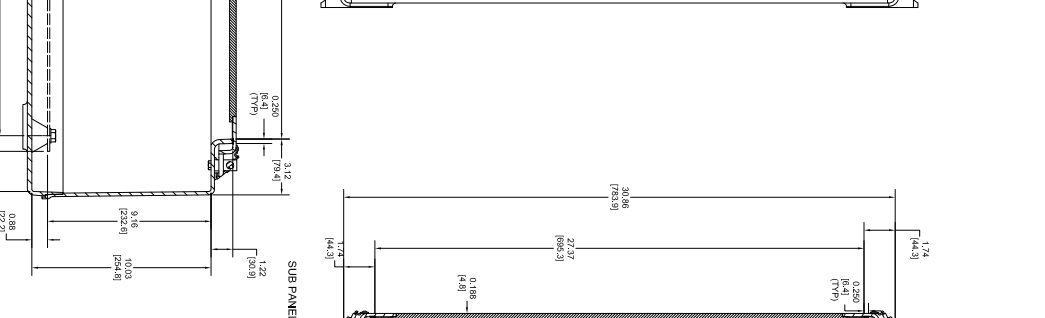
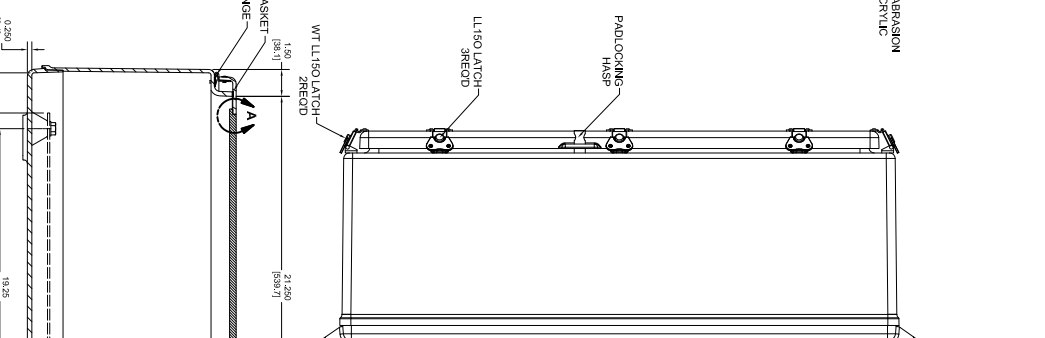


DETAIL A
SCALE 1 : 1

BONDED WINDOWS

1. ROUTE COVERAGE DOWN AND REMOVE THE TWO MOUNTING BOLTS WHEN REQUIRED.
 2. ROUGH BOTH SURFACES BEFORE BEGINNING MINIMAL OVERLAP BETWEEN THE WINDOW AND THE ENCLOSURE. IT IS IMPORTANT THAT THE WINDOW BE A MINIMUM 0.125" THICKNESS FOR SIZES LARGER THAN 14x4x4. 18x36" UP TO 31x36" IS 14x4x4. WINDOW MATERIAL THICKNESS MAY FLUCTUATE ACROSS TO MANUFACTURE DIFFERENT TOLERANCES.
- SURFACE RZ: 0.25-0.03 0.020 0.275 0.0005
APRUTITE A2: TYPICAL SIZE 13.5x4x1 0.018
- U-FILE RELEASE VOL. 1, SECOND EDITION, 1984, P. 12

SECTION A-A

THIS DRAWING AND THE INFORMATION HEREON ARE OUR PROPERTY AND MAY BE USED BY OTHERS ONLY AS AUTHORIZED BY STAHN IN ENCLOSURE DIVISION OF ROBROY INDUSTRIES. ALL RIGHTS RESERVED UNDER THE COPYRIGHT LAWS.

[illegible]