

P CIRCULAR FLARED END BRUSHES feature crimped wire fill that has been “pre-flared” to match the working angle of the brush at operating speed; suited for addressing broad and slightly contoured surfaces.

Diameter	Wire Size	Max. RPM	Standard Pack	Item Number	
				Steel	Stainless
1"	.006	25,000	1	10033	10042
	.008			10034	10043
	.020			10099	—
1-1/4"	.006	20,000	1	10076	—
	.008			10035	—
1-1/2"	.006	20,000	1	10044	10045
	.008			10037	10046
	.020			10038	10047
2"	.014	25,000	2	11142	—
2-3/4"	.008	16,000	2	10039	10048
	.020			10040	—
3"	.006	16,000	2	10150	10151
	.008			10041 ■	10050
	.014			10134	—
	.020			10073	10074
4"	.008	15,000	1	—	96705

■ Packaged product available. See pages 132-135 for details.



P POLYFLEX® ENCAPSULATED CIRCULAR FLARED END BRUSHES

Black Elastomer* - Crimped wire fill that has been encapsulated in a heavy-duty elastomer that gradually wears away to keep only the wire tips exposed. Their saucer-shape, narrow face, and aggressive brushing action make them suitable for addressing edges, corners, and confined areas.

O.D. Diameter	Wire Size	Cup Size	Overall Length	Max. RPM	Standard Pack	Item Number	
						Steel	Stainless
1-3/4"	.006	3/4"	2"	25,000	2	35222	—
	.0104					35223	35226
	.020					35224	—
2"	.0104	3/4"	1-1/8"	20,000	2	35233	—
	.020					35234	—

* See Elastomer Color Code Chart on page 51 for more information.



P PENCIL END BRUSHES contain straight wire fill material retained in a small diameter steel tube. They provide a light-duty brushing action suitable for very small recessed areas.

Tube Diameter	Wire Size	Trim Length	Overall Length	Max. RPM	Standard Pack	Item Number	
						Steel	Stainless
1/4"	.0104	3/4"	3-3/4"	8,000	10	99825	99823



When brushing a recessed area or the inside diameter of a tube, use an End Brush in the following manner: Insert the brush, start the brush rotating. Turn off the power before removing the brush. This will prevent the brush from flaring out and enable it to fit into the recessed area again.



1. Insert Brush



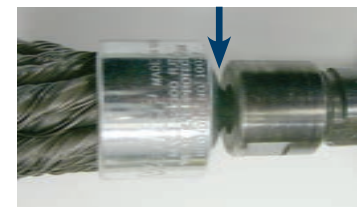
2. Apply Power



3. Shut-Off Power



4. Remove Brush



MOUNT END BRUSHES SAFELY

When mounting end brushes, the amount of overhang from the tool should be minimized by clamping on as much of the straight portion of the stem as possible. However, the collet or chuck should NOT clamp on the radius at the base of the stem to insure a secure hold before use. See photo above for the correct brush orientation.