

## SPRING-TYPE CALIPERS



274, 275, 277 Calipers

Quick-adjusting spring nut

### 274, 275, 277 TOOLMAKERS' SPRING-TYPE CALIPERS AND DIVIDERS WITH ROUND LEGS AND SOLID NUT

3, 6"/75, 150MM

Toolmakers' Calipers and Dividers are the finest tools of their type. Designed for toolmakers and all good mechanics who require finer adjustment and better balance so a more sensitive "feel" can be obtained. Precision made to rigid Starrett standards throughout.

The fulcrum stud is hardened and the bearing surfaces of the legs are large enough to prevent any side deflection. The bow spring is strong and flexible, and the adjustment is centrally located in the legs to assure smooth action.

#### 274, 275, 277 Toolmakers' Spring-Type Calipers and Dividers

Size and Approx. Capacity		Inside Calipers		Outside Calipers		Dividers	
Inch	mm	Cat. No.	EDP	Cat. No.	EDP	Cat. No.	EDP
3"	75mm	274-3	51301	275-3	51305	277-3	51309
6"	150mm	274-6	51303	275-6	51307	277-6	51311

Pre-setting a 275-6 outside caliper to a rule for a transfer measurement



### 73, 79, 83 "YANKEE" SPRING-TYPE CALIPERS AND DIVIDERS WITH FLAT LEGS AND QUICK-SPRING OR SOLID NUT

4, 6, 8, 12"/100, 150, 200, 300MM

"Yankee" Calipers and Dividers are made from a high-grade steel and well-finished. The legs are made of flat stock and are very durable. The fulcrum stud is hardened and has a smooth bearing surface. The bow spring, although flexible, is exceedingly strong to assure reliability.

All sizes are available with either spring nut or solid nut. The Starrett quick-adjusting automatic-closing spring nut is designed for making fast, positive adjustments. The threads of the nut firmly engage the screw at the slightest pressure from the leg. When the pressure is withdrawn, the nut automatically releases itself, sliding freely over the screw. This feature saves time in opening and closing.

#### 73 "Yankee" Spring-Type Inside Calipers

Size and Approx. Capacity	Solid Nut	Quick-Spring Nut		
		Cat. No.	EDP	
4"	73A-4	50334	73B-4	50335
6"	73A-6	50336	73B-6	50337
8"	73A-8	50338	73B-8	50339
12"	73A-12	50342	73B-12	50343

#### 79 "Yankee" Spring-Type Outside Calipers

4"	79A-4	50364	79B-4	50365
6"	79A-6	50366	79B-6	50367
8"	79A-8	50368	79B-8	50369
12"	79A-12	50372	79B-12	50373

#### 83 "Yankee" Spring-Type Dividers

4"	83A-4	50376	83B-4	50377
6"	83A-6	50378	83B-6	50379
8"	83A-8	50380	83B-8	50381
12"	83A-12	50384	83B-12	50385

