Pipe Dies



Pipe Dies

Model 141 Geared Pipe Threader Dies

Catalog No.	Description	Thread Type	Pipe Threading Capacity	
			in.	TPI
38120	High-Speed RH	NPT	21/2 - 4	8
38125	H.S. For Cast Iron RH	NPT	21/2 - 4	8
38130	H.S. For PVC RH	NPT	21/2 - 4	8
70640	H.S. for Stainless Steel RH	NPT	21/2 - 4	8
66625*	High-Speed RH	BSPT	21/2 - 4	11
70645*	H.S. for Stainless Steel RH	BSPT	21/2 - 4	11
38140	H.S. 37 ¹ / ₂ " Bevel	Bevel	21/2 - 4	4

(NPSM) National Pipe Straight Mechanical — Use (NPT) Dies and Rotate Threader Guide Post 180°. (BSPP) British Standard Pipe Parallel — Use (BSPT) Dies and Rotate Threader Guide Post 180°. * Requires BSPT Threader.

Model 161 Geared Pipe Threader Dies

Catalog No.	Description	Thread Type	Pipe Threading Capacity	
			in.	TPI
38155	High-Speed RH	NPT	4 - 6	8
70655	H.S. For Stainless Steel RH	NPT	4 - 6	8
66620*	High-Speed RH	BSPT	4 - 6	11

(NPSM) National Pipe Straight Mechanical — Use (NPT) Dies and Rotate Threader Guide Post 180°. (BSPP) British Standard Pipe Parallel — Use (BSPT) Dies and Rotate Threader Guide Post 180°.

* Requires BSPT Threader.

Threading Accessories



Thread Sealants

- RIDGID White proprietary formula sealant is NFS and UPC listed and approved for
 portable water use. The non-toxic, lead-free formulas won't harden or freeze, allowing
 easy disassembly of joints without compromising thread integrity.
- RIDGID White Sealant with ultra-fine non-stick particles allow for a tighter seal with
 less effort. The formula is not affected by oils, dilute acids or common solvents and
 can be used on PVC, CPVC, ABS, nylon, polypropylene, polybutylene, delrin, cycolac,
 as well as on metal pipes. RIDGID White Sealant should not be used on lines carrying
 oxygen, halogens or liquid sodium.

White (with non-stick particles)

Catalog No.	Description	Weight Per Case	
		lb.	kg
84332	1/2 pint can (brush-in-can)	11	5.00
84337	1 pint can (brush-in-can)	26	11.75

Note: Working pressure for all RIDGID sealants is 125 p.s.i.