          |
| 5                    | 7" Regular Taper or 10" Slim                          |
| 5 1/2                | 7" Regular Taper or 10" Slim                          |
| 6                    | 5" or 6" Regular Taper<br>7" or 8" Slim               |
| 7                    | 6" or 7" Slim   |
| 8                    | 4" Regular Taper<br>6" Slim, 7" X Slim, 8" XX Slim    |
| 9                    | 5" Slim, 6" X Slim, 7" XX Slim                        |
| 10                   | 3 1/2" Regular Taper or<br>5" Slim, 5" or 6" X Slim   |
| 11                   | 3" Regular Taper or<br>4" Slim, 5" X Slim, 6" XX Slim |
| 12                   | 3" Regular Taper or 5" X Slim                         |
| 13,14                | 4" X Slim or 5" XX Slim                               |
| 15,16                | 4" XX Slim  |

- Made for Filing Saws with 60° Angle Teeth
- Triangular Shape
- Single-Cut
- Edges Set and Cut for Filing Gullets Between Saw Teeth
- When Filing Handsaws, it is Important to Select the Right File
- In general, the table lists suggested size and type of file that will give best result