Weiler Construction Market Catalog











- Grinding and Cutting Wheels
- Abrasive Flap Discs, Flap Wheels and Resin Fiber Discs
- Maintenance Products
- Power Brushes

Quality Abrasive, Maintenance and Power Brush Products for the Construction Market

Important Safety Information

All of Weiler's products are made to the strictest quality standards and specifications and are desiged to provide superior work performance and safe operation when used properly.



Warning: Failure to observe safety precautions may result in injury.

Many manufacturers mark some safety warnings, recommendations and usage restrictions directly on the product. However, it is not always practical to include even the most limited safety information on the product itself. Therefore, the operator MUST READ and FOLLOW all instructions supplied in or on the product container as well as those marked on the product. The operator should also refer to the safety and operating information printed in this catalog and other literature.



Safety Standards

Comply with the following safety standards of the American National Standards Institute:

- ANSI B165.1 "Safety Requirements Power Brushes"
- ANSI B7.1 "Safety Requirements For the Use, Care and Protection of Abrasive Wheels".



Safety goggles or full face shields worn over safety glasses with side shields MUST BE WORN BY ALL OPERATORS AND OTHERS IN THE AREA OF BRUSH AND ABRASIVE OPERATIONS. Comply with the requirements of ANSI Z87.1 "Occupational Eye and Face Protection".



Protective Clothing

Appropriate protective clothing must be used where there is a possibility of injury that can be, prevented by such clothing.



Hearing Protection

Use of these products may create elevated sound levels. Hearing protection must be worn where required.



Safety Gloves

Grinding applications are conducted in harsh environments. The use of safety gloves is recommended.



Respiratory Protection

Wear respiratory protection against dust and fumes (see ANSI Z88.2).



Speeds

Observe all speed restrictions indicated on brushes, abrasives, containers, labels, or printed in pertinent literature. MSFS means Maximum Safe Free Speed (RPM) - spinning free with no work applied. For reasons of safety, MSFS or Maximum RPM should not be exceeded under any circumstances.



Tool Guards

Guards must be kept in place at all times when product is running.

Tool/Work Rest

On bench grinders, tool/work rests should be used to support the work-piece during use. It should have a maximum opening of 1/8" to the product face. Only adjust the rest when the product is not in motion.

Availability of ANSI Standards

Based on the collective experience of the American Brush Manufacturers Association Industrial Division members (ANSI B165.1) and the United Abrasives Manufacturers Association's Bonded Division (ANSI B7.1) both ANSI Standards are referenced and provided solely as a public service for the guidance of the users of the members' products. All Brush and Abrasive recommendations are not necessarily complete with respect to any particular application and common sense safety considerations should be adhered to generally. Any applicable federal, state, local law or regulation must be strictly adhered to and is controlling over any recommendation contained herein.



Before Starting Product:

Use eye protection and safety equipment. Inspect product for rust, damage, etc. If RPM marked on the power tool is higher than the RPM marked on the product, do not mount the product.

And Don't Forget:

Inspect and jog machine to ensure that the product is mounted properly and securely, machine guards are in place, no vibration, etc. Run machine at operating speed for at least one minute before applying work. Do not stand in front of or in line with product.



800-835-9999

Introduction

As an industry leader and global manufacturer of surface conditioning solutions, Weiler Corporation is dedicated to providing world-class service and value-added products to the construction market. Whether cutting, grinding, cleaning or finishing, operators worldwide know they can trust the Weiler name for high quality and dependable products. Products designed to get the job done safely and efficiently.

The **Weiler Industrial-Grade** product is performanceengineered for maximum product life, superior quality and durability. The Weiler industrial-grade product is ideal for heavy production environments and provides the lowest cost-of-use in demanding applications. (These items are featured in the blue charts.)



The Weiler Vortec Pro® line is specifically designed for the professional contractor. This comprehensive offering of abrasives, maintenance products and power brushes features a full range of reliable, general purpose products at competitive prices. (These items are featured in the red charts.)

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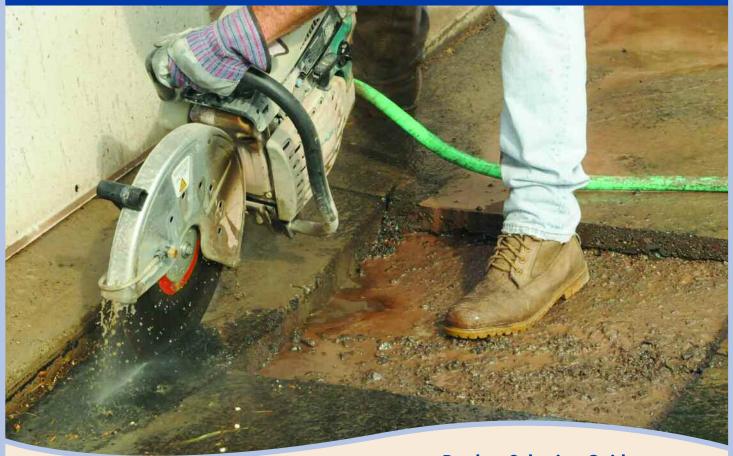
How To Order: To place an order, call our Customer Service Team at 800-835-9999. For questions on product performance or for application assistance, contact our Application Engineering Department at 888-299-2777.

Weiler's Satisfaction Guarantee

Weiler Corporation hereby warrants that its Abrasives, Power Brushes and Maintenance products shall be free from defects in material and workmanship under normal use and service for a period of one year from the date of purchase. In the event the customer reasonably becomes dissatisfied with the performance of any of Weiler's products, Weiler will repair or replace the product at no cost to the customer. This repair or replacement is contingent upon prompt written notice and compliance by the customer with instructions given by Weiler regarding the return of the product for evaluation.



Abrasive Products - Selection Guide



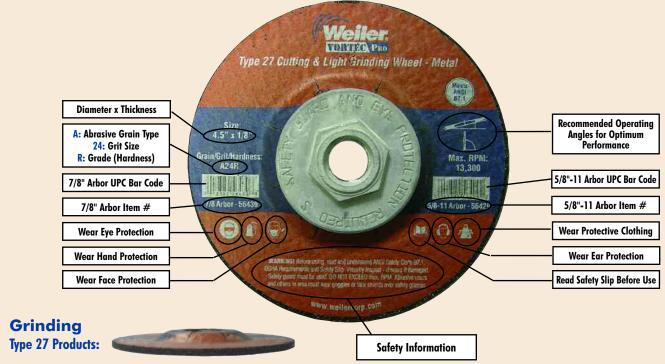
Product Selection Guide

Tool icons above product charts in this section are color-coded based on tool used.	Power Drills*	Right Angle or Straight Die Grinders with 1/4" Collets	Right Angle Grinders with Threaded Arbors	Bench or Pedestal Grinders	Chop Saws, High Speed Gas Saws, Stationary Saws, Circular Circular Saws & Walk Behind
Cleaning & Surface Preparation	• 1"-3" Flap Wheel With Stem	• 2"-3" BobCat Flap Disc • 1"-3" Flap Wheel w/Stem	• 4"-7" Flap Disc • 4"-7" Resin Fiber Disc		
Light Deburring & Edge Blending	• 1"-3" Flap Wheel With Stem	• 2"-3" BobCat Flap Disc • 1"-3" Flap Wheel w/Stem			
Heavy Deburring & Light Grinding (Low Stock Removal)	• 1"-3" Flap Wheel With Stem	• 2"-3" BobCat Flap Disc • 1"-3" Flap Wheel w/Stem	• 4"-7" Flap Disc • 4"-7" Resin Fiber Disc • Type 27 Grinding Wheel		
Edge Chamfering		• 2"-3" BobCat Flap Disc	• 4"-7" Flap Disc • 4"-7" Resin Fiber Disc • Type 27 Grinding Wheel		
Heavy Grinding (High Stock Removal)			• 4"-7" Flap Disc • 4"-7" Resin Fiber Disc • Type 27 Grinding Wheel	• 6"-8" Vitrified Grinding Wheel	
Cutting & Parting		• 2"-5" Type 1 Cut-Off Wheel	• Type 27 Cutting Wheel • 4"-7" Type 1 Cut-Off		• 7" Cut-Off Wheel • 12"-14" Type 1 Cut-Off

 $^{{}^{\}star}$ Product will not perform to its full potential due to the inherent power and speed limitations of this tool.



Abrasive Products - Usage & Tech Info



These products range from 4" to 9" diameters and are available in 1/4" thick for grinding and 1/8" thick for light grinding or cutting. Type 27 Wheels are offered in aluminum oxide, silicon carbide or zirconium grain with a choice of a 5/8"-11 hub.

Cutting

Type 27 Products:

Type 27 Wheels are offered in .045", .060", 3/32" and 1/8" wheel thicknesses. Diameters range from 4" to 9" and are available in aluminum oxide or zirconium grain, with a choice of a 5/8"-11 hub.

Type 1 Products:

This product category includes wheels ranging from 2" to 14" diameters in various grit sizes in aluminum oxide and silicon carbide abrasive grains. Type 1 Wheels are for use on electric or air die grinders, tool room grinders, circular saws, stationary machines, portable gas or electric saws and chop saws.

All Weiler wheels are resin bond formulated for fast, high quality grinding and cutting, and are reinforced with fiberglass webbing to provide stability.

Our Type 27 Wheels contain no fillers and are made with 100% abrasive grain to maximize cut rate.



Weiler:

A side view of Weiler's Vortec Pro® Abrasives Type 27 Grinding Wheel shows the even distribution of grain from the top to the bottom of the wheel. This provides a consistent rate of cut throughout the product life.



Competition:

A side view of competitor's Type 27 Grinding Wheel shows abrasive grain on the bottom portion of the wheel and filler grain on the top portion. The cut rate deteriorates dramatically when the filler portion of the wheel is reached.

Wheel Thickness Selection Guide

1/4"	Grinding Only
1/8"	Light Grind & Cut
3/32"	Cutting Only
1/16"	Cutting Only
.045"	Cutting Only
.040"	Cutting Only
.035"	Cutting Only



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Abrasive Products - Usage & Tech Info

Fixture the work-piece to minimize wheel contact area for a faster, cooler cut.



Incorrect (Wide contact point)



(Two small contact points)

Use an oscillating head when cutting thicker cross sections (over 3"). This reduces arc of contact and permits larger sections to be cut with a given diameter wheel.



Counter rotation of the work-piece is recommended for cutting large cross sections (over 8") and when cutting tubular stock.

Wheel



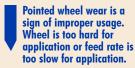
Wheel Selection Guide

Grain	WA A C	White Aluminum Oxide: For rust and corrosion free results on all metals Aluminum Oxide: for use on all metals except titanium and ductile iron Silicon Carbide: for use on non-metallics, titanium, ductile iron & stone Zirconium: for higher cut rates in high pressure applications (Type 27 only)
Grit	16 24 30 36 46 60	Extra Coarse: for fast, aggressive cutting and maximum wheel life Coarse: for fast, aggressive cutting and maximum wheel life Medium/Coarse: for fast cutting and long wheel life Medium/Coarse: excellent for general purpose cutting Fine/Medium: for a smoother finish and reduced burr Fine: for a burr-free cut
Grade	S-V R N	Hard: for maximum wheel life Medium/Hard: for cutting large cross sections; improved stock removal rate Soft: for maximum cut rate

For Maximum Wheel Life:

Select the coarsest, hardest wheel that will perform the cut.





Construction Advantages of Abrasive Flap Discs

Grind and Finish in One Step! Weiler's Coated Abrasive Flap Discs save you time and money. No need to switch from a Type 27 Grinding Wheel to a Resin Fiber Disc because flap discs grind and finish in one step. This results in fewer changeovers and increased productivity.



Abrasive Flap Disc: **Multi-layer flap construction**

As the coated abrasive cloth flaps slowly wear down, new sharp abrasive grain is constantly exposed, producing a consistently high cut rate throughout disc life.



Angled Style (Type 29)



Flat Style (Type 27)



High-Density Style (Type 27)

- Maximum aggression
- Ideal working angle of 15°-25°
- Smooth grinding action
- Long life
- Ideal working angle of less than 15°



• Thicker disc with longer flaps

- Conforms to curved and irregular surfaces
- Maximum life
- Ideal working angle of less than 15°



Resin Fiber Disc: Solid one-layer construction

The cut rate of a resin fiber disc diminishes rapidly because, as the disc wears, no new abrasive grain is exposed.

Backing and Grain Type Selection

Backing		Prevents backing from scratching the work-piece
Туре	Composite	Trimmable, non-marking backing; access to hard-to-reach angles
	Ceramic	Cool, fast cutting action on hard-to-grind metals
Grain	Zirconium	High rate of stock removal and long life
Туре	Coarse Grits	Maximum material removal
	Fine Grits	Achieve desired finishes



Cutting & Grinding Wheels

The Vortec Pro® bonded abrasive line is specifically designed for general purpose grinding and cutting applications on steel, iron, and other ferrous metals. All product is resin-bond formulated for aggressive stock removal and fast cutting, and are reinforced with fiberglass webbing for stability.

Applications: Weld Removal • Rough Grinding • Cutting and parting • Notching

Vortec Pro® Small Type 1 Cut-Off Wheels -

General purpose cutting applications in toolrooms and machine shops.

	•				
	Wheel	Arbor	Grain	Max.	Boxed Qty.
Diameter	Thickness	Hole	Туре	RPM	Item #
2"	.035" 1/16"	1/4" 1/4"	WA60T - Metal A36T - Metal	30,000	56013* 56015
	1/16" 1/4"	1/4" 3/8"	A60T - Metal A36T - Metal		56017 56131
3"	.035" .035"	1/4" 3/8"	WA60T - Metal WA60T - Metal	25,000	56061* 56062*
	1/16" 1/16"	1/4" 3/8"	A36T - Metal A36T - Metal		56065 56068
	1/16" 1/16"	1/4" 3/8"	A60T - Metal A60T - Metal		56067 56070
	1/8" 1/8"	3/8" 1/4"	A36T - Metal A36T - Metal		56076 56270
	1/4"	3/8"	A36T - Metal	23,000	56147
4"	.035" .035" .035"	5/8" 1/4" 3/8"	WA60T - Metal WA60T - Metal WA60T - Metal	19,000	56271* 56079* 56080*
	1/16" 1/16"	1/4" 3/8"	A36T - Metal A36T - Metal		56083 56086
	1/16" 1/16"	1/4" 3/8"	A60T - Metal A60T - Metal		56085 56088
	1/16" 1/4"	5/8" 3/8"	A60T - Metal A36T - Metal		56272 56163
	1/8"	3/8"	A36T - Metal		56099
4-1/2"	.045" 1/16"	7/8" 7/8"	WA60T - Metal A60T - Metal	13,500	56281* 56103
5"	.035" .035"	3/8" 5/8"	WA60T - Metal WA60T - Metal	12,200	56106* 56108*
	1/16" 1/16"	5/8" 5/8"	A36T - Metal A60T - Metal		56115 56117
	1/16"	7/8"	A36T - Metal		56118

^{*}White aluminum oxide is contaminate-free.

Vortec Pro® Type 1 Reinforced Wheels -

General purpose metal applications in toolrooms and machine shops.

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Diameter	Wheel Thickness	Arbor Hole	Grain Type	Max. RPM	Boxed Qty. Item #
6"	.035" .035" .040" .045" 1/16"	1/2" 5/8" 7/8" 7/8" 5/8"	WA60T - Metal WA60T - Metal WA60T - Metal WA60T - Metal A60T - Metal	10,200	56170* 56171* 56282* 56273* 56274
7"	.035" .035" .045" 1/16"	5/8" 1-1/4" 7/8" 5/8" 1-1/4"	WA60T - Metal WA60T - Metal WA60T - Metal A36T - Metal A60T - Metal	8,740	56183* 56184* 56275* 56188 56193

^{*}White aluminum oxide is contaminate-free.

Vortec Pro® Large Type 1 Reinforced Wheels - With diamond arbor - General purpose

Diameter	Wheel	Arbor	Grain	Max.	Boxed Qty.
	Thickness	Hole	Type	RPM	Item #
7"	1/8"	5/8"/DIA.	A24T - Metal C24T - Concrete	8,740	56208 56209

DIA. = 5/8" arbor with diamond knockout adapter.



Cutting a piece of angle iron to size with a cut-off wheel.



56013



56103



Tool icons are color-coded based on tool use. See selection guide on page 3 for tool descriptions.

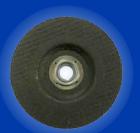




Notching a steel bar prior to



56283



56385



56430



56494

Tool icons are color-coded based on tool use. See selection guide on page 3 for tool descriptions.

Abrasive Products

Vortec Pro® Type 27 Thin Cutting Wheels - Aluminum Oxide For general purpose, burr-free cutting with less resistance on various metals.





Diameter	Wheel Thickness	Arbor Hole	Grain Type	Max. RPM	Boxed Qty. Item #
4-1/2"	.045"	7/8"	WA60V - Metal	13,300	56393*
5"	.045"	7/8"	WA60V - Metal	12,200	56392*
6"	.045"	7/8"	WA60V - Metal	10,200	56283*
7"	.060"	7/8"	WA36V - Metal	8,500	56391*

^{*}White aluminum oxide is contaminate-free.

Type 27 Thin Cutting Wheels - Zirconium

For fast, burr-free cutting with less resistance on various metals and longer life.





Diameter	Wheel Thickness	Arbor Hole	Grain Type	Max. RPM	Boxed Qty. Item #
4-1/2"	.045"	7/8"	Z46T - Metal	13,300	56389
5"	.045"	7/8"	Z46T - Metal	12,200	56388
7"	.060"	7/8"	Z36T - Metal	8,500	56387

Vortec Pro® Type 27 Cutting Wheels - For general purpose cutting on ferrous metals.





					5 10
	Wheel	Arbor	Grain	Max.	Boxed Qty.
Diameter	Thickness	Hole	Туре	RPM	Item #
4"	3/32"	5/8"	A24T - Metal	15,200	56474
4-1/2"	3/32"	5/8"-11 7/8"	A24T - Metal	13,300	56385 56475
5"	3/32"	5/8"-11 7/8"	A24T - Metal	12,200	56384 56476
6"	3/32"	5/8"-11 7/8"	A24T - Metal	10,200	56278 56277
7"	3/32"	5/8"-11 7/8"	A24T - Metal	8,500	56477 56383

Vortec Pro® Type 27 - Pipeline Cutting & Light Grinding Wheels -

General purpose light grinding and cutting. For root pass cutting and light grinding.







Diameter	Wheel Thickness	Arbor Hole	Grain Type	Max. RPM	Boxed Qty. Item #
4"	1/8"	5/8"	A24T - Metal	15,200	56431
4-1/2"	1/8"	5/8"-11 7/8"	A24T - Metal	13,300	56429 56430
5"	1/8"	5/8"-11 7/8"	A24T - Metal	12,200	56427 56428
7"	1/8"	5/8"-11 7/8"	A24T - Metal	8,500	56425 56426
9"	1/8"	5/8"-11 7/8"	A24T - Metal	6,600	56423 56424

Cut-Off Wheel Accessories

Description	Item #
3/8" Arbor Hole to 1/4" Stem Cut-Off Wheel Mandrel	36512*
3/8" & 1/4" Mandrel	56491 +
Adapting Nuts (7/8" Arbor Hole to 5/8"-11 Nut)	56494
Adapting Nuts (5/8" Arbor Hole to 3/8"-24 Nut)	56484

^{*}Display Packaged +Combo Pack



Vortec Pro® Type 27 Grinding Wheels - For general purpose, rough grinding.



	Wheel	Arbor	Grain	Max.	Boxed Qty.
Diameter	Thickness	Hole	Type	RPM	Item #
Didilicici			tone/Concrete Applica		Helli //
4-1/2"	1/4"	5/8"-11 7/8"	C24R Stone/Concrete	13,300	56482 56483
7"	1/4"	5/8"-11	C24R	8,500	56486
	ŕ	7/8"	Stone/Concrete	.,	56487
9"	1/4"	5/8"-11	C24R	6,600	56492
		7/8"	Stone/Concrete		56493
	Aluminu	ım Oxide - For Gen	eral Purpose Steel Ap _l	plications	
4"	1/4"	5/8"	A24R - Metal	15,200	56473
4-1/2"	1/4"	5/8"-11	A24R - Metal	13,300	56454
		7/8"	A24R - Metal		56464
4-1/2"	1/4"	5/8"-11	A24N - Metal	13,300	56455
		7/8"	A24N - Metal		56457
5"	1/4"	5/8"-11	A24R - Metal	12,200	56449
		7/8"			56466
6"	1/4"	5/8"-11"	A24R - Metal	10,200	56279
		7/8"			56280
7"	1/4"	5/8"-11	A24R - Metal	8,500	56468
		7/8"			56467
9"	1/4"	5/8"-11	A24R - Metal	6,600	56470
		7/8"			56442

Type 27 Grinding Wheels - For general purpose, rough grinding.



Diameter	Wheel Thickness	Arbor Hole	Grain Type	Max. RPM	Boxed Qty. Item #
	Zirconium - I	ligh Performance Gi	rain That Cuts Faster	with Long Life	
4-1/2"	1/8"	5/8"-11 7/8"	Z24T - Metal	13,300	56420 56421
4-1/2"	1/4"	5/8"-11 7/8"	Z24T - Metal	13,300	56453 56456
7"	1/8"	5/8"-11 7/8"	Z24T - Metal	8,500	56416 56417
7"	1/4"	5/8"-11 7/8"	Z24T - Metal	8,500	56446 56444

Mounting Mandrels - 1/4" Stem. For 1"-3" Type 1 Wheels only

Arbor Size	Wheel Thickness	Standard Pack	Item Number
1/4"	.035" to 1/4"	10	56489
3/8"	.035" to 1/4"	10	56490
1/4", 3/8"*	.035" to 1/4"	10	56491

*Combination pack

Adapting Nuts - For 4-1/2" & 5" Angle Grinders. Use with Item Nos. 56103 & 56118

Adapts	Minimum	Standard	ltem
To	Wheel Thickness	Pack	Number
7/8" - 5/8"-11 5/8" - 3/8"-24		1	56494 56484

When mounting, adapters must be nested, see illustration on right.

Right Angle Grinder Adapting Nut











Cutting out weld defects for repair.



56464



56468









Cutting angle iron with a chopsaw.

Vortec Pro® Large Type 1 Reinforced Wheels - General purpose - For stationary machines



Diameter	Wheel Thickness	Arbor Hole	Grain Type	Max. RPM	Boxed Qty. Item #
12"	1/8"	1"	A24R - Metal	5,100	56226
12"	1/8"	1"	C24T - Stone/Concrete	5,100	56234
14"	1/8"]"	A30R - Metal	4,400	56230
14"	1/8"	1"	C20R - Stone/Concrete	4,400	56246

Vortec Pro[®] Large Type 1 Reinforced Wheels - General purpose - For portable gas or electric saws



Diameter	Wheel Thickness	Arbor Hole	Grain Type	Max. RPM	Boxed Qty. Item #
12"	1/8"	1"	A24T - Metal	6,300	56241
12"	1/8"	1"	C24T - Stone/Concrete	6,300	56242
12"	1/8"	20mm	A24T - Metal	6,300	56254
12"	1/8"	20mm	C24T - Stone/Concrete	6,300	56255
14"	1/8"	1"	A24T - Metal	5,400	56250
14"	1/8"	1"	C24T - Stone/Concrete	5,400	56251
14"	1/8"	20mm	A24T - Metal	5,460	56263
14"	1/8"	20mm	C24T - Stone/Concrete	5,460	56264

Vortec Pro® Large Type 1 Reinforced Wheels - General purpose - For low horsepower chop saws



Г						
	Diameter	Wheel Thickness	Arbor Hole	Grain Type	Max. RPM	Boxed Qty. Item #
	12"	3/32"	1"	A46T - Metal	5,100	56239
	12"	3/32"	1"	A46S - Metal	5,100	56238
	14"	3/32"]"	A46T - Metal	4,400	56240
	14"	3/32"	1"	A46S - Metal	4,400	56244

Vortec Pro® Large Type 1 Reinforced Wheels - General purpose - For walk behind machines



Diameter	Wheel	Arbor	Grain	Max.	Boxed Qty.
	Thickness	Hole	Type	RPM	Item #
14"	3/16"	1"	C16T - Stone/Concrete C16R - Stone/Concrete	4,400	56268 56267

Plastic Adapters - For Cut-Off Wheels with 1" arbor holes.

Wheel Arbor Hole Size	Adapted Arbor Hole Size	Standard Pack	Item Number
1"	20mm	10	04455

Vitrified Grinding Wheels

Designed for general purpose rough grinding and heavy stock removal.

Vortec[®] Type 1 Vitrified Grinding Wheels



Diameter	Wheel Thickness	Arbor Hole	Grain Type	Max. RPM	Boxed Qty. Item #
6"	3/4"	ן"	36AO - Metal 60AO - Metal	4,100	36459 36460
8"	1"	1"	36AO - Metal 60AO - Metal	3,600	33052 33053



56238



04455

33052



Abrasive Flap Discs

Weiler's Coated Abrasive Flap Discs save both time and money! There's no need to switch from a Type 27 grinding wheel to a resin fiber disc because flap discs grind and finish in **one** step! This results in fewer changeovers and increased productivity.

As the industry leader, Weiler features two performance levels of flap discs - "Tiger®" is our industrial-grade line for high production environments and "Vortec Pro®" is our professional-grade line for low to medium production environments. Weiler also offers a wide range of specialty flap discs for application-specific situations.

Applications: Grinding and finishing in one step ● Deflashing ● Weld blending ● Edge chamfering ● Deburring ● Stock removal

Flap Disc Style Configurations:



Angled Style Type 29



Flat Style Type 27



High-Density Style Type 27

6" Tiger® Abrasive Flap Discs - Angled Style (Type 29) - Phenolic Backing As the 6" Right Angle Grinder Market rapidly increases, Weiler offers this Tiger providing the greatest flap coverage of any 6" flap disc on the market.

Diameter	Arbor Hole	Zirconium Grit Size	Max. RPM	Boxed Qty. Item #
6"	7/8"	40 60 80	10,200	50649 50650 50651
6"	5/8"-11	40 60 80	10,200	50659 50660 50661

Saber Tooth™ Ceramic Abrasive Flap Discs - Angled Style (Type 29) - Phenolic Backing Ceramic grain with top coat provides cool, fast-cutting action on stainless steel, aluminum, and inconel.

Diameter	Arbor Hole	Ceramic Grain Grit Size	Max. RPM	Boxed Qty. Item #
4-1/2"	7/8"	40 60 80	13,000	50101 50102 50103
4-1/2"	5/8"-11	40 60 80	13,000	50105 50106 50107
7"	7/8"	40 60 80	8,600	50109 50110 50111
7"	5/8"-11	40 60 80	8,600	50113 50114 50115



Blending and finishing edges of a flame-cut steel part.



50659



50106



50109

Tool icons are color-coded based on tool use. See selection guide on page 3 for tool descriptions.

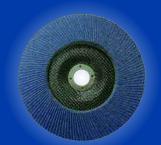


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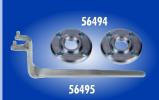
Grinding in corners just got easier with the flexibility of the Trimmable Tiger Disc!





50824





Abrasive Products

Trimmable backing for extended disc life.



The Trimmable Tiger Disc's innovative design enables the operator to reduce the diameter of the backing to extend disc life. To trim backing, press up against a sharp metal edge.



The backing can be trimmed up to 3/8" from the original diameter, dramatically extending the life of the disc.

Trimmable Tiger® Abrasive Flap Discs - Angled Style (Type 29) - Trimmable Backing The unique composite backing can be trimmed to extend disc life and provide increased flexibility.



Diameter	Arbor Hole	Zirconium Grit Size	Max. RPM	Boxed Qty. Item #
4-1/2"	7/8"	40 60 80	13,000	50002 50003 50004
4-1/2"	5/8"-11	40 60 80	13,000	50006 50007 50008

Big Cat® High Density Abrasive Flap Discs - Flat Style (Type 27) - Phenolic Backing
A thicker disc with larger flaps which conforms to curved and irregular surfaces and provides maximum life.



Diameter	Arbor Hole	Zirconium Grit Size	Max. RPM	Boxed Qty. Item #
7"	7/8"	40 60 80	8,600	50823 50824 50825
7"	5/8"-11	40 60 80	8,600	50843 ♦ 50844 ♦ 50845 ♦

[♦] Patent Pending

Vortec Pro[®] High Density Abrasive Flap Discs - Flat Style (Type 27) - Phenolic Backing A thicker disc with larger flaps for increased conformability and smooth grinding at a value price.



Diameter	Arbor Hole	Zirconium Grit Size	Max. RPM	Boxed Qty. Item #
4-1/2"	7/8"	40 60 80	12,000	31387 31388 31389
4-1/2"	5/8"-11	40 60 80	12,000	31390 + 31391 + 31392 +

[♦] Patent Pending

Adapting Nuts and Spanner Wrench - For use with all Flap Discs, Cutting & Grinding Wheels with 7/8" Arbors.

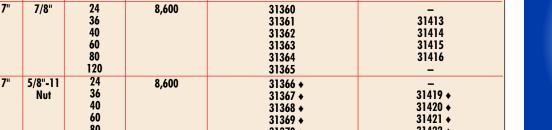
Description	Thread Size	For Use With	Boxed Qty. Item #
Adapting Nuts	5/8"-11	4-1/2", 5" & 7" Flap Discs with 7/8" Arbors	56494
Spanner Wrench	_	Adapting Nuts # 56494	56495



Vortec Pro® Abrasive Flap Discs - High cut rate and smooth grinding action at a value price.



Dia.	Arbor Hole	Zirconium Grit Size	Max RPM	Box Quantity Item # Phenolic Backing	Box Quantity Item # Phenolic Backing
				Angled Style (Type 29)	Flat Style (Type 27)
4"	5/8"	36 40 60 80 120	15,000	31337 31338 31339 31340 31341	- - - -
4-1/2"	7/8"	24 36 40 60 80 120	13,000	31342 31343 31344 31345 31346 31347	31401 31402 31403 31404
4-1/2"	5/8"-11 Nut	24 36 40 60 80 120	13,000	31348 + 31349 + 31350 + 31351 + 31352 + 31353 +	- 31407 + 31408 + 31409 + 31410 +
5"	7/8"	24 36 40 60 80 120	12,000	31354 31355 31356 31357 31358 31359	- - - - -
7"	7/8"	24 36 40 60 80 120	8,600	31360 31361 31362 31363 31364 31365	- 31413 31414 31415 31416 -
7"	5/8"-11 Nut	24 36 40 60 80 120	8,600	31366 + 31367 + 31368 + 31369 + 31370 + 31371 +	



[♦] Patent Pending

BobCat[™] Abrasive Flap Discs
Designed for smooth grinding and enhanced conformability on steel, stainless and other metals. Applications include: Grinding and finishing in one step • Jobs requiring high aggression • Deburring and rapid stock removal • Edge chamfering • Blending

BobCat[™] Abrasive Flap Discs - Patented - Small size allows access to confined areas.

Dia.	Zirconium Grit Size	Max. RPM	Box Quantity Item # Flat Style (Type 27)	Box Quantity Item # Angled Style (Type 29)	
2"	40 60 80	30,000	50933 50934 50935	50923 50924 50925	
3"	40 60 80	20,000	50913 50914 50915	50903 50904 50905	
	BobCat Drive Mandrel				
For mounting 2" & 3" BobCats on tools with 1/4" collets 07766				07766	

Note: 3" BobCats can also be mounted on Norton Speed-Lok® TS back-up pads and Weiler metal hub pad #60509. Speed-Lok® TS is a registered trademark of Norton Co.



Removing rust from a railing before painting.



31337





50924



07766

Tool icons are color-coded based on tool use. See selection guide on page 3 for tool descriptions.





Removing paint & rust from a metal surface prior to painting.



59573

59601



59604



Removing burrs from the inside diameter of a cut tube.



Abrasive Products

Resin Fiber Discs

These fiber backed, coated abrasive discs are designed for all purpose weld blending, grinding, surface preparation and finishing of metals, plastic, wood and fiberglass.

Resin Fiber Discs - Do not exceed maximum RPM of back-up pad.



Diameter	Arbor Hole	Aluminum Oxide Grit Size	Boxed Qty. Item #
4"	5/8"	24 36 60 80	59491 59492 59494 59495
4-1/2"	7/8"	24 36 60 80	59571 59573 59576 59577
7"	7/8"	24 36 60 80	59521 59523 59526 59527

Resin Fiber Disc Accessories

Description	Arbor Hole	Max. RPM	Boxed Qty. Item #
4" Back-up Pad	5/8"-11	12,000	59605
4-1/2" Back-up Pad	5/8"-11	11,000	59611
7" Back-up Pad	5/8"-11	8,500	59601
Spanner Wrench for 59604	_	-	59603
Disc Nut	5/8"-11	_	59604

Abrasive Flap Wheels

The flexing characteristics of the wheel's flaps make this product readily adaptable to contoured and irregular surfaces. Ideal for use on all ferrous and non-ferrous metals, plastic, wood and rubber.

Applications: Final finishing metal surfaces • Smoothing metals, plastics and wood • Edge blending • Finish prior to painting

Vortec Pro[®] Stem-Mounted Abrasive Flap Wheels - 1/4" Stem Provides fast cutting action in low to medium production environments.



See countertop

displays on

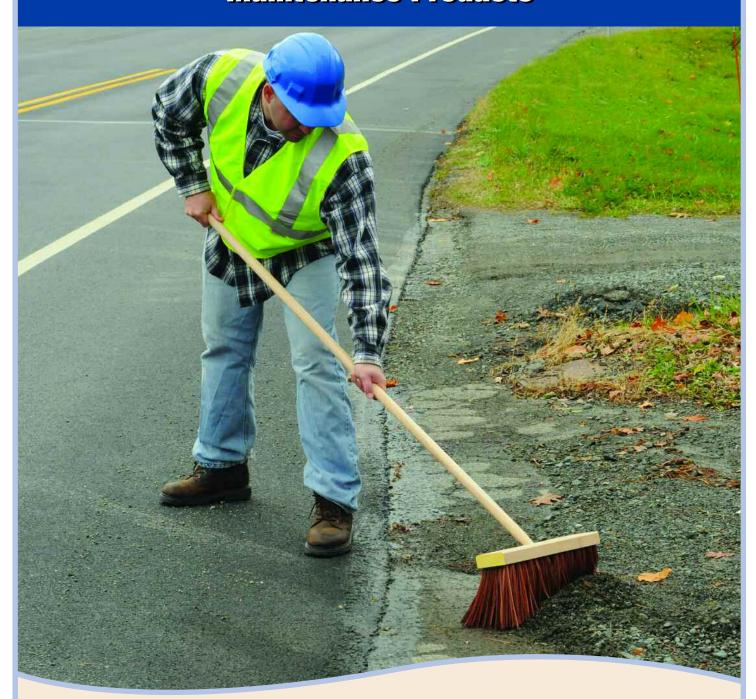
page 34.

Diameter	Width	Aluminum Oxide Grit Size	Max. RPM	Boxed Qty. Item #
1"	1"	60 80 120	30,000	30720 30721 30722
2"	1"	60 80 120	25,000	30723 30724 30725
3"	1"	60 80 120	23,000	30726 30727 30728



Stems must be fully inserted into chuck or collet and tightened securely.





Floor Brush Selection Guide

Surface Type	Debris	Recommended Brush
Tile, linoleum, highly polished	Fine dust	#42001 black horsehair
Smooth wood	Fine to medium dirt	#42041 flagged silver polystyrene
Smooth concrete	Fine to medium dirt	#42035 black polypropylene
Uneven or rough floors, smooth concrete, heavy traffic areas	Medium to heavy dirt and debris	#42007 black tampico
Rough concrete, asphalt	Heavy, caked dirt, grease, litter	#42134 black tampico with inner row of steel wire



Maintenance Products - Usage & Tech Info

Fill Materials Used In Maintenance Brushes

	Туре	Advantages	Applications	Notes
	Horsehair	Very durable and resilient Naturally flagged tips Resistant to high temperatures (to 370°F) Can be blended with other materials Fine texture	Fine particles Ideal for polished and smooth surfaces Scratch-free sweeping	• Not for use on oily or wet surfaces
	Tampico	Material holds water very well Heat, alkali and acid resistant (to 283°F) Soft to medium texture Good durability	Polishing, buffing and cleaning Scrubbing and washing Ideal for wet and dry applications	Natural color is off white Can be dyed or bleached
Natural Fill Material	Palmyra	Softer and finer texture than Bassine More economical than Bassine Medium to coarse texture Good durability	Used in garage, scrub, deck and patio brushes Ideal for wet and dry applications	Brown in color
	Corn	Coarse, tough fibers Excellent durability	Heavy scrubbing and cleaning Tasks requiring a tough, long lasting natural fiber	• Dark cream in color
	Bass	Good flexibility Very coarse, tough fibers Excellent durability	Heavy-duty cleaning applications Use on rough surfaces	Dark brown in color
	Nylon	Excellent durability Resistant to most acids & alkalis High water absorbency Resistant to high temperatures (to 350°F) Best man-made fiber to resist fatigue	Heavy-duty industrial Scrubbing and cleaning Wet and dry applications	• May be level or crimped
Synthetic Fill Material	Polypropylene	Very durable Acid, oil, bacteria and fungus resistant Versatile Resistant to high temperatures (to 225°F) Will not absorb moisture	Variety of medium to coarse industrial applications Wet and dry applications	• May be level or crimped
maiona	Polystyrene	Extremely durable Liquid and oil resistant Resistant to temperatures (to 180°F) Ends can be flagged	Used in vehicle care brushes Used in fruit and vegetable wash brushes Wet and dry applications	May be level or crimped Not for use with sweeping compounds
	Recycled PET	• Environmentally-friendly • Less landfill waste	Fine, Medium & Coarse for a variety of applications	• Fill made from recycled water bottles

Paint & Varnish Brush Selection Guide

Brush Fill	Recommended For	Benefits
China Bristle	All oil based and alkyd paints, stains, varnish urethane & shellac	Softest tip for fewest brush marksNatural fibers hold paint better than synthetics
Polyester/Nylon blend	All paints and coatings	Most durable material • Precise tipping • Cleans up easily



Green Works™ Maintenance Products - Sustainable, recyclable, environmentally-friendly, Green - all of these come to mind with the new Green Works line from Weiler. Made from recycled or sustainable raw materials, the Green Works line is manufactured in a LEED (Leadership in Energy & Environmental Design) approved facility to insure that even the production environment is environmentally-friendly. All of this, plus the same great performance! Every product is made to the quality levels you expect when you hear the name Weiler.

Floor Sweeps -

Choose from flagged tips that pick-up fine dust and dirt to durable fibers that sweep heavy, caked dirt and debris.

Block Size	Block Type	Fill Material	Trim Length	Boxed Qty. Item Number	
	Fine Sweeping - For fine dust and dirt on smooth surfaces				
24"	24" Recycled Black Foam Recycled Grey Fill 3" 42352				
24"	Renewable Rubberwood	Recycled Grey Fill	3"	42355	
	Medium Sweeping - For go	eneral purpose sweeping on s	semi-smooth surl	faces	
24"	Recycled Black Foam	Recycled Blue Fill	3"	42353	
24"	Renewable Rubberwood	Recycled Blue Fill	3"	42356	
	Coarse Sweeping - Fo	r heavy dirt and debris on ve	ry rough surfaces		
24"	Recycled Black Foam	Recycled Maroon Fill	3"	42354	
24"	Renewable Rubberwood	Recycled Maroon Fill	3"	42357	

Handle #42380 or #42381 are recommended for use with these sweeps.

Street Broom - Ideal for wet or dry sweeping on streets, parking lots, loading docks and driveways.

Block Size	Block Type	Fill Material	Trim Length	Boxed Qty. Item Number
16"	Renewable Rubberwood	Recycled Black Fill	6"	42360

Handle #42382 is recommended for use with this broom.

Duo Sweep - Heavy-duty upright with two handle holes - one straight and one angled.

Block Size	Block Type	Fill Material	Trim Length	Boxed Qty. Item Number
9"	Recycled Black Foam	Recycled Yellow Fill	7"	42365

Handle #42383 is recommended for use with this sweep. See page 19 for details.

Counter Duster - Ideal for quick clean-ups. Features a comfortable grip handle.

Block Size	Block Type	Fill Material	Trim Length	Boxed Qty. Item Number
8"	Recycled Black Foam	Recycled Grey Fill	2-1/2"	42368

Scrub Brushes - Designed to provide the most effective brushing and cleaning action.

Block Size	Туре	Block Type	Fill Material	Boxed Qty. Item Number
8"	Utility Scrub	Recycled Black Foam	Recycled Yellow Fill	42375
9"	Pointed Deck Scrub	Renewable Rubberwood	Recycled Yellow Fill	42373
10"	Deck Scrub	Renewable Rubberwood	Recycled Yellow Fill	42371
10"	Bi-Level Scrub	Recycled Black Foam	Recycled Blue Fill	42372
20"	Utility Scrub	Recycled Black Foam	Recycled Yellow Fill	42376

Handle #42380 or #42381 are recommended for use with these scrub brushes.

Bamboo Handles - Very strong, abundant source material.

Length	Diameter	Tip	Boxed Qty. Item Number
5'	7/8"	Threaded Wood	42380
5'	7/8"	Threaded Metal	42381
5'	1-1/8"	Tapered Wood	42382









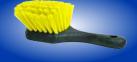
42360



42365







42375



42371



42380



The Pro-Flex sweep's indestructible design will make it the last sweep you will ever buy!

Pro-Flex Sweep Assembly



Remove lock nuts from broom assembly





Place handle connector over bolts and tighten lock nuts securely



Maintenance Products

Weiler Pro-Flex™ Sweep Quick Assembly & Unbreakable!

Easy-to-Assemble: The convenient and easy-toassemble T-knob construction of the Pro-Flex Sweep takes less than 1 minute to assemble. The handle connects easily and securely to the broom head, and there's no need for a brace!

Unbreakable: Utilizing an advanced polymer technology, the Pro-Flex Sweep's unique handle/sweep connector flexes on impact, providing unbelievable shock absorbency...and it's unbreakable! Ideal for the most demanding applications on a construction site.

More Maneuverable: Without the need for a brace, the Pro-Flex Sweep is lighter, easy to maneuver and eliminates potential damage to low surface areas.

The Pro-Flex Sweep... the strongest sweep on the market AND the easiest to assemble!



Flexible connection makes these sweeps the strongest on the market!

Pro-Flex Sweeps - Includes comfort grip handle and scraper for removal of heavy, caked dirt and debris.

Block Size	Fill Material	Trim Length	Boxed Qty. Item #
	Convenient scraper attaches handle to sweep head for display and s	hipping purpo	oses
24"	Flagged Grey Polystyrene Border with Stiff Black Polypropylene Center	3"	44600
24"	Palmyra	4"	44601
24"	Medium Maroon Polypropylene	3-1/4"	44604
24"	Stiff Blue Polupropylene	3-1/4"	44606

Contractor Brooms

Weiler's contractor brooms are designed to withstand rugged, every day use. All brooms include a 12-gauge steel brace.

17



Contractor Brooms - Hardwood Block - Use handle #44635.

Block Size	Fill Material	Trim Length	Boxed Qty. Item #
	Fine Sweeping		
24"	Flagged Silver Polystyrene	3"	44553
	Medium Sweeping		
24" 30"	Flagged Grey Polystyrene Border with Stiff Black Polypropylene Center	3"	44581 44582
	Coarse Sweeping		
24" 24" 24" 30"	Palmyra Medium Maroon Polypropylene Stiff Blue Polypropylene Stiff Blue Polypropylene	4" 3" 3" 3"	44584 44587 44590 44591



Floor Sweeps

Choose from flagged tips that pick-up fine dust and dirt to durable fibers that sweep heavy-caked dirt and debris.

Floor Sweeps - Laquered Hardwood Blocks (Perma -Sweeps have foam blocks) - Use handle #44300 or #44018.

Block Size	Fill Material	Trim Length	Boxed Qty. Item #	★ Combo Qty Item #
	Fine Sweeping - For fine dus	t and dirt on sm	ooth surfaces	
18" 24"	Black Horsehair	3"	42001 42002	44855 44856
18" 24"	Black Horsehair and Black Polypropylene Blend	3"	42013 42014	- -
18" 24" 36"	Flagged Silver Polystyrene	3"	42041 42042 42098*	44857 44858 —
18" 24"	Perma-Sweep™ Flagged Green Polystyrene Use Perma-Flex™ Handle #44301	3"	42163 42164	
Medium Sweeping - For general purpose sweeping on semi-smooth surfaces				
14" 16" 18" 24" 36"	Black Tampico	3"	42114 42006 42007 42008 42047*	- - 44859 44860 -
18" 24" 36"	Horsehair Border with Black Tampico Center	3"	42016 42017 42049*	- - -
18" 24" 36"	Black Polypropylene	3"	42035 42037 42095*	44861 44862 —
18" 24"	Horsehair an Polystyrene Border with Black Polypropylene Center	3"	70067 70068	- -
18" 24"	Perma-Sweep™ Yellow Polypropylene Use Perma-Flex™ Handle #44301	3"	42165 42166	-
	Coarse Sweeping - For heavy dirt	and debris on ve	ery rough surfaces	
18" 24"	Black Tampico with 1 Row Tempered Steel Wire in Center	3"	42134 42135	44871 44872
18" 24"	Perma-Sweep™ Maroon Polypropylene Use Perma-Flex™ Handle #44301	3"	42167 42168	-

^{*} Brace included ★ Combo Packs include 12 sweeps per pack and 12 #44300 handles.

Vortec Pro® Floor Sweeps - Laquered Hardwood Blocks - Use handle #44300 or #44018.

Block Size	Fill Material	Trim Length	Boxed Qty. Item #	★ Combo Qty Item #	
	Medium Sweeping - For general purpose sweeping on semi-smooth surfaces				
18" 24"	Black Tampico	3"	25231 25232	44853 44819	
18" 24"	Black Polypropylene	3"	25234 25235	44851 44852	

Vortec Pro® Strip Brooms - Use handle #25297.

Block Size	Fill Material	Trim Length	Boxed Qty. Item #			
	Fine Sweeping - For fine dust and dirt on smooth surf	aces				
24"	Green Polypropylene	3"	25299			
	Medium Sweeping - For general purpose sweeping on semi-smo	oth surfaces				
18" 24"	Red Polypropylene	3"	25290 25291			
	Coarse Sweeping - For heavy dirt and debris on very rough surfaces					
18" 24"	Brown Polypropylene	3"	25294 25295			



Sweeping sawdust with a floor sweep.















Sweeping debris in a parking lot.



42021





44290

Maintenance Products

Garage Brooms - Ideal for wet or dry applications. Use for sweeping heavy, caked dirt and debris on concrete, garage floors, rough wood, brick surfaces, sidewalks, construction sites.

Garage Brooms - Laquered Hardwood Block - Use handle #44300 or #44018.

Block Size	Fill Material	Trim Length	Boxed Qty. Item #	★ Combo Qty Item #
16" 18" 24"	Palmyra	4"	42021 42022 42023	44867 44868
18" 24" 36"	Maroon Polypropylene	3-1/4"	42025 42026 42149*	44869 44870 —

Vortec Pro® Garage Brooms - Laquered Hardwood Block - Use handle #44300 or #44018.

Block Size	Fill Material	Trim Length	Boxed Qty. Item #	★ Combo Qty Item #
18" 24"	Maroon Polypropylene	3-1/4"	25238 25239	44863 44864
18" 24"	Palmyra	4"	25241 25242	44865 44866

^{*} Brace included ★ Combo Packs include 12 sweeps per pack and 12 #44300 handles.

Street Brooms - Coarse-sweeping street brooms are ideal for heavy-duty wet or dry sweeping on streets, parking lots, loading docks, driveways. Wide flare ends for sweeping close to curb and walls.

Street Brooms - Hardwood Block - Use handle #44020.

Block Size	Fill Material	Trim Length	Boxed Qty. Item #	★ Combo Qty Item #
16"	Dyed Palmyra	6-1/4"	70209	-
16"	Bass & Palmyra Blend	6-1/4"	42032	44873
16" 18" 24"	Brown Polypropylene	5-1/4"	42033 42173 42174	44874 - -
16" 18" 24"	Orange Polypropylene	5-1/4"	70212 42054 42055	- - -
14" 16"	White Polypropylene - Orange Block	4"	70210 70211	-

[★] Combo Packs include 12 sweeps per pack and 12 #44020 handles.

Handles & Braces

Diameter	Description	Length	Boxed Qty. Item #
	Handles		
15/16"	Strip Broom Handle	60"	25297
7/8"	Wood Handle - Threaded Wood Tip	48"	75527
15/16"	•	60"	44018
15/16"		72"	44303
1-1/8"	Wood Handle - Tapered Tip	60"	44020
7/8"	····	48"	44574
15/16"	Wood Handle - Threaded Metal Tip	60"	44300
15/16"	Perma-Flex™ Handle - Threaded Plastic Tip	60"	44301
1-1/8"	Contractor Broom Wood Handle	60"	44635
15/16"	Metal Handle - Threaded - Black Plastic Coat with Hang-up Cap	60"	44576
15/16"	Metal Handle - Threaded - Yellow Plastic Coat with Hang-up Cap	60"	44577
3/4"	Metal Handle - Threaded Plastic Tip with Hang-up Cap	48"	42383
15/16"	Metal Handle - Economy Threaded Plastic Tip with Hang-up Cap	60"	75555
7/8"	Metal Handle - Telescoping - Threaded Tip	6' extends to 12'	44499
7/8"	Metal Handle - Fountain Tube	5'	44319
60"	Fiberglass Handle - Tapered/Threaded Tip	60"	44561
60"	Fiberglass Handle - Economy Hollow - Threaded Tip	60"	44562
	Braces		
]"	Heavy-Duty Steel Brace - Attaches to block with screws and wraps	around handle	44290
j"	Standard Clamp Handle Brace		44021



Upright, Whisk & Angle Brooms

Made of fine quality corn, fiber or synthetic material, Weiler's upright, whisk and angle brooms are durable and provide fast, efficient clean up.

Upright, Whisk & Angle Brooms

Length	Description	Boxed Qty. Item #
57"	Warehouse Broom - Corn & Fiber	44008
57"	Light Industrial Broom - Corn & Fiber	44548
56"	Light Industrial Broom - 100% Corn	44009
57"	Janitor's Broom - Corn & Fiber	70308
54"	Large Plastic Angle Broom - 12" Sweep Face - Flagged Plastic	44305
54"	Small Plastic Angle Broom - 8" Sweep Face - Flagged Plastic	75160
10"	Whisk Broom - Corn & Fiber	44266

Dusters & Dust Pans

Whether cleaning fine particles or heavy debris, Weiler counter dusters are a must for any job site. Features comfortable grip handle and available in a wide variety of fills.

Dusters & Dust Pans

Size	Boxed Qty. Item #					
Counter Dusters						
9" Horsehair - Wood Block - 2-1/4" Trim 44351 8" Horsehair/Fiber Mix - Wood Block - 2-1/2" Trim 71019						
8"	44354 25252					
8"	Black Tampico - Wood Block - 2-1/2" Trim Tri-Colored Tampico - Wood Block - 2-1/2" Trim	25251 44004				
Dust Pans						
12" x 13-1/2" 12-1/4" x 12"	Heavy-Duty 20 Gauge Steel Pan, Black Enamel Finish Molded Plastic Economy	71078 71077				

Squeegees

Featuring heavy-duty construction, Weiler's window and floor squeegees are designed for high durability.

Squeegees - Use Handle #44020.

Length	Description	Refill Blade Item #	Boxed Qty. Item #	
12"	Window Squeegee - Red Rubber Blade	45503	45500	
18"	Straight Floor Squeegee - Black Rubber Blade	-	45506	
24"	Heavy-Duty	45512	45507	
36"		45513	75202	
18"	Curved Floor Squeegee - Black Rubber Blade	45508	75206	
24"	Heavy-Duty	45512	45510	
36"	, ,	45513	45511	



Sweeping dirt and debris from between studs.



44009



44004



71078







Scrubbing a concrete floor prior to painting.





44395











Utility & Scrub Brushes

From quick cleaning to heavy-duty scrubbing, Weiler's brushes are designed to provide the most effective brushing and cleaning action.

Wash Brushes - Use Handle #44301 or #44319.

Size	Description	Block	Trim Length	Boxed Qty. Item #	★ Combo Qty Item #		
	Vehicle Wash Brushes						
9-1/2" Flagged White Polystyrene Foam 2-1/2" 44510 44875 ★ 9-1/2" Flagged Green Polystyrene 10" Flagged White Polystrene Bi-Level Scrub 2-3/4" 44699 —					44875 ★ - -		
	Wi	ndow Bri	ushes				
4-1/2" 8" x 2-7/16"	Round Style - Flagged Gold Polystyrene Oblong Style - Flagged Grey Polystyrene	Plastic Wood	2-1/2" 2-1/2"	25271 44377	- -		
Scrub Brushes							
6" 8-1/2"	White Polypropylene Scrub - Iron Style Black Polypropylene Upholstery/Spotting	Plastic	1-1/8" 5/8"	44395 44307	-		

[★] Combo Packs include 12 brushes per pack and 12 #44319 handles.

Utility Scrub Brushes

Size	Fill Material	Block	Trim Length	Boxed Qty. Item #
8" 20"	Tampico	Foam	2"	79100 44663
8" 20"	Yellow Polypropylene	Wood	2"	44013 44016
8" 20"	Palmyra	Wood	2"	72086 72101
8" 20"	White Nylon	Plastic	2"	44416 44418

Vortec Pro® Utility Scrub Brushes

Size	Fill Material	Block	Trim Length	Boxed Qty. Item #
8" 20"	Tampico	Foam	2"	25262 25263

Scrub Brushes - Wood Block.

Size	Fill Material	Block	Trim Length	Boxed Qty. Item #	★ Combo Qty Item #		
	Hand Scrub Brushes						
7-1/4" Palmyra Square Ends 1" 72034 — 8" Palmyra Square Ends 1-1/8" 44025 — 8" White Tampico Square Ends 1-1/8" 44024 — 9" White Tampico Pointed Ends 1-1/8" 44023 —							
		Deck Scrub Brushes -	Use handle #	44018			
9" 9" 10" 10" 12"	Palmyra Tampico Palmyra Tampico Polypropylene Polypropylene	Square Ends	2"	44428 44429 44026 44028 44434 44438	- 44876 44877 44878 -		

[★] Combo Packs include 12 brushes per pack and 12 #44018 handles.

Boot Brush

Size	Description	Boxed Qty. Item Number
9" x 6"	Boot Cleaning Brush - Metal Frame - Wood Block - Black Nylon Fill	44391



Masonry & Applicator Brushes

Weiler's full line of masonry and applicator brushes covers everything from the ground up – cement finishing for texturing and applying cement and asphalt; masonry and whitewashing brushes for applying cement, water paints and liquid waterproofing materials on concrete block and masonry walls; and roof brushes for spreading roofing tar and coatings.

Cement Finishing Brushes - Hardwood Block - Use Handle #44303.

Length	Description	Trim Length	Boxed Qty. Item #	★ Combo Qty. Item #
24" 36"	Black Polypropylene	3-1/4"	79252 79253	44879 44880
24" 36"	Horsehair	2-1/2"	79255 79256	44881 44882

[★] Combo Packs include 12 brushes per pack and 12 #44303 handles.

Roof Brushes - Use Handle #44574.

Size	Description	Trim Length	Boxed Qty. Item #	★ Combo Qty. Item #			
	Knot Type						
6-1/4" 8-3/4"	3-Knot - Tampico 4-Knot - Tampico	3-1/4"	44010 73177	44883 -			
		Block Typ	е				
7"	White Tampico Cream-Colored Polypropylene White Tampico	2-1/2"	44011 73171 73195	44884 - -			

 $[\]bigstar$ Combo Packs include 12 brushes per pack and 12 #44574 handles.

Masonry Brushes - Handle Attached.

Size	Fill Material	No. of Rows	Trim Length	Boxed Qty. Item #
4"	White Tampico	4 Rows	3"	74004
6"	Solvent-Resistant Polypropylene White Tampico	3 Rows 5 Rows	3-1/4" 3"	74020 74002
6-1/2"	White Tampico White Tampico	4 Rows 5 Rows	3-1/2" 4"	44031 44448
7"	White Tampico	2 Rows	3-1/4"	44032

Whitewash Brush - Use Handle #44574.

Size	Fill Material	No. of Rows	Trim Length	Boxed Qty. Item #
7"	White Tampico	2 Rows	2-5/8"	44034

Acid Scrub Brush - Use Handle #44574.

Size	Fill Material	Trim Length	Boxed Qty. Item #
8-1/4" x 2-3/4"	White Tampico	1-1/8"	73111

Grout Detail Brush

Size	Fill Material	Trim Length	Boxed Qty. Item #
8-1/2"	Stiff Black Nylon	7/8"	73233

Driveway Coater with Squeegee - Use Handle #75527.

Size	Fill Material	Trim Length	Boxed Qty. Item #	★ Combo Qty Item #
18"	Palmyra	2"	73182	44885

[★] Combo Packs include 12 brushes per pack and 12 #75527 handles.



Applying waterproofing material with a masonry brush.





I

44448



minimum.





73182



Removing excess concrete from the surface of a steel support plate.











Scratch Brushes

Available in many different sizes, fill materials, and block and handle types, ensuring the right brush for the right job. Common applications are cleaning dirt, rust, scale, paint and chips; plating and welding operations.

Large Hand Wire Scratch Brushes - All Wood Blocks.

Block Size					Trim Length	Boxed Qty. Item #
	With Scraper					
14" x 7/8"	3 x 19	.012" Carbon Steel	1"	44055		
Block Style						
7-1/2" x 2-3/4"	5 x 10	.017" x .110" Flat Wire	1-1/4"	44073		

Vortec Pro® Large Hand Wire Scratch Brushes - All Wood Blocks.

Block Size	Number of Rows	Wire Size & Type	Trim Length	Boxed Qty. Item #
		Curved Handle		
13-1/2" x 1" 13-1/2" x 1" 14" x 1-1/8" 14" x 1-1/8"	3 x 19 3 x 19 4 x 18 4 x 18	.012" Carbon Steel .012" Stainless Steel .012" Carbon Steel .012" Stainless Steel	1"	25150 25154 25201 25202
		With Scraper		
11" x 1-1/2"	4 x 11	.012" Carbon Steel	1"	25211
		Shoe Handle		
10" x 1"	4 x 16	.012" Carbon Steel .012" Stainless Steel	1"	25100 25104

Small Hand Wire Scratch Brushes

Block Size	Block Type	Fill Material Size & Type	Trim Length	Boxed Qty. Item #
7-1/2" x 1/2"	Wood	.012" Straight Black Nylon	1/2"	44637
7-1/2" x 1/2"	Plastic	.016" White Nylon	1/2"	44609

Vortec Pro® Small Hand Wire Scratch Brushes

Block Size	Block Type	Fill Material Size & Type	Trim Length	Boxed Qty. Item #
7-1/2" x 1/2"	Wood Plastic	.006" Stainless Steel	1/2"	44805 44806
7-1/2" x 1/2"	Wood	.006" Straight Brass	1/2"	44810

Tire Cleaning Brush

Block	Wire Size	Trim	Boxed Qty.
Size	& Type	Length	Item #
8-1/2" x 2-9/16"	.008" Brass	5/8"	99593

Metal Chip Brush - For brushing hot metal - Can be exposed to flames.

Width	Wire Size	Trim	Boxed Qty.
	& Type	Length	Item #
1-1/4"	.012" Steel	1-1/2"	44074



Copper Tube Fitting Brushes

A must for any construction site, several configurations and sizes of tube fitting brushes are available for cleaning and deburring copper, internal and external tube fittings. The handy 4-in-1 tube fitting brush cleans both outside and inside diameters of multiple tube sizes.

Copper Tube Fitting Brushes - Wire Fill.

Tube Dia.	Actual Dia.	Brush Length	Overall Length	Handle Length	Boxed Qty. Item #
1/8"	1/4"	1"	6-1/2"	3-1/4"	44078
1/4"	3/8"	1"	6-1/2"	3-1/4"	44079
3/8"	1/2"	1"	6-1/2"	3-1/4"	44080
1/2"	5/8"	1"	6-1/2"	3-1/4"	44081
5/8"	3/4"	1"	6-1/2"	3-1/4"	44082
3/4"	7/8"	1"	6-1/2"	3-1/4"	44083
7/8"	1"	1"	6-1/2"	3-1/4"	44084
1"	1-1/8"	1"	6-1/2"	3-1/4"	44085
1-1/4"	1-3/8"	1"	6-1/2"	3-1/4"	44086
1-1/2"	1-5/8"	1-1/2"	6-1/2"	3-1/4"	44087

4-in-1 Tube Fitting Brush - Steel Wire - One brush replaces four! Use for soldering prep, deburring, drill hole cleaning and cleaning battery terminals.

Tube	Tube	Boxed Qty.
Inside Diameter	Outside Diameter	Item #
1/2" and 3/4"	5/8" and 7/8"	44690

Acid / Flux Brushes - Horsehair - Tin Ferrule.

Width	Trim Length	Boxed Qty. Item #
5/16"	3/4"	44088
3/8"	3/4"	44089
1/2"	3/4"	44090

Turbo Tube™ Brushing Tool

The Turbo Tube Brushing Tool is two brushes in one, so fittings and copper tubing can be easily cleaned without changing tools!

Applications: Fitting brush cleans inside diameter • Tube brush cleans outside diameter • Ideal for plumbing and HVAC projects

Vortec Pro® Turbo Tube Brushes - Rust-proof stainless steel bristles. Clean I.D. and O.D. with the same tool.

I.D. Size	O.D. Size	Wire Type	Display Pack Item #
1/2"	5/8"	Stainless	36303
3/4"	7/8"	Stainless	36304
1"	1-1/8"	Stainless	36305



Cleaning the inside of a copper tube fitting prior to soldering.









Tool icons are color-coded based on tool use. See selection guide on page 3 for tool descriptions.





Clearing debris from a crevice with a chip & oil brush.









Parts Cleaning Brushes

Ideal for cleaning parts and applying adhesives and lubricants.

Vortec Pro® Parts Cleaning Brushes - Foam Handle - Steel Ferrule.

Thickness	Description	Boxed Qty. Item #
15/16"	Nylon - Chisel Trim - 2-1/2" Bristle Length	25221
1"	Tampico - Chisel Trim - 2-3/4" Bristle Length	25222

Chip & Oil Brushes

Chip and oil brushes are inexpensive, multi-purpose brushes for use in applications requiring disposable brushes.

Vortec Pro® Chip & Oil Brushes

Width	Thickness	Bristle Length	Description	Boxed Qty. Item #
1/2" 1" 1-1/2" 2" 2-1/2" 3" 4"	1/4" 5/16" 5/16" 5/16" 3/8" 3/8" 11/16"	1-5/8" 1-5/8" 1-5/8" 1-5/8" 1-3/4" 1-3/4"	Black China Bristle Plastic Handle	40160 40161 40162 40163 40164 40165 40166
1/2" 1" 1-1/2" 2" 2-1/2" 3" 4" 4"	5/16" 5/16" 5/16" 5/16" 5/16" 3/8" 3/8" 5/8"	1-1/2" 1-1/2" 1-1/2" 1-1/2" 1-1/2" 1-1/2" 1-3/4"	White China Bristle Wood Handle	40177 40179 40180 40181 40182 40183 40184 40185

Wallpaper Smoothing Brush - Hardwood Block.

Size	Description	Boxed Qty. Item #
12"	White Tampico - 2" Trim	74078



Paint Brushes

Weiler's paint & varnish brushes are available in a variety of sizes and materials to fit all applications. Handles are easy to grip, reducing user fatigue.

Wall Paint Brushes - Sanded wood handle.

Width	Thickness	Bristle Length	Description	Boxed Qty. Item #
3" 4"	7/8"	3-1/4" 3"	Poly/Nylon Bristle	40061 40062

Varnish Brushes - Foam handle.

Width	Thickness	Bristle Length	Description	Boxed Qty. Item #
1"	7/16"	2"	Black China Bristle	40000
2"	9/16"	3"		40002
3"	11/16"	3"		40004
4"	11/16"	3"		40010
1"	7/16"	2-1/4"	Poly/Nylon Bristle	40058
2"	3/4"	2-3/4"		40059
3"	7/8"	3"		40060
4"	7/8"	3"		40106

Angled Sash Brushes - Foam handle.

Width	Thickness	Bristle Length	Description	Boxed Qty. Item #
2"	1/2"	2-1/4"	Black China Bristle	40008
2"	1/2"	2-1/4"	Poly/Nylon Bristle	40040

Industrial Varnish Brushes - Black plastic handle.

Width	Thickness	Bristle Length	Description	Boxed Qty. Item #
1"	3/8"	1-3/4"	Black Bristle	40089
2"	7/16"	1-3/4"		40074
3"	1/2"	2"		40103
4"	5/8"	2-3/4"		40104



Applying paint to clap board siding.





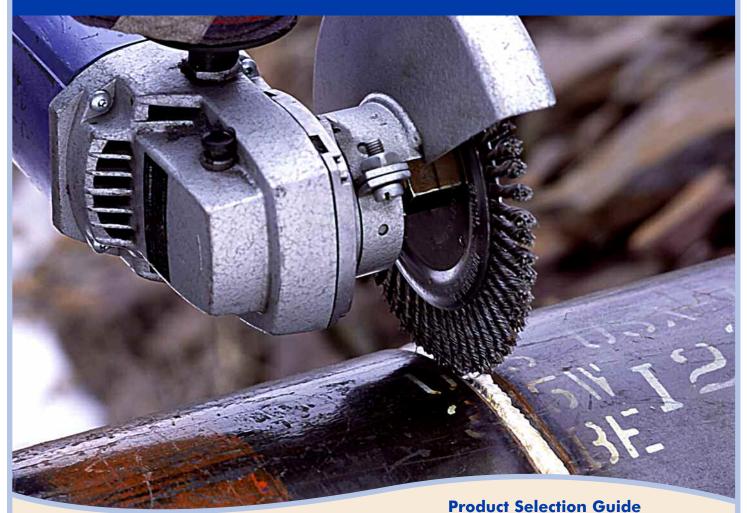








Power Brush Products - Usage & Tech Info



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Tool icons above product charts in this section are color-coded based on tool used.	Power Drills*	Right Angle or Straight Die Grinders with 1/4" Collets	Right Angle Grinders with Threaded Arbors	Straight Grinders with Threaded Arbors	Bench or Pedestal Grinders	Walk Behind Machines
Cleaning and Surface Preparation	• 1/2"-1" Crimped End • 2"-3" Crimped Cup with Stem • 1-1/2"-3" Crimped Wheel with Stem • 3/4"-1" Knot End	• 1/2"-1" Crimped End • 2"-3" Crimped Cup with Stem • 1-1/2"-3" Crimped Wheel with Stem • 3/4"-1" Knot End	• 3"-6" Crimped Cup • 4" Crimped Wheel with Nut • 2-3/4"-6" Knot Cup • 4"-6-7/8" Knot Wheel with Nut	• 4"-6" Crimped Wheel with Arbor Hole • 3"-6" Knot Wheel with Arbor Hole	• 4"-10" Crimped Wheel • 4"-8" Knot Wheel	
Light Deburring & Edge Blending	• 1/2"-1" Crimped End • 2"-3" Crimped Cup with Stem • 1-1/2"-3" Crimped Wheel with Stem	• 1/2"-1" Crimped End • 2"-3" Crimped Cup with Stem • 1-1/2"-3" Crimped Wheel with Stem	• 3"-6" Crimped Cup • 4"-6" Crimped Wheel • 4" Crimped Wheel with Nut	• 4"-6" Crimped Wheel with Arbor Hole	• 4"-10" Crimped Wheel	
Heavy Deburring	• 3/4"-1" Knot End	• 3/4"-1" Knot End	• 2-3/4"-6" Knot Cup • 4"-6-7/8" Knot Wheel with Nut	• 3"-6" Knot Wheel with Arbor Hole	• 4"-8" Knot Wheel	
Cleaning Expansion Joints & Cracks						• 12" Knot Wheel

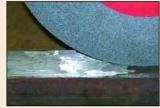
 $^{{}^{\}star}$ Product will not perform to its full potential due to the inherent power and speed limitations of this tool.



Power Brush Products - Usage & Tech Info

Power Brushes Do Not Remove Base Material





Wire Brush

Abrasive Wheel

Unlike abrasive products, power brushes remove dirt, rust, paint and other contaminants from hard surfaces without removing the base material. They will not "load" or become clogged. Wire brushes are ideal tools for removing burrs and breaking sharp edges on metal after it has been cut.

Wire Size and Type

Larger diameter, stiffer wire produces a more aggressive brushing action, but smaller diameter, softer wire resists fatigue and breakage longer. In general, you should select the finest wire that is still aggressive enough to avoid applying excessive pressure.

Carbon steel wire is more durable and should be used on steel and non-metallic surfaces. Stainless steel wire is only recommended for use when brushing stainless and non-ferrous metals such as aluminum, or when the brush is being used in a wet environment which might cause plain steel wire to rust.

Crimped vs. Knot Wire Brushes



Crimped

- Made of wire crimped to allow individual filaments to support each other.
- Provide flexibility for light to medium-duty brushing action.
- Use on surfaces that could be damaged by the impact of a knot brush.



Knot

- Made of straight wire filaments twisted into a single knot.
- Provide less flexibility and more aggresive brushing action.
- For applications that require high-impact action

Knot Configurations



Standard Twist:

A slight tuft at the end of the wire knot provides some flexibility for use on irregular surfaces.



Cable Twist:

The wire is tightly twisted to the end of the knot, providing very aggressive brushing action.



Stringer Bead Twist:

The wire is very tightly twisted to the end of the knot, creating a narrow face with high-impact action, primarily used for weld cleaning.



Hurricane Brushes:

A flattened, dull knot end allows the brush to last longer and provide smoother operation but sacrifices much of the cutting action of the other knot types.

Proper Use of Power Brushes

When using a power brush, allow the speed of the tool and the cutting action of the sharp wire tips to do the work. Applying excessive pressure not only reduces the effectiveness of the brushing action, but it also results in premature wire breakage, rapid dulling and reduced brush life.





Correct Wire Tips Doing the Work

Incorrect - Excessive Pressure Causes Wire Breakage

Wire brushes are most effective when used at higher speeds. Although stem-mounted brushes can be used on a drill, a much more aggressive action results when they are used on a die grinder which operates near the product's maximum rated speed.



Machine Conditions

Proper maintenance of machines and power tools is essential to keep them in safe operating condition. Special operating instructions furnished should be closely followed. Hoods and safety guards must be kept in place at all times. Use adequate spindle diameter for the brush – do not use brush larger than the machine was designed for and have sufficient power to maintain rated spindle speeds. Provide proper ventilation and/or exhaust systems on all brush and abrasive operations (ANSI Z88.2)





Cleaning a weld with a knot wire wheel brush.





13085



12316



Tool icons are color-coded based on tool use. See selection guide on page 27 for tool descriptions.

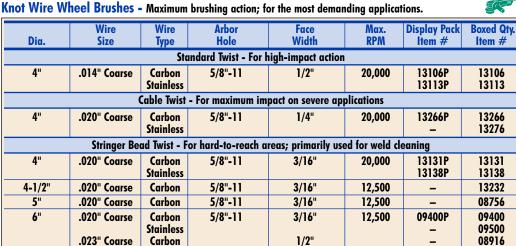
Power Brush Products

Weiler Wire Wheel & Cup Brushes

Weiler's industrial-grade brushes are performance-engineered to provide maximum product life, superior quality and durability. Perfectly balanced, our right angle grinder brushes eliminate vibration during use, provide longer brush life and reduce operator fatique.



Removing rust, scale, weld spatter and oxidation

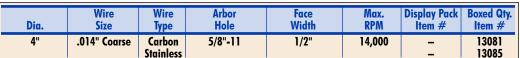


Crimped Wire Wheel Brushes - Industrial grade; provides flexible brushing action.

5/8"-11

Carbon

Stainless



3/16"

9,000

09000P

09000

09200

Knot Wire Cup Brushes -

.020" Coarse

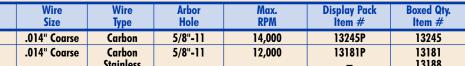
6-7/8"

Maximum brushing action on large surface areas; for the most demanding applications.



^{*} Banded + Double Row

Crimped Wire Cup Brushes - Industrial grade; provides flexible brushing action on large surface areas.









Power Brush Products

Vortec Pro® Wire Wheel Brushes

The Vortec Pro right angle grinder products are a professional-grade of brushes designed to meet the needs of the contractor. Vortec Pro products are engineered to provide a smooth yet aggressive brushing action at a cost-effective price.

Applications: Weld cleaning • Surface preparation prior to welding • Removing rust, scale and oxidation • Excellent for cleaning grooves and corners





Prepping a machine guard for on-site welding and repair.

Vortec Pro® Knot Wire Wheel Brushes - Maximum brushing action; general purpose use.

	Kiloi wile wile			J / U			
Dia.	Wire Size	Wire Type	Arbor Hole	Face Width	Max. RPM	Display Pack Item #	Boxed Qty Item #
		Sta	ındard Twist – For l	nigh-impact action	1		
4"	.014" Coarse	Carbon Stainless Carbon Carbon Carbon	5/8"-11 5/8"-11 M10 x 1.25 M10 x 1.50 M14 x 2.0	Wide	20,000	36012 36013 36015 36016 36017	36212 36213 36215 36216 36217
6"	.025" Extra Coarse	Carbon	5/8"-11	Wide	11,000	36024	36224
	Cable Twist - For maximum impact on severe applications						
4"	.020" Coarse	Carbon	5/8"-11 M10 x 1.50 M10 x 1.25	Medium	20,000	36055 36057 36058	36255 36257 36258
	Stringer Be	ad Twist - F	or hard-to-reach a	reas; primarily us	ed for weld c	leaning	
4"	.020" Coarse	Carbon Carbon Stainless Carbon Carbon Carbon	5/8"-11 5/8"-11 5/8"-11 M10 x 1.25 M10 x 1.50 M14 x 2.0	Narrow	20,000	36018 - 36019 36021 36022 36023	36218 36308* 36219 36221 36222 36223
5"	.020" Coarse	Carbon Stainless	5/8"-11	Narrow	12,500		36295 36296
6"	.020" Coarse	Carbon Carbon	5/8"-11	Narrow	12,500	36025 —	36225 36307*
6-7/8"	.020" Coarse	Carbon Stainless	5/8"-11	Narrow	9,000		36297 36298







36918

Vortec Pro® Crimped Wire Wheel Brushes - Flexible brushing action; general purpose use.

	p-u				pe.pe.		
Dia.	Wire Size	Wire Type	Arbor Hole	Face Width	Max. RPM	Display Pack Item #	Boxed Qty. Item #
4"	.014" Coarse	Carbon	5/8"-11	Narrow	14,000	36007	36207







Cleaning threads with a crimped wheel brush.



36228



36205



94224



04455

Tool icons are color-coded based on tool use. See selection guide on page 27 for tool descriptions.

Power Brush Products

Vortec Pro® Wire Wheel Brushes

The professional grade Vortec Pro Knot and Crimped wire brushes provide fast and efficient brushing action.

Applications: • Cleaning metal parts and tubing • Surface prep • Deburring •

• Removing rust, scale and oxidation

Vortec Pro® Knot Wire Wheel Brushes - Standard Twist

Heavy-duty brushing action; professional grade.



Dia.	Wire Size	Wire Type	Arbor Hole	Face Width	Max. RPM	Display Pack Item #	Boxed Qty. Item #
3"	.014" Fine .014" Fine	Carbon Stainless	1/2"-3/8"	Wide	25,000	-	36290 36291
4"	.014" Fine .014" Fine .020" Coarse	Carbon Stainless Carbon	1/2"-3/8"	Wide	20,000	36026 - -	36226 36293 36294
6"	.014" Fine .023" Coarse	Carbon	5/8"-1/2"	Wide	9,000	36027 -	36227 36278
8"	.014" Fine .023" Coarse	Carbon	5/8"	Wide	6,000	36028 -	36228 36279

Vortec Pro® Crimped Wire Wheel Brushes - Flexible brushing action; general purpose use.



Dia.	Wire Size	Wire Type	Arbor Hole	Face Width	Max. RPM	Display Pack Item #	Boxed Qty. Item #
4"	.014" Coarse	Carbon	1/2"-3/8"	Narrow	6,000	36062	36262
5"	.014" Coarse .006" Fine	Carbon	5/8"-1/2"	Narrow	6,000	36063 36064	36263 36264
6"	.008" Fine .014" Coarse .014" Coarse .014" Coarse .014" Coarse	Carbon Carbon Stainless Carbon Carbon	5/8"-1/2"	Narrow Narrow Narrow Medium Wide	6,000	36002 36000 36001 36003 36004	36202 36200 36201 36203 36204
8"	.014" Coarse .014" Coarse	Carbon	5/8"	Narrow Wide	6,000 4,000	36005 36006	36205 36206
10"	.014" Coarse	Carbon	3/4"	Wide	3,600	36065	36265

Joint/Crack Cleaning Brushes

These industrial grade brushes are designed for brushing joints or cleaning cracks in concrete and asphalt; preparing expansion joints for filling and sealing.

Joint/Crack Cleaning Brushes - For walk behind machines.



Diameter	Wire	Wire	Arbor	Face	Max.	Boxed Qty.
	Size	Type	Hole	Width	RPM	Item #
12"	.035"	Carbon Extra Coarse	1"	3/8"	5,000	94224* 94026

^{*}Light Duty

Adapter for Joint/Crack Cleaning Brushes

For Brush Arbor Hole Size	Adapted Arbor Hole Size	Item #
1"	20mm	04455

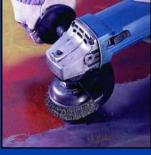


Power Brush Products

Vortec Pro® Wire Cup Brushes
For use on large, flat surfaces, these professional grade cup brushes provide fast, efficient brushing action.

Applications: Removing rust and paint from large surfaces • Roughening • Concrete form cleaning • Weld scale and corrosion removal





Removing paint from a steel surface with a crimped wire cup brush.

Vortec Pro® Knot Wire Cup Brushes - Heavy-duty brushing action; professional grade.

Dia.	Wire Size	Wire Type	Arbor Hole	Max. RPM	Display Pack Item #	Boxed Qty Item #
3"	.020" Coarse	Carbon Stainless Carbon Carbon Carbon	5/8"-11 5/8"-11 M10 x 1.25 M10 x 1.50 M14 x 2.0	14,000	36038+ 36039+ 36041+ 36042+ 36043+	36238+ 36239+ 36241+ 36242+ 36243+
3-1/2"	.020" Coarse	Carbon	5/8"-11	13,000	36066	-
4"	.025" Coarse	Carbon	5/8"-11	10,200	36044	36244
5"	.023" Coarse	Carbon	5/8"-11	7,000	36070	-
6"	.025" Cogrse	Carbon	5/8"-11	6,600	36045	36245

⁺ Hurricane Twist

Vortec Pro® Crimped Wire Cup Brushes - Flexible brushing action: general purpose use

orrect Pro Crimped Wire Cup Brusnes - Flexible brusning action; general purpose use.							
Dia.	Wire Size	Wire Type	Arbor Hole	Max. RPM	Display Pack Item #	Boxed Qty. Item #	
3"	.014" Coarse	Carbon	5/8"-11 1/2"-13 M10 x 1.25 M10 x 1.50 M14 x 2.0	14,000	36031 36032 36033 36034 36035	36231 36232 36233 36234 36235	
3-1/2"	.014" Coarse	Carbon	5/8"-11	12,000	36068	_	
4"	.020" Coarse	Carbon	5/8"-11	9,000	36036	36236	
5"	.020" Coarse	Carbon	5/8"-11	9,000	36061	36261	
6"	020" Coarse	Carbon	5/8"_11	6 600	36037	36237	

Dia.	Wire Size	Wire Type	Arbor Hole	Max. RPM	Display Pack Item #	Boxed Qty. Item #
3"	.014" Coarse	Carbon	5/8"-11 1/2"-13 M10 x 1.25 M10 x 1.50 M14 x 2.0	14,000	36031 36032 36033 36034 36035	36231 36232 36233 36234 36235
3-1/2"	.014" Coarse	Carbon	5/8"-11	12,000	36068	_
4"	.020" Coarse	Carbon	5/8"-11	9,000	36036	36236
5"	.020" Coarse	Carbon	5/8"-11	9,000	36061	36261
6"	.020" Coarse	Carbon	5/8"-11	6,600	36037	36237



36231

Vortec Pro® Arbor Adapters

Description	Display Pack Item #
5/8"-11 to M10 x 1.25 Adapter	36052
5/8"-11 to M10 x 1.50 Adapter	36053
5/8"-11 to 3/8"-24 Adapter	36054







Cleaning hard-to-reach fillet welds on a gusseted base plate.



36247



26211



36230

Tool icons are color-coded based on tool use. See selection guide on page 27 for tool descriptions.

Power Brush Products

Vortec Pro® Stem-Mounted Brushes

The Vortec Pro professional grade stem-mounted brushes are permanently mounted on 1/4" steel stems, providing quick installation on chuck or collet. High RPM ratings provide fast finishing in confined areas.

Applications: Removing rust and paint from a variety of metal parts •
Deburring and cleaning ID's and OD's on pipes, valves and fittings • Cleaning and finishing recessed areas • Rubber and plastic removal



Vortec Pro[®] Knot Wire End Brushes - High-impact action; for use in tight areas.

Dia.	Wire Size	Wire Type	Trim Length	Max. RPM	Display Pack Item #	Boxed Qty. Item #	
	End Brushes						
3/4"	.014" Fine .014" Fine .020" Coarse	Carbon Stainless Carbon	7/8"	22,000	- - 36050	36286 36287 36250	
1"	.014" Fine .014" Fine .020" Coarse	Carbon Stainless Carbon	7/8"	22,000	- - 36051	36288 36289 36251	

Vortec Pro® Crimped Wire End Brushes - Flexible brushing action; for use in tight areas.



Dia.	Wire Size	Wire Type	Trim Length	Max. RPM	Display Pack Item #	Boxed Qty. Item #
1/2"	.006" Fine .006" Fine .0104" Medium	Carbon Stainless Carbon	7/8"	25,000	- - -	36280 36281 36282
3/4"	.006" Fine .0104" Medium .014" Coarse	Stainless Carbon Carbon	7/8"	22,000	- 36047 36046	36283 36247 36246
1"	.006" Fine .006" Fine .0104" Medium .014" Coarse	Carbon Stainless Carbon Carbon	7/8"	22,000	- 36049 36048	36284 36285 36249 36248

Vortec Pro® Crimped Wire Wheel Brushes - Flexible brushing action; general purpose applications.



Dia.	Wire Size	Wire Type	Trim Length	Max. RPM	Display Pack Item #	Boxed Qty. Item #
1-1/2"	.0118" Coarse	Carbon	3/8"	20,000	36008	36208
2"	.014" Coarse	Carbon	7/16"	20,000	36009	36209
3"	.008" Fine	Carbon	13/16"	20,000	36059	36259
	.014 Coarse	Carbon			36011	36211

Vortec Pro® Crimped Wire Cup Brushes - General purpose applications on larger surface areas.



Dia.	Wire Size	Wire Type	Trim Length	Max. RPM	Display Pack Item #	Boxed Qty. Item #
2"	.008" Fine .014" Coarse	Carbon Carbon	5/8"	13,000	36060 36029	36260 36229
3"	.014" Coarse	Carbon	7/8"	13,000	36030	36230



33 800-835-9999

Display Merchandise

Vortec Pro® Cut • Grind • Finish Kit #36088



Dia.	Description	Qty.
	Contains the following items:	
4-1/2"	Flap Disc, Zirconium Grain, 60 Grit, 7/8" Arbor Hole	1
4-1/2"	Type 27 Grinding Wheel, 1/4" Thick, 7/8" Arbor Hole	1
3"	Knot Wire Cup Brush, 5/8"-11 Arbor Hole	1
4-1/2"	Type 1 Cut-Off Wheel, 1/16" Thick, 7/8" Arbor Hole	2

Vortec Pro® Surface Conditioning Kit #36900 - Plastic Button Style





36088

36900



Vortec Pro® Drill Accessory Kit #36455



Dia.	Description	Qty.					
	Contains 1 ea. of the following items:						
3" 2" 3/4" 3"	Crimped Wire Wheel, 1/4" Stem Crimped Wire Cup Brush, 1/4" Stem Crimped Wire End Brush, 1/4" Stem Abrasive Flap Wheel, 80 Grit Aluminum Oxide, 1/4" Stem	1					

Vortec Pro® Mini-Grinder Kit #36099



Dia.	Description	Qty.				
	Contains 1 ea. of the following items:					
4-1/2" 4" 3"	Flap Disc, Zirconium Grain, 60 Grit, 7/8" Arbor Hole Standard Twist Knot Wire Wheel, 5/8"-11 Arbor Hole Knot Wire Cup Brush, 5/8"-11 Arbor Hole	1				

Vortec Pro® Abrasive Flap Wheel Countertop Displays



onet i	IO ADIUSIV	e riup wheel Countertop Displays				
Dia.	Stem Size	Description	Qty.			
	1" Flap Whee	el Display • Item #36500 • 3 Different SKUs • 30 Total Iter	ns			
1"	1/4"	Aluminum Oxide Flap Wheel, 60 Grit Aluminum Oxide Flap Wheel, 80 Grit Aluminum Oxide Flap Wheel, 120 Grit	10 ea.			
	2" Flap Whee	l Display • Item #36501 • 3 Different SKUs • 15 Total Item	ns			
2"	1/4"	Aluminum Oxide Flap Wheel, 60 Grit Aluminum Oxide Flap Wheel, 80 Grit Aluminum Oxide Flap Wheel, 120 Grit	5 ea.			
	3" Flap Wheel Display • Item #36502 • 3 Different SKUs • 15 Total Items					
3"	1/4"	Aluminum Oxide Flap Wheel, 60 Grit Aluminum Oxide Flap Wheel, 80 Grit Aluminum Oxide Flap Wheel, 120 Grit	5 ea.			

Vortec Pro® Scratch Brush Countertop Displays - 24 Items

Block Size	Description	Item #
10" x 1"	Shoe Handle - carbon steel wire	36648
13-1/2" x 1"	Curved Handle - carbon steel wire	36647





36455

34000







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Display Merchandise





FREE Display Header

Item #WC010

Order a FREE Cutting, Grinding & Finishing Center Display Header to use when displaying Vortec Pro® abrasives and power brushes. Below is a recommended list of most popular items to feature.

Recommended List of Product for Vortec Pro® Cutting, Grinding & Cleaning Center Display

Size	Std. Pack	Description	Item #			
	Abrasives					
4-1/2" x 1/4" 4-1/2" x 1/8" 4-1/2" x .045" 3" x .035" 4-1/2" x 1/16" 6" x .045" 4-1/2"	10 10 25 100 100 25 5	Type 27 Grinding Wheel, 7/8" Arbor Type 27 Cutting & Light Grinding Wheel, 5/8"-11 Arbor Type 27 Thin Cutting Wheel, 7/8" Arbor Type 1 Cut-Off Wheel, 3/8" Arbor Type 1 Cut-Off Wheel, A60T, 7/8" Arbor Type 1 Cut-Off Wheel, A60T, 7/8" Arbor Type 1 Cut-Off Wheel, A60T, 7/8" Arbor 3/8" Arbor-1/4" Stem Vortec Pro Cut-Off Wheel Mandrel Vortec Pro Angled Flap Disc, Phenolic Backing	56464 56429 56393 56062 56103 56273 36512* 31344			
	10	40 Grit Zirconium, 7/8" Arbor Power Brushes				
	_		21277			
1"	5	Knot End Brush, .020" Wire, 1/4" Stem	36051*			
3"	5 5	Crimped Wheel, .012" Wire, 1/4" Stem	36011*			
3"	5	Crimped Cup Brush, .014" Wire, 5/8"-11 Arbor	36031*			
2-3/4"	5	Knot Cup Brush, .020" Wire, 5/8"-11 Arbor	36038*			
4"	5 5 5	Knot Wheel, Standard Twist, .014" Wire, 5/8"-11 Arbor	36012*			
4"	5	Knot Wheel, Stringer Bead, .020" Wire, 5/8"-11 Arbor	36018*			
4"	5 5	Knot Cup Brush, .025" Wire, 5/8"-11 Arbor	36044*			
6"	5	Crimped Wheel, .014" Wire, Narrow Face, 5/8"-1/2" Arbor	36000*			
		Maintenance Products				
10"	12	Economy Scratch Brush, .012" Wire, Shoe Handle	25100			
13-1/2"	12	Economy Scratch Brush, .012" Wire, Curved Handle	25150			
18"	1	Medium Sweep Floor Brush, Black Tampico Fill	42007			
60"	12	Wood Handle, Threaded Metal Tip, 15/16" Diameter	44300			

^{*} Display Packed

Push Broom Display

The Vortec Pro® Push Broom Display provides an attractive and convenient way to display product and stimulate impulse purchases. Broom heads are securely attached to the handle and feature 4-color, eye-catching sleeves with usage information. The display box top is perforated for quick removal.

Vortec Pro® Display-Packed Push Brooms - Hardwood Block • 12 of one SKU per display

Block Size	Description	Item #					
Fine	e Sweeping - For dust and fine dirt on smooth surfaces; tile, linole	um, wood					
18" 24"	Grey Flagged Synthetic Fill; 3" Trim; with 60" x 15/16" Handle Grey Flagged Synthetic Fill; 3" Trim; with 60" x 15/16" Handle	36632 36633+					
Me	edium Sweeping - For use on semi-smooth surfaces; wood, smooth	concrete					
18" 24" 18" 24"	Black Synthetic Fill; 3" Trim; with 60" x 15/16" Handle Black Synthetic Fill; 3" Trim; with 60" x 15/16" Handle Black Synthetic Fill; 3" Trim; with 60" x 15/16" Handle Black Synthetic Fill; 3" Trim; with 60" x 15/16" Handle	36634 36635 + 36636 36637 +					
Cod	Coarse Sweeping - For heavy-duty sweeping of concrete, sidewalks, garage floors						
18" 24"	Palmyra Fill; 4" Trim; with 60" x 15/16" Handle Palmyra Fill; 4" Trim; with 60" x 15/16" Handle	36638 36639+					

⁺ Brace included



Display Merchandise

FREE Sweeping Center Rack And Header with Qualifying Order

Rack Item #44901 and Header Item #44902

Contact Customer Service at 800-835-9999 for details on how to receive a FREE rack and header to use when displaying Weiler maintenance products. **A Qualifying Order is required.** Below is an example of a Qualifying Order.

Recommended List of Product for Sweeping Center Display

	Description	Item #
6 each:	24" Contractor Broom, Flagged Grey Polystyrene Border with Stiff Black Polypropylene Center, 3" Trim 24" Contractor Broom, Palmyra, 4" Trim 24" Contractor Broom, Medium Maroon Polypropylene, 3-1/4" Trim 24" Contractor Broom, Stiff Blue Polypropylene, 3-1/4" Trim	44581 44584 44587 44590
12 each:	57" Light Industrial Corn Broom, 17" Trim	44548
24 each:	5' x 1-1/8" Contractor Broom Handle with Free Brace	44635



Rack #44901 Dimensions: 37" Wide x 17" Deep x 60" High

FREE Pro-Flex™ Display Box with Qualifying Order

Display Box Item #44625

Contact Customer Service at 800-835-9999 for details on how to receive your FREE display box to use when displaying Weiler Pro-Flex products.

A Qualifying Order is required. Below is an example of a Qualifying Order.

Recommended List of Product for Pro-Flex™ Display Box

	Item #	
3 each:	24" Flagged Grey Polystyrene Border with Stiff Black Polypropylene Center, 3" Trim 24" Palmyra, 4" Trim 24" Medium Maroon Polypropylene, 3-1/4" Trim 24" Stiff Blue Polypropylene, 3-1/4" Trim	44600 44601 44604 44606

Each sweep comes with handle attached and ready to display.





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