

# Threading Accessories



\*Flip top included with every quart bottle.

\*\*Aerosol can.

\*\*FBC™ System Compatible indicates that this product has been tested and is monitored on an ongoing basis to assure chemical compatibility with FlowGuard Gold®, BlazeMaster® and Corzan® pipe and fittings.

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## Thread Cutting Oil

RIDGID® thread cutting oils are free of chlorine and other halogens, PCBs and heavy metals. Complete material safety data sheet available.

- Cools threads and pipe during operation.
- Improves thread quality.
- Speeds metal removal.
- Reduces threading torque.

Feature	Dark	Nu-Clear	Endura-Clear	Extreme Performance
Low Odor	X	X	X	X
Anti-Mist Formulation	X	X	X	
Extended Die Life			X	X
FBC™ System Compatible**			X	
Designed for Stainless Steel				X
Working Viscosity	0°F	-20°	-20°	0°

Catalog No.	Description	Container Size		Containers Per Case	Weight Per Case	
		gal	l		lb.	kg
41590*	Dark	0.2	0.9	12	22	10
70830	Dark	1.0	3.8	6	50	23
41600	Dark	5.0	18.9	1	42	14
41610	Dark	55.0	207.9	1	465	221
70835	Nu-Clear	1.0	3.8	6	50	23
41575	Nu-Clear	5.0	18.9	1	42	19
41585	Nu-Clear	55.0	207.9	1	465	211
32808	Endura-Clear	1.0	3.8	6	50	23
74012	Extreme Performance	1.0	3.8	6	50	23
74047	Extreme Performance	5.0	18.9	1	42	19
76767	Extreme Performance	55.0	207.9	1	465	211
22088***	Extreme Performance Aerosol	0.1	0.4	12	12	6



## Model 418 Oiler

The Model 418's durable pump assembly and heavy-duty reservoir are designed to increase productivity.

- Pump Assembly – 50% more oil per stroke than other hand-held oilers for longer die life.
- An ergonomic 2-finger trigger design that reduces user fatigue.
- Die cast, heavy-duty body with swivel nozzle with no exposed parts for longer life.
- Heavy Duty Reservoir – The 418 oiler features a patent pending fastenerless twist and lock drip pan that easily locks in place.
- The material withstands abrasion, is lighter than metal and does not rust.
- The reservoir will not crack or leak.
- Material is so strong that under normal use, no dents will form on impact or shape changes will occur over time. As a result, the drip pan will fit squarely on the reservoir time after time.
- Integral molded body eliminates leaks at the hose-reservoir connection.
- Convenient anti-slip grip design with integral hood for easy hanging.

## Specifications

- Chip pan diameter – 14<sup>1</sup>/<sub>4</sub>" (362 mm).
- Chip pan depth – 8<sup>3</sup>/<sub>8</sub>" (212 mm).
- Hose length – 55" (1.4 m).
- Capacity – 1 gallon.

Catalog No.	Model No.	Description	Weight	
			lb.	kg
10883	418	Oiler w/1 Gal. Premium Thread Cutting Oil	20 <sup>1</sup> / <sub>2</sub>	9.4
72342	402	Hand operated oiler with attachment for 1 gallon and 5 gallon containers and 54" hose.	2 <sup>1</sup> / <sub>2</sub>	1.2
72332	#4	Hand-operated oiler only	1 <sup>1</sup> / <sub>4</sub>	0.5
72327	#4	Hand-operated oiler with 54" and hose fittings	2 <sup>1</sup> / <sub>4</sub>	1.0



# Power Threading Machines



### Model 300 Power Drive Complete

- RIDGID Speed Chuck.
- Reversible 1/2 HP Universal Motor.
- Recessed On/Off/Reverse Switch.
- Ideal For Use With RIDGID Roll Groovers.

### Specifications

- Motor – 1/2 HP Single Phase, Universal.
- Switch – Heavy-duty For/Off/Rev and Integral Foot Switch.
- Chuck – Speed Chuck with Replaceable Rocker-Action Jaws.
- Spindle Speed – 38 RPM (57 RPM Available).
- Rear Centering Device – Cam-Action Turns With Chuck.
- Support Bar – Heavy-Duty.

### Standard Equipment.

- 97065 – 811A 1/8" - 2" NPT, Quick Opening, RH.
- 47745 – 1/2" - 3/4" Universal Alloy Die Set.
- 47750 – 1" - 2" Universal Alloy Die Set.
- 42370 – Model 360 1/8"-2" Full Floating, Self Centering Cutter.
- 68815 – Carriage with No. 312 Lever.
- 42575 – #32 Transporter (for Power Drives and Tristand Vises).
- 42365 – Reamer.
- 42360 – 1206 Stand.
- 10883 – Oiler w/1 Gal. Premium Thread Cutting Oil.
- 22638 – Clip-On Tool Tray.
- 41855 – 300 Power Drive, 115V 50/60Hz.



Model 32 Transporter



Catalog No.	Model No.	Pipe Threading Capacity		Rod Threading Capacity		Spindle Speed	Voltage	Frequency	Max. Geared Threader Capacity		Weight	
		in.	mm	in.	mm				in.	mm	lb.	kg
15682	300 Complete	1/8 - 2	3 - 50	1/4 - 2	6 - 50	38 RPM	115	50 - 60	6	150	212	96.2
15722	300 Complete	1/8 - 1 1/4	3 - 31	1/4 - 1 1/2	6 - 40	57 RPM	115	50 - 60	6	150	212	96.2
97415	300A Complete*	1/8 - 2	-3 - 50	1/4 - 1 1/2	-	38 RPM	230	50 - 60	6	-150	202	91.6
97420	300A Complete*	1/8 - 2	-3 - 50	1/4 - 2	-	38 RPM	230	50 - 60	6	-150	202	91.6

Other voltages available upon request. Export machines equipped with special power cord sets.  
 \*300A includes automatic oiling



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