

Safety Data Sheet
acc. to OSHA HCS

Printing Date 12/31/2014

Revision Number 1

Revision Date 12/31/2014

* **1 Identification**

- **Product identifier**
- **Trade name:** *Double Bubble Epoxy Machineable Part A (04002)*
- **Relevant identified uses of the substance or mixture.** *Adhesive*
- **Application of the substance / the mixture** *Adhesives*
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
*Royal Adhesives & Sealants
800 E. Anaheim Street
Wilmington, CA 90744
(310) 830-9904*
- **Information department:** *Environment protection department.*
- **Emergency telephone number:**
*ChemTrec: Day or Night within USA and Canada: 1-800-424-9300.
Outside USA and Canada: +1 703-741-5970 (collect calls accepted)*

* **2 Hazard(s) identification**

- **Classification of the substance or mixture**



*Skin Irrit. 2 H315 Causes skin irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
Eye Irrit. 2B H320 Causes eye irritation.*

- **Label elements**
- **GHS label elements** *The product is classified and labeled according to the Globally Harmonized System (GHS).*
- **Hazard pictograms**



- **Signal word** *Warning*
- **Hazard statements**
*Causes skin and eye irritation.
May cause an allergic skin reaction.*
- **Precautionary statements**
*If medical advice is needed, have product container or label at hand.
Keep out of reach of children.
Read label before use.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wear protective gloves.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.*

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/31/2014

Revision Number 1

Revision Date 12/31/2014

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 1)

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Specific treatment (see on this label).

Wash contaminated clothing before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

If on skin: Wash with plenty of water.

Take off contaminated clothing and wash it before reuse.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2

Fire = 1

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

HEALTH	2
FIRE	1
PHYSICAL HAZARD	0

Health = 2

Fire = 1

Physical Hazard = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture: consisting of the following components.

· **Dangerous components:**

25068-38-6	Bisphenol A Epoxy Resin	50-100%
7429-90-5	Aluminium	5-20%
	Glycidyl Ether	2.5-10%
	Amorphous Fumed Silica	≤2.5%
	Modified Epoxy	≤2.5%

4 First-aid measures

· **Description of first aid measures**

· **After inhalation:**

Remove to fresh air. If not breathing, administer artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

· **After skin contact:**

Wipe excess from skin.

Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:**

Rinse opened eye for 20 minutes under running water. If eye becomes irritated, obtain medical treatment.

· **After swallowing:** Do not induce vomiting; immediately call for medical help.

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/31/2014

Revision Number 1

Revision Date 12/31/2014

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 2)

- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

* 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Use water fog, dry chemical, foam, Carbon Dioxide.
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Protective clothing and respiratory protective device.

* 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

* 7 Handling and storage

- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Use only in well ventilated areas.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:** Keep away from open flames and high temperatures.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

* 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.

(Contd. on page 4)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/31/2014

Revision Number 1

Revision Date 12/31/2014

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 3)

- **Exposure controls**
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:**
 Keep away from foodstuffs, beverages and feed.
 Immediately remove all soiled and contaminated clothing.
 Wash hands before breaks and at the end of work.
 Avoid contact with the eyes and skin.
- **Breathing equipment:**
 Not necessary if room is well-ventilated.
 In the absence of adequate ventilation, use NIOSH-certified respiratory protection when chemical exposure is excessive or above an established exposure limit. Comply with OSHA 29 CFR 1910.134.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**
 Nitrile rubber, NBR
 Chloroprene rubber, CR
- **Penetration time of glove material**
 The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses with side shields.
- **Body protection:** Protective work clothing

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Gray
Odor:	Characteristic
Odour threshold:	Not determined.

- **pH-value:** Not determined.

- **Change in condition**

Melting point:	Undetermined.
Boiling point:	Undetermined.

- **Flash point:** > 96 °C (> 205 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:** 400 °C (752 °F)

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not selfigniting.

- **Danger of explosion:** Not determined.

- **Flammable limits:**

Lower:	Not determined.
--------	-----------------

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/31/2014

Revision Number 1

Revision Date 12/31/2014

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 4)

Upper:	Not determined.
· Vapor pressure:	Not determined.
· Specific gravity at 20 °C (68 °F):	1.47 g/cm ³ (12.267 lbs/gal)
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
VOC (Per EPA 24)	32.6 GMS/L
· Other information	No further relevant information available.

10 Stability and reactivity

- Reactivity
- Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: Reacts with oxidizing agents.
- Hazardous decomposition products: Carbon Monoxide, Carbon Dioxide, Aldehydes, acids.

11 Toxicological information

- Information on toxicological effects
- Acute toxicity:
- Primary irritant effect:
 - on the skin: Irritant to skin and mucous membranes.
 - on the eye: Irritating effect.
- Sensitization: Skin Contact - Sensitization possible through skin contact.
- Additional toxicological information:
 - Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.
 - May be slightly toxic and may be harmful if swallowed.
 - The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

- NTP (National Toxicology Program)

None of the ingredients is listed.

(Contd. on page 6)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/31/2014

Revision Number 1

Revision Date 12/31/2014

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 5)

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

* 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:** At present there are no ecotoxicological assessments.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

* 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

* 14 Transport information

- | | |
|-------------------------------------|--|
| · UN-Number | |
| · DOT | not regulated |
| · ADR, IMDG, IATA | UN3082 |
| | |
| · UN proper shipping name | |
| · DOT | not regulated |
| · ADR | 3082 Environmentally hazardous substances, liquid, n.o.s.
(Bisphenol A Epoxy Resin) |
| · IMDG | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. (Bisphenol A Epoxy Resin), MARINE POLLUTANT |
| · IATA | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S. (Bisphenol A Epoxy Resin) |
| | |
| · Transport hazard class(es) | |
| · DOT | |
| · Class | not regulated |

(Contd. on page 7)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/31/2014

Revision Number 1

Revision Date 12/31/2014

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 6)

· ADR, IMDG, IATA



· Class	9 Miscellaneous dangerous substances and articles
· Label	9
· Packing group	
· DOT	not regulated
· ADR, IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	Symbol (fish and tree)
· Special marking (ADR):	Symbol (fish and tree)
· Special marking (IATA):	Symbol (fish and tree)
· Special precautions for user	Warning: Miscellaneous dangerous substances and articles
· Danger code (Kemler):	90
· EMS Number:	F-A,S-F
· Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	Product packaging conforms to 49 CFR 173.4 - Requirements for "Small Quantity Exceptions"
· UN "Model Regulation":	UN3082, Environmentally hazardous substances, liquid, n.o.s. (Bisphenol A Epoxy Resin), 9, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

7429-90-5 Aluminium

· TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity:

None of the ingredients is listed.

· (DSL) Canada Domestic Substance List

All components of this product are on the DSL (Canada Domestic Substance list) or are exempt from DSL requirements.

(Contd. on page 8)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 12/31/2014

Revision Number 1

Revision Date 12/31/2014

Trade name: Double Bubble Epoxy Machineable Part A (04002)

(Contd. of page 7)

· **Carcinogenicity categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

7429-90-5 Aluminium

A4

· **MAK (German Maximum Workplace Concentration)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **National regulations:**

· **Water hazard class: Water hazard class 2 (Self-assessment): hazardous for water.**

· **Chemical safety assessment: A Chemical Safety Assessment has not been carried out.**

16 Other information

Although the information and recommendations set forth in this SDS are presented in good faith and are believed to be correct as of the date of this SDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the SDS.

· **Department issuing SDS:** Environment protection department.

· **Creation Date:** 10/08/2009

· **Date of preparation / last revision** 12/31/2014 / -

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2

Eye Irrit. 2B: Serious eye damage/eye irritation, Hazard Category 2B

Skin Sens. 1: Sensitisation - Skin, Hazard Category 1

Safety Data Sheet
acc. to OSHA HCS

Printing Date 06/21/2013

Revision Number 1

Revision Date 06/21/2013

1 Identification of the substance/mixture and of the company/undertaking

- **Product identifier**
- **Trade name: Double Bubble Epoxy Machineable Part B (04002)**
- **Relevant identified uses of the substance or mixture and uses advised against Adhesive**
- **Application of the substance / the preparation Adhesives**
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Royal Adhesives And Sealants, LLC
2001 W. Washington Street
South Bend IN 46628-2023
Information Phone Number: 574-246-5000
- **Information department: Environment protection department.**
- **Emergency telephone number: ChemTrec: UNITED STATES 1(800)424-9300 INTERNATIONAL 703-527-3887**

2 Hazards identification

- **Classification of the substance or mixture**



GHS08 Health hazard

H361 Suspected of damaging fertility or the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.



GHS05 Corrosion

H318 Causes serious eye damage.



GHS07

H302 Harmful if swallowed.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labelled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05



GHS07



GHS08

- **Signal word** Danger

(Contd. on page 2)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 06/21/2013

Revision Number 1

Revision Date 06/21/2013

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 1)

- **Hazard statements**

Harmful if swallowed.

Causes skin irritation.

Causes serious eye damage.

May cause an allergic skin reaction.

Suspected of damaging fertility or the unborn child.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

- **Precautionary statements**

If medical advice is needed, have product container or label at hand.

Keep out of reach of children.

Read label before use.

Do not breathe dust/fume/gas/mist/vapours/spray.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

Specific treatment (see on this label).

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 3

Fire = 1

Reactivity = 0

- **HMIS-ratings (scale 0 - 4)**



Health = 3

Fire = 1

Physical Hazard = 0

- **Other hazards**

- **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Description:**

Job-Size Double-Bubble® Packages

Epoxy Adhesive (Yellow Package)

Mixture of the substances listed below with nonhazardous and Trade Secret addition(s).

- **Dangerous components:**

For Trade Secret information refer to 29 CFR 1910.120.

	Aromatic Amine	25-50%
80-05-7	4,4'-isopropylidenediphenol	25-50%
	Aliphatic Amine	10-25%
	Trade Secret	2.5-10%
111-40-0	Diethylenetriamine (DETA)	2.5-10%

USA

(Contd. on page 3)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 06/21/2013

Revision Number 1

Revision Date 06/21/2013

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 2)

4 First aid measures

- **Description of first aid measures**
- **After inhalation:**
Remove to fresh air. If not breathing, administer artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.
- **After skin contact:**
Wipe excess from skin.
Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for 15 minutes under running water. If eye becomes irritated, obtain medical treatment.
- **After swallowing:** Seek medical treatment.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Firefighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Use water fog, dry chemical, foam, Carbon Dioxide.
Use fire fighting measures that suit the environment.
- **Advice for firefighters**
- **Protective equipment:** Protective clothing and respiratory protective device.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Wear protective clothing.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Use only in well ventilated areas.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location away from direct heat.
- **Information about storage in one common storage facility:** Keep away from open flames and high temperatures.
- **Further information about storage conditions:** Store in cool, dry conditions in well sealed receptacles.

(Contd. on page 4)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 06/21/2013

Revision Number 1

Revision Date 06/21/2013

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 3)

· *Specific end use(s) No further relevant information available.*

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment (see listings below)**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the skin.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
Not necessary if room is well-ventilated.
In the absence of adequate ventilation, use NIOSH-certified respiratory protection when chemical exposure is excessive or above an established exposure limit. Comply with OSHA 29 CFR 1910.134.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**
Nitrile rubber, NBR
Chloroprene rubber, CR
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**
Safety glasses with side shields.



Tightly sealed goggles

- **Body protection:**
Emergency showers and eye wash stations should be available.
Protective work clothing

USA

(Contd. on page 5)

Safety Data Sheet

acc. to OSHA HCS

Printing Date 06/21/2013

Revision Number 1

Revision Date 06/21/2013

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 4)

9 Physical and chemical properties

- Information on basic physical and chemical properties

- General Information

- Appearance:

Form:	Liquid
Color:	Amber
Odor:	Amine-like

- Change in condition

Melting point:	Undetermined.
Boiling point:	Undetermined.

- Flash point: > 96 °C (> 205 °F)

- Ignition temperature: 420 °C (788 °F)

- Auto igniting: Product is not selfigniting.

- Danger of explosion: Product does not present an explosion hazard.

- Specific gravity at 20 °C (68 °F): 1.09 g/cm³ (9.096 lbs/gal)

- Solubility in / Miscibility with

Water: Not miscible or difficult to mix.

- Solvent content:

Organic solvents:	0.0 %
VOC (Per EPA 24)	161.8 GMS/L

Solids content: 63.5 %

- Other information: No further relevant information available.

10 Stability and reactivity

- Reactivity

- Chemical stability

- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

- Possibility of hazardous reactions: Strong oxidizing agents.

- Conditions to avoid: No further relevant information available.

- Incompatible materials: No further relevant information available.

- Hazardous decomposition products: Carbon Monoxide, Carbon Dioxide, Nitrogen Oxides, Ammonia.

11 Toxicological information

- Information on toxicological effects

- Acute toxicity:

- LD/LC50 values that are relevant for classification:

Aromatic Amine

Oral LD50 738 mg/kg (rat)

Dermal LD50 >2000 mg/kg (rat)

80-05-7 4,4'-isopropylidenediphenol

Oral LD50 3250 mg/kg (rat)

Dermal LD50 3000 mg/kg (rabbit)

(Contd. on page 6)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 06/21/2013

Revision Number 1

Revision Date 06/21/2013

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 5)

- **Primary irritant effect:**
- **on the skin:** Corrosive to the skin.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** Skin Contact - Sensitization possible through skin contact.
- **Additional toxicological information:**

Ingestion - May cause severe irritation to mouth, throat and stomach.

Inhalation - Vapors may be severely irritating to the respiratory tract.

A two year feeding study in rats showed the Aromatic Amine caused effects in the Pancreas, Liver, Thyroid and eyes. An increase in the number of tumors in the Liver and Thyroid of male rats and in the Liver and possibly mammary gland of female rats was found.

Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.

The product is not subject to classification according to internally approved calculation methods for preparations:

Corrosive

- **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

* 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Very toxic for fish
- **Additional ecological information:**
- **General notes:**
- Water hazard class 2 (Self-assessment): hazardous for water*
- Do not allow product to reach ground water, water course or sewage system.*
- Also poisonous for fish and plankton in water bodies.*
- Very toxic for aquatic organisms*
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

* 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
- Disposal must be made according Federal, State and local regulations.*
- Must not be disposed of together with household garbage. Do not allow product to reach sewage system.*

(Contd. on page 7)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 06/21/2013

Revision Number 1

Revision Date 06/21/2013

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 6)

- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· **UN-Number**· **DOT**

UN1760

· **ADR, IMDG, IATA**

1760

· **UN proper shipping name**· **ADR**

1760 CORROSIVE LIQUID, N.O.S. (Aromatic Amine)

· **IMDG, IATA**

CORROSIVE LIQUID, N.O.S. (Aromatic Amine)

· **Transport hazard class(es)**· **DOT**· **Class**

8 Corrosive substances.

· **Label**

8

· **ADR**· **Class**

8 Corrosive substances

· **Label**

8

· **IMDG, IATA**· **Class**

8 Corrosive substances.

· **Label**

8

· **Packing group**· **DOT, ADR, IMDG, IATA**

III

· **Environmental hazards:**

Product contains environmentally hazardous substances: Aromatic Amine

· **Special marking (ADR):**

Symbol (fish and tree)

· **Special precautions for user**

Warning: Corrosive substances

· **Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable.

· **Transport/Additional information:**

Product packaging conforms to 49 CFR 173.4 - Requirements for "Small Quantity Exceptions".

(Contd. on page 8)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing Date 06/21/2013

Revision Number 1

Revision Date 06/21/2013

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 7)

· UN "Model Regulation": UN1760, CORROSIVE LIQUID, N.O.S., 8, III

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

80-05-7 4,4'-isopropylidenediphenol

· TSCA (Toxic Substances Control Act):

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity:

None of the ingredients is listed.

· (DSL) Canada Domestic Substance List

All components of this product are on the DSL(Canada Domestic Substance list) or are exempt from DSL requirements.

· Cancerogenity categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value established by ACGIH)

None of the ingredients listed.

· MAK (German Maximum Workplace Concentration)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

· National regulations:

· Water hazard class: Water hazard class 2 (Self-assessment): hazardous for water.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Although the information and recommendations set forth in this MSDS are presented in good faith and are believed to be correct as of the date of this MSDS, Royal Adhesives & Sealants makes no representations as to the completeness or accuracy thereof. Information is supplied on the condition that the persons receiving and using it will make their own determination as to the suitability for their purpose prior to use. In no event will Royal Adhesives & Sealants or any affiliate thereof be responsible for damages of any nature whatsoever resulting from the use or reliance on the information set forth in the MSDS.

· Department issuing MSDS: Environment protection department.

(Contd. on page 9)

USA

Safety Data Sheet
acc. to OSHA HCS

Printing Date 06/21/2013

Revision Number 1

Revision Date 06/21/2013

Trade name: Double Bubble Epoxy Machineable Part B (04002)

(Contd. of page 8)

· Creation Date: 06/21/2013**· Abbreviations and acronyms:***RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)**ICAO: International Civil Aviation Organization**ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)**IMDG: International Maritime Code for Dangerous Goods**DOT: US Department of Transportation**IATA: International Air Transport Association**ACGIH: American Conference of Governmental Industrial Hygienists**NFPA: National Fire Protection Association (USA)**HMIS: Hazardous Materials Identification System (USA)**LC50: Lethal concentration, 50 percent**LD50: Lethal dose, 50 percent*

USA