

# PUNCHES

## AUTOMATIC CENTER PUNCHES WITH ADJUSTABLE STROKE



Rugged automatic center punch with adjustable stroke



18

Rugged automatic punches with all-steel handles and parts

- Internal mechanism automatically strikes a blow when downward pressure is applied
- Adjustable knurled cap regulates the force of the blow
- Spring tension, which regulates the blow, is constant so marks made by the point are uniform in depth and size for each setting
- All sizes are identical in style, differing only in the striking power
- The point can be easily removed for regrinding or replacement
- Heavy-duty 18C is capable of striking a much heavier blow than the other sizes



Easy one-hand precision center punching



818

This punch is similar to our 18C, except that it has a lightweight, knurled aluminum handle for a positive grip and easy handling

- No hammer required! Just hold the punch in an upright position, press the handle down, and a built-in mechanism strikes a perfect center mark every time.
- The force of the blow can be adjusted by turning the knurled cap
- All working parts made of properly hardened tool steel. Hardened tool steel point may easily be removed for reshaping or replacement. (Replacement PT22256)
- Works on metal, plastics, wood and other machinable materials



Automatically locates and centers holes through hinges, latches, catches, etc.



819 HINGE-LOCATING

This automatic centering punch combines all the features of our 818 lightweight aluminum punch with an exclusive self-centering locating sleeve that automatically centers starter holes for screws

- Simply engage the beveled edge of the sleeve with the countersunk hole in the hinge and press down on the handle until the built-in mechanism strikes a blow for truly concentric starting holes every time. To draw hinges, etc., sideways, tilt the punch slightly in the opposite direction.
- Eliminates the risk of drilling off center, causing screws to pull hinges or hardware off center
- Punch can be adjusted for striking light or heavy impressions by turning the knurled cap
- Point is easily removed for replacement (Replacement PT09966)

Automatic Center Punches with Adjustable Stroke						
Description	Length		Diameter		Cat./ Part No.	EDP
	Inch	mm	Inch	mm		
Punch	4"	100mm	7/16"	11mm	18AA	50119
	5"	125mm	9/16"	14mm	18A	50120
Punch, Heavy-Duty	5-1/4"	130mm	11/16"	17mm	18C	56757
Point Only for 18AA					PT06689	12901
Point Only for 18A					PT06690	12902
Point Only for 18C					PT22256	72445

Special points for stamping numbers, letters, special symbols, etc. can be furnished. Contact the Special Order Department.

818 Automatic Center Punch					
Length		Diameter		Cat. No.	EDP
Inch	mm	Inch	mm		
5"	125mm	5/8"	16mm	818	53048

819 Hinge-Locating Automatic Center Punch					
Length		Diameter		Cat. No.	EDP
Inch	mm	Inch	mm		
5"	125mm	5/8"	16mm	819	53049

