

Blade Index

Blade Name	EDP Number	Description	Blade (Work Direction Shown)	Applications											Materials										
				Straight Edge	Hole Edge	Outer Edge	Cross-Hole Both Edges	Hole Back-Edge	Hole Inner Surface	Flat Surface	Sheet	Slot/Keyway	Inner Straight Corners	Steel	Aluminum	Copper	Brass	Cast Iron	Stainless Steel	Hardened Steel	Plastics	Carbide & Glass			
B1	29215	Tough, long-life cobalt blade. N1 geometry.		•	•											•	•	•			•				
B-N1	29207	HSS. N1 geometry.		•	•											•	•	•				•			
B10	29012	HSS. Deburrs materials with spiral chips. Bulk pack available.	★	•	•											•	•	•					•		
B10C	29013	Solid carbide. B10 geometry.		•	•											•	•	•				•	•		
B10D	29014	Diamond-coated. B10 geometry.		•	•																			•	
B10L	29095	B10 for left-handed users.		•	•											•	•	•					•		
B10P	29015	PVD TiN coated for high wear resistance. B10 geometry.		•	•											•	•	•				•	•		
B10PL	29096	B10 coated with PVD TiN. For left-handed users.		•	•											•	•	•				•	•		
B10S	29210	Long-lasting, cobalt-enriched. B10 geometry.		•	•											•	•	•				•	•		
B11	29108	Extra thin, HSS. Deburrs holes with min. diameter 0.08" (2mm).		•	•											•	•	•					•		
B11P	29122	PVD TiN coated for high wear resistance. B11 geometry.		•	•											•	•	•				•	•		
B12	29016	Short-nosed, HSS.	★	•	•											•	•	•					•		
B12P	29017	Short-nosed, PVD TiN coated for high wear resistance.		•	•											•	•	•				•	•		
B20	29019	HSS. Rotates clockwise & counterclockwise.	★	•	•														•	•			•		
B20C	29020	Solid carbide. Rotates clockwise & counterclockwise.		•	•														•	•	•		•		
B20P	29021	PVD TiN coated for high wear resistance. Rotates clockwise & counterclockwise.		•	•														•	•	•		•		
B25	29022	Thin-nosed. Specially designed for plastics.		•	•											•	•	•					•		
B25C	29110	Solid carbide, thin-nosed. Specially designed for abrasive plastics.		•	•											•	•	•					•		
B30	29023	Simultaneously deburrs the inside and outside of holes up to 0.16" (4 mm) thick.	★				•									•	•	•					•		
B30P	29024	PVD TiN coated for high wear resistance. B30 geometry.					•									•	•					•	•		
B32	29025	Rotates clockwise & counterclockwise. B30 geometry.					•												•	•			•		
B50C	29026	Carbide tipped scriber. Can be reground.								•						•	•	•	•	•	•	•	•		
B60	29027	HSS. Removes burrs from back edge of holes up to 0.78" (20 mm) thick.						•								•	•	•					•		
B70	29028	Carbide tipped. Deburrs sheetmetal up to 0.14" (3.5 mm) thick.								•						•	•	•	•	•	•	•	•		
C40	29029	Small, 0.16" (4 mm), triangular HSS scraper for precision work.	★								•	•	•			•	•	•	•	•	•	•	•		
C42	29030	Standard size, 0.31" (8 mm), triangular HSS scraper.	★									•	•	•			•	•	•	•	•	•	•		
C50	29117	Double-sided, 0.30" (7.8 mm), triangular scraper.	★									•	•	•			•	•	•	•	•	•	•		
C60	29118	Double-sided, 0.19" (4.8 mm), triangular scraper.										•	•	•			•	•	•	•	•	•	•		
D80C	29031	Solid carbide, 6 cutting edges. Scrapes surfaces and deburrs sheet metal up to 0.12" (3 mm) thick.	★								•	•				•	•	•	•	•	•	•	•		
D82C	29032	Heavy-duty, double-edged carbide blade. Deburrs sheet metal up to 0.35" (9 mm) thick.										•				•	•	•	•	•	•	•	•		
D85	29033	Tough HSS with chipbreaker and 6 cutting edges. Deburrs sheet metal up to 0.24" (6 mm) thick.										•				•	•	•	•				•		