

Steel Cabinet Features

- 17-gauge steel walls and welded construction
- Two Internal and one external storage shelves
- Oversized bi-fold door with steel clasp
- Cut-outs for power cord and foot switch storage
- Two drain plugs for easy cleaning

Catalog No.	Model No.	Description	Voltage	Chuck	Cutter Model	RPM	Die Head	Weight	
								lb.	kg
91142	535A	Automatic Machine only	115	Automatic	820	16/46/58		340	155
84097	535A	1/2"-2" NPT Automatic	115	Automatic	820	16/46/58	811A	350	159
91322	535A	1/2"-2" NPT Automatic	115	Automatic	820	16/46/58	816/817	360	163

Machines listed as 1/2"-2" include standard equipment. Machine only includes standard equipment less all die heads and dies. Please use catalog item numbers when ordering

Model 535A Machine Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
42365	341	Reamer	6 ³ / ₄	3.1
42390	820	Wheel-Type Cutter	8 ¹ / ₂	3.9
92457	100A	Universal Leg & Tray Stand	75	34.5
92462	150A	Universal Wheel & Tray Stand	103	46.7
92467	200A	Universal Wheel & Cabinet Stand	104	74.5
51005	819	Nipple Chuck Complete, 1/2" - 2" NPT	10 ¹ / ₂	4.8
35867	839	Adapter Kit for No. 819 Nipple Chuck	16 ¹ / ₂	7.5
97882	535A	Kit 141 on 535 Auto Chuck with High-Clearance Carriage	12	5.4
12138	535A	Left Hand Threading Kit	2 ¹ / ₂	1.2
42485	4U	4 Heads	8 ¹ / ₂	3.9
42490	6U	6 Heads	12 ¹ / ₂	5.7
97065	811A	811A 1/8" - 2" NPT, Quick Opening, RH	13	5.9
97075	815A	815A 1/8" - 2" NPT Die Head, Self-Opening, RH	13	5.9
23282	842	Universal Die Head	12 ¹ / ₂	5.7
97070	811A	BSPT Die Head Quick-Open R.H.	12 ¹ / ₂	5.7
97080	815A	815A 1/8"-2" BSPT Self-Opening Die Head	13	5.9
97045	531	Bolt Die Head Quick-Open R.H./L.H. 1/4"-1"	8	3.6
97050	532	Bolt Die Head Quick-Open R.H./L.H. 1 1/8"-2"	9	4.1
84537	816	1/8" - 3/4" Semi-Automatic Die Head	13	5.9
84532	817	1/2" - 2" Semi-Automatic Die Head	13	5.9
68160	819	Nipple Chuck 1/2"-2" BSPT	10 ¹ / ₂	4.8
23297	856	British Universal	12 ¹ / ₂	5.7

*Note: Mono Die Heads available 1/8", 1/4", 3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2", 2". All Die Heads are through-head oiling
Dies: All Universal Pipe and Bolt Dies; all 500B Bolt Dies; See pages 4.30-4.32*



No. 100A



No. 150A



No. 200A with Steel Cabinet



See page 4.12

THREADING

Threader Stands



Model 1406



Model 100A



Model 150A



Model 200A



Model 250

Threader Stands

Stands are available to satisfy every operational situation. The Model 250 Folding Wheel Stand provides increased field maneuverability and productivity.

Catalog No.	Model No.	Description	Weight	
			lb.	kg
20105	1406	Folding Wheel Stand w/ No. 1460 Oil Pan Cover	71 ¹ / ₂	32.50
92457	100A	Universal Leg & Tray Stand	75	34.50
92462	150A	Universal Wheel & Tray Stand	103	46.70
92467	200A	Universal Wheel & Cabinet Stand	104	74.50
67657	250	Folding Wheel Stand	45	21.00
22563	-	Steel Cabinet	42	19.30





Model 541
Model 542



Model 713
Model 913



Model 714 (914) Style Receding Die Head

Stands

Catalog No.	Model No.	Description	Weight	
			lb.	kg
22563	-	Steel Cabinet	42	19.30
92457	100A	Universal Leg & Tray Stand	75	34.50
92462	150A	Universal Wheel & Tray Stand	103	46.70
92467	200A	Universal Wheel & Cabinet Stand	104	74.50

Die Heads

Catalog No.	Model No.	Description	Capacity		Weight	
			in.	mm	lb.	kg
26132	711	Universal Self-Opening R.H.. NPT	1/4 - 2	6.4 - 50.8	12.2	5.6
26137	911	Universal Self-Opening R.H.. BSPT	1/4 - 2	6.4 - 50.8	12.2	5.6
26142	713	Universal Quick-Opening L.H.. NPT	1/4 - 2	6.4 - 102	12.2	5.6
26147	913	Universal Quick-Opening L.H.. BSPT	1/4 - 2	6.4 - 50.8	12.2	5.6
26152	714	Receding Self-Opening R.H.. NPT	2 1/2 - 4	6.4 - 50.8	30.0	13.6
26157	914	Receding Self-Opening R.H.. BSPT	2 1/2 - 4	6.4 - 102	30.0	13.6
26162	541	Quick-Opening Bolt L.H./R.H.	1/4 - 1	6.4 - 25.4	7.5	3.4
26167	542	Quick-Opening Bolt L.H./R.H.	1 1/8 - 2	29 - 50.8	9.2	4.2
55447	725	Cut-Grooving Die Head	2 1/2 - 4	6.4 - 102	30.0	13.6
55452	766	Blade Type Cutter	3/4 - 4	64 - 88.9	21.0	9.5
57492	-	4" Grooving Die Set*	-	-	2.2	1.0
57497	-	2 1/2"-3 1/2" Grooving Die Set*	2 1/2 - 3 1/2	102	2.2	1.0
57502	-	4" Grooving Bit only*	-	-	-	-
57507	-	2 1/2"-3 1/2" Grooving Bit only*	-	19 - 102	-	-
58712	-	Cut-Off Tool Bit	-	-	-	-

Note: Die Heads do not include dies. All Die Heads are through-head oiling
*Not for use with stainless steel

Pipe Dies

Catalog No.	Description	Capacity		Weight	
		in.	mm	lb.	kg
26192	1224 H.S. Dies NPT	2 1/2 - 4	62 - 100	2.2	1.0
31827	1224 H.S. NPT Dies for Plastic-Coated Pipe	2 1/2 - 4	62 - 100	2.2	1.0
31832	1224 H.S. BSPT Dies for Plastic-Coated Pipe	2 1/2 - 4	62 - 100	2.2	1.0
32237	1224 H.S. Dies NPT for PVC	2 1/2 - 4	62 - 100	2.0	1.0
32242	1224 H.S. Dies BSPT for PVC	2 1/2 - 4	62 - 100	2.0	1.0
33057	1224 H.S. Dies NPT for Stainless Steel	2 1/2 - 4	62 - 100	2.0	1.0
33072	1224 45° Beveling Dies	2 1/2 - 4	62 - 100	2.0	1.0
33077	1224 37 1/2° Beveling Dies	2 1/2 - 4	62 - 100	2.0	1.0
33642	1224 H.S. Dies BSPT	2 1/2 - 4	62 - 100	2.2	1.0
44992	1224 Bevel Guide Set	2 1/2 - 4	62 - 100	2.0	1.0
44997	1224 37 1/2° Bevel Bit Only	-	-	-	-
45002	1224 45° Bevel Bit Only	-	-	-	-

Note: NPSM threads are made with NPT dies by adjusting the die head. See manual for details.

Accessories

Catalog No.	Model No.	Description	Capacity		Weight	
			in.	mm	lb.	kg
51005	819	Nipple Chuck Complete. 1/2" - 2" NPT	1/2 - 2	12 - 50	10.5	4.8
61122	840A	Universal Drive Shaft	-	-	31.0	14.1
26187	-	Jaw Insert and Roll Set for PE-Coated Pipe	-	-	0.2	0.1
26212	764	1/4" - 4" Wheel-Type Cutter	-	-	19.0	8.6
26217	744	1/4" - 4" Blade-Type Reamer	-	-	13.0	5.9
26707	-	Gear Grease (1224 & 1822)	-	-	1.0	0.5
34157	419	Nipple Chuck 2 1/2" NPT	-	-	5.5	2.5
34162	419	Nipple Chuck 3" NPT	-	-	5.5	2.5
34167	419	Nipple Chuck 4" NPT	-	-	5.5	2.5
34172	419	Nipple Chuck 2 1/2" BSPT	-	-	5.5	2.5
34177	419	Nipple Chuck 3" BSPT	-	-	5.5	2.5
34182	419	Nipple Chuck 4" BSPT	-	-	5.5	2.5
34577	-	1/4" - 4" Reamer Blade	-	-	0.5	0.2



See page 4.12