

Heavy-Duty Pipe Cutter Replacement Wheels



Always use genuine RIDGID cutter wheels. These wheels are precision-machined from high-grade steel and are engineered for long life and maximum cutting accuracy.

Pipe Cutters (Original Product) Model				Catalog No.	1A	2A	3S	4S	6S	42A	44S	202	206	226	246/266	276	360	424S	73162	424CI	74227	466C	74685	466S	83080	466HWS	83085	468C	74700	468S	83145	468HWS	83150	472C	74710	472S	83165	472HWS	83170	820/364	42390/34617	732	58657	764	26212				
Cutter Wheels	Catalog No.	Model No.	Standard Pack	Blade Exp.																																				Application/Material									
		33220	E-109	1	.360											●	●	●																												Cast Iron			
	44185	E-1032	6	.450														▲																							●	●				Steel Pipe & Ductile Iron			
	44190	E-1032S	6	.450														▲																							▲	▲				S.S. Pipe			
	33135	E-1962	1	.265			▲	▲			▲												●	▲	▲		●	▲	▲	●	▲	▲														Grey Cast Iron			
	33225	E-2632	1	.244												●																														Cast Iron			
	83140	E-3186	1	.680																			▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	Steel & Ductile Iron HW			
	75557	E-4266	4	.665																			▲	▲	●	▲	▲	●	▲	▲	●	▲	▲	●											Heavy Wall Steel				
	75572	E-2267	4	.400															▲	●																										Cast & Ductile Iron			
	33105	F-3	12	.312	▲	▲				●		▲						▲																								▲	▲				Steel & Ductile Iron		
	33110	F-3S	6	.312	▲	▲				▲		▲						▲																									▲	▲				S.S. Pipe	
	33115	F-119	1	.132	▲	▲				▲		▲						▲																										▲	▲				Grey Cast Iron
	33125	F-229	6	.411			▲	▲			●												▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	●			Steel & Ductile Iron
	33130	F-229S	6	.411			▲	▲			▲												▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲			S.S. Pipe
	75567	F-366	4	.375																			●	▲																								Steel Pipe	
	33145	F-367	1	.470						●																																						Steel & Ductile Iron	
	33150	F-367-S	1	.470						▲																																						S.S. Pipe	
	33155	F-383	1	.265						▲																																							Grey Cast Iron
	33100	F-514	6	.312	●	●				▲		●																																▲	▲				Steel & Ductile Iron
	33120	F-515	6	.411			●	●			▲												▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	Steel & Ductile Iron	
	75562	F-546	4	.433																			▲	●	▲	▲	▲	●	▲	▲	●	▲	▲	●	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	▲	Steel Pipe	

● Denotes Cutter Wheels furnished with original product. ▲ Denotes alternate Cutter Wheel.

Power Threading Machines



Model 1224 Threading Machine

- The Model 1224 threads a wide range of pipe including black, galvanized and plastic-coated pipe, together with stainless steel, IMC and heavy-wall conduit, as well as rod up to 30 Rockwell C.
- An induction motor helps minimize noise.
- A special capacitor-start / capacitor-run motor allows the 1224 to thread a full range of material where voltage drop is experienced.
- 1/4"-2" Universal Die Head; 2 1/2"-4" receding die head allows cutting of tapered or straight NPT/NPSM or BSPT/BSPP threads.
- Constant and proper lubrication of dies and workpiece with through-head oiling.

Specifications

- Nominal Pipe Capacity – 1/4"-2" (6mm-100mm) @ 36 RPM, 2-1/2"-4" (65mm-100mm) @ 12 RPM, 4"-6" (100mm-150mm) with 161 Geared Threader.
- Bolt Capacity – 1/4"-2" (6mm-50mm).
- Spindle Speed – 36/12 RPM.
- Motor – 1 1/2 HP, single-phase, 60 Hz or 50 Hz, induction type.
- Motor Control – Reverse/Off/Forward, heavy-duty rotary-type and integral foot switch.
- Gear Box – Two-speed gear box 3:1 ratio.
- Chuck – Hammer-type with replaceable rocker-action jaw inserts.
- Rear Centering Device – Cam action.
- Oiling Pump – Self-priming, gerotor-type, automatic-reversing, constant-fl ow.
- Oiling: – Through die head.

Standard Equipment

- 26132 – Diehead, 711 SO Univ L/Dies.
- 26152 – Diehead, 714 SO Recd L/Dies.
- 26192 – Dies, 1224 2-1/2"-4NPT HS.
- 26212 – 1/4"-4" Wheel-Type Cutter.
- 26217 – 1/4"-4" Blade-Type Reamer.
- 33125 – Wheel, Cutter F229.
- 46030 – Key, Hex 3/16.
 - Key, Hex 7/32.
 - Key, Hex 1/4.
- 47795 – Dies, Univ 1/2-3/4 NPT.
- 47750 – Dies, Univ 1-2 NPT.
- 70835 – Nu-Clear.
 - Wrench, 3/4 COMB.
 - Tool Box.

Catalog No.	Model No.	RPM	Capacity	Dies Used	Voltage	Frequency	Weight	
			in.		V	Hz	lb.	kg
26092	1224	36/12	1/2 - 4	NPT	120	60	509.0	231.0
26097	1224	36/12	1/2 - 4	NPT	240	60	509.0	231.0
26127	1224	36/12	1/2 - 4	BSPT	120	60	509.0	231.0
26112	1224	36/12	1/2 - 4	BSPT	115	50	463.0	231.0
26122	1224	36/12	1/2 - 4	BSPT	240	60	509.0	231.0
26107	1224	36/12	1/2 - 4	BSPT	220	50	463.0	210.0
31442	1224	36/12	1/2 - 4	NPT	220	50	463.0	210.0

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