



SPRUCE^R PRIMERS

A specially formulated undercoating that is economically priced and prevents rust, while enhancing the performance of the finish coat. Can be used with lacquer, alkyd enamel and acrylic finish coats. For better adhesion, sand lightly with fine sandpaper or steel wool. Several light coats rather than one heavy coat is recommended. Any Spruce enamels or lacquers are recommended as a finish coat.

Suggested Uses:

Bare metal & wood
Home
Automotive
Industrial
Marine
Construction

Benefits:

Quick dry
Reduced overspray
Retards rust
Sandable
Improves finish coat adhesion

Packaging:

Cans per case	12
Shipping weight per case	15 lbs.
Container	16 fluid ounce can
Label weight	12 ounces (340 grams)
Shipping Classification	Consumer Commodity ORM-D
Hazard Class	2.1
Flammability	"Extremely Flammable"

Properties:

Flammability	"Extremely Flammable"
Flash point	-4° F
Specific Gravity	0.80
Solids Content	~23%
VOC content	~51%, cannot exceed 60%
MIR value	~1.13, cannot exceed 1.20
HAPs content	~11%
Storage Temperature	40-100F
Application Temperature	50-90F
Durability	Good
Abrasion Resistance	Good
Heat Resistance	250° F
Resin System	Phenolic
Shelf life	Guaranteed for 2 years
Food contact rating	No

Dry Time*:

To touch	5 minutes
To recoat	20 minutes

*At 72° F, 50% humidity,
1.5 mil thickness

**Curing/Recoat time is extended with
multiple coats and excessively thick coats**

Gloss*: Flat, <15

*as measured on a 60° gloss meter

Available Colors:

Part #	Description	UPC Code
98-15	Light Gray	043281002462
98-16	Black	043281002479
98-26	Red Iron Oxide	043281002547