## MAchinists' Levels

## 98 M^chinists' Levels With <br> Graund And Gradunted Vinls <br> 4-18"/100-450MM

These levels have ground and graduated main vials. All sizes have a cross test vial except the 4" (100mm) model.

The 12" (300mm) model also has a plumb vial and the 18 " ( 450 mm ) size has a double plumb vial.

These vials are adjustable to a positive setting and are housed in a satin chrome finished brass tube with a friction-fit closing cover to prevent breakage.

The base of the levels features an involute groove running the length of the base, which provides a reliable seat for round work such as pipes or shafting.

With the cross test vial, it is possible to simultaneously level in both directions. This prevents inaccuracies in the main vial reading caused by canting the level sidewise on round work.

The 6" through 18" (150-450mm) main level vials have graduations that are approximately 80-90 seconds or


End view showing involute groove
 $.005^{\prime \prime}$ per foot ( 0.42 mm per meter). There are five, six, or seven lines on each side of the bubble, depending on the base length.


| 98 Machinists' Levels with Ground and Graduated Vials |  |  |  |  |  |  | Tube and Plug Assemblies |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size <br> Inch | mm | Description | Without Case Cat. No. | EDP | In Finished Wo Cat. No. | d Case EDP | Part No. | EDP |
| 4 | 100 | Without Cross Test Vial | 98-4 | 50440 |  |  |  |  |
| 6 | 150 | With Cross Test Vial <br> With Cross Test Vial, Standard Letter of Certification* | $\begin{aligned} & 98-6 \\ & 98-6 \text { W/SLC } \end{aligned}$ | $\begin{aligned} & 50441 \\ & 66935 \end{aligned}$ |  |  | PT99430 | 64497 |
| 8 | 200 | With Cross Test Vial | 98-8 | 50442 |  |  | PT99431 | 64498 |
| 12 | 300 | With Single Plumb Vial and Cross Test Vial With Single Plumb Vial and Cross Test Vial Standard Letter of Certification* | $\begin{aligned} & 98-12 \\ & 98-12 \text { W/SLC } \end{aligned}$ | 50443 66934 | $\begin{aligned} & 98 Z-12 \\ & 98 Z-12 \text { W/SLC } \end{aligned}$ | 50444 66933 | PT99432 | 64499 |
| 18 | 450 | With Double Plumb Vial and Cross Test Vial | 98-18 | 50445 | 98Z-18 | 50446 |  |  |

To guarantee extreme accuracy, the length of your level should not be longer than the work you are leveling.

* Includes redemption card for Standard Letter of Certification (SLC)

