

Manual Ratchet Threaders



Three-Way Pipe Threaders

Each model cuts three thread sizes and uses 12-R ratchet threader dies.

Catalog No.	Model No.	Capacity		Dies Used	Weight	
		in.	mm		lb.	kg
36540	31-A NPT	1/2 - 1	12 - 25	RH Alloy - NPT	10	4.6
36550	31-A NPT	1/2 - 1	12 - 25	RH High Speed - NPT	10	4.6
36555	31-A NPT	1/2 - 1	12 - 25	RH High Speed For Stainless Steel - NPT	10	4.6
65320	31-A BSPT	1/2 - 1	12 - 25	RH Alloy BSPT	10	4.6
36560	31-A NPSM	1/2 - 1	12 - 25	RH Alloy - NPSM	10	4.6

Exposed Ratchet Bolt Threader Sets

- No. 00-RB: Capacity 1/4"-1"
- All matched threader sets include button die heads, ratchet assembly (00-R) and ratchet handle. Button dies can be reversed to thread close to bolt shoulder or head.



Catalog No.	Model No.	Description	No. Die Heads Complete	Thread Type	Capacity Range		Weight	
					in.	mm	lb.	kg
36680	00-RB	Ratchet Bolt Threader	10	UNC	1/4 - 1	6 - 25	20	9.1
36690	00-RB	Ratchet Bolt Threader	10	UNF	1/4 - 1	6 - 25	20	9.1

Carrying Cases

- Helps keep die sets organized.



Catalog No.	Description	Threader Type	Length		Width		Height		Weight	
			in.	mm	in.	mm	in.	mm	lb.	kg
38605	Metal Case	00-R	19 ⁵ / ₈	497	4 ⁹ / ₁₆	116	3 ³ / ₁₆	81	7 ¹ / ₂	3.40
38610	Metal Case	00-RB	19 ¹ / ₈	485	7 ¹ / ₄	184	3 ³ / ₁₆	81	7 ¹ / ₂	3.40
38615	Metal Case	111-R	25 ⁵ / ₈	650	4 2 ¹ / ₃₂	118	6 ⁷ / ₃₂	158	7 ³ / ₄	3.51
38620	Metal Case	11-R	24 ¹ / ₈	612	4 2 ¹ / ₃₂	118	9 ¹¹ / ₁₆	246	7 ³ / ₄	3.51
38625	Metal Case (Holds 6 Die Heads)	12-R	25 ⁷ / ₈	657	5	127	6 ¹ / ₂	165	13	5.90
97375	Metal Case (Holds 9 Die Heads)	12-R	24 ³ / ₈	619	5	127	10	254	15	6.80
21218	Plastic Case	11R/12R	25	635	5	127	14	355	6	2.72

Note: Cases contain no die heads

