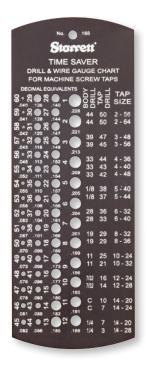
DRILL AND WIRE GAGES



Sturrett' • $\frac{1}{16}$ • $\frac{3}{8}$ • $\frac{25}{64}$ • $\frac{1}{64}$ • $\frac{3}{32}$ • $\frac{3}{32}$ • $\frac{3}{32}$ • $\frac{23}{64}$ • $\frac{13}{32}$ • $\frac{3}{32}$ • $\frac{3}{32}$ • $\frac{3}{32}$ • $\frac{23}{64}$ • $\frac{13}{32}$ • $\frac{3}{4}$ • $\frac{1}{32}$ • $\frac{1}{32}$ • $\frac{1}{32}$ • $\frac{1}{4}$ • $\frac{1}{16}$ • \frac



185 TIME SAVER®

NOS. 1-60/.228-.040"

- Correct sizing of tap drill for any common size machine screw tap in "NF" National Fine or "NC" National Coarse Thread
- Leaves the right amount of stock for approximately 65% full thread
- Shows correct drill body size
- 60 holes with number sizes and decimal equivalents
- Black matte finish with information steel stamped on one side and white marked on the reverse side for quick, clear reading

186 DRILL AND STEEL WIRE GAGE

NOS. 1-60/.228-.040"

- Widely used by mechanics for twist drills and steel drill rod
- Similar to 185, without the tap and drill information
- 60 holes from 1 to 60
- Marked with number sizes and decimal equivalents
- Black matte finish with gage information steel stamped on one side and white marked on reverse for quick, clear reading

187 Jobbers' Drill Gage — Hardened 1/16-1/2"

- Quick sizing of any twist drill from 1/16-1/2" by 64ths
- 29 holes marked with drill size in inches and decimal equivalents
- Rigidly tested after hardening
- Black matte finish with gage information steel stamped on one side and white marked on reverse for quick, clear reading

198 STANDARD LETTER SIZE DRILL GAGE

A-Z .234-.413" DIA.

- Quick, convenient checking of letter size drills
- Twenty-six holes provided, giving corresponding drill sizes from "A" through "Z" with decimal equivalents from .234" diameter through .413" diameter
- · Hardened with a satin finish

Fixed Gages					
				Dimensions	
Cat. No.	EDP	Description		Thickness x Width x Length	
198	50718	Standard Letter	Size Drill Gage	5/64 " x 2-5/16" x 6-1/4"	
186	50676	Drill and Steel Wire Gage		5/64" x 1-1/2" x 5-1/2"	
187	50677	Jobbers' Drill Gage		5/64" x 2-5/16" x 6-1/4"	
185 Time Saver Tap and Drill Gage					
		Range			Dimensions
Cat. No.	EDP	Tap Size	Tap Drill	Body Drill	Thickness x Width x Length
185	50675	2-56 to 1/4-28	50 to 3	44 to 1/4	5/64" x 2-5/16" x 6-1/4"

