

PIPE/TUBE CUTTING & PREPARATION

Copper & Stainless Steel Cutting Prep Machine



Model 122 Capacity

- ½" (12 mm) to 2" (50 mm).

This machine is designed to cut, clean, ream, and debur copper and stainless steel tubing and fittings quickly and professionally. Weighing only 23 kg and possessing a conveniently located carrying handle, the Model 122 is ideal for transport directly to the job site. Rugged cast aluminum housing and powerful 360 W induction motor assure long life.

Features

- Powerful, 230 V, 360 W induction motor drives rollers at 450 RPM.
- Rugged O.D. cleaning brush cleans tubing quickly with minimal effort.
- Core reamer easily removes turbulence-causing burrs.
- Cutting handle adjusts to accommodate different tubing sizes.
- Copper cutter wheel tested to over 10,000 cuts.
- Guide rollers ensure a straight cut with no tracking.
- Large carrying handle for easy transport to the job site.
- Built-in ½" (12 mm) incremental scale for quick, easy measuring.
- Fitting brush kit includes six brushes, storage rack and collet.

Technical Specifications

- Motor: 230 V, 360 W, Induction Motor.
- Roller Speed: 450 RPM.
- Switch: Toggle On/Off.
- Reamer: Single Flute Cone, ½" (12 mm) to 2" (50 mm).
- Cutter Wheel: Model 2191 HD Wheel.

Standard Equipment

- One O.D. Cleaning Brush.
- One Core Reamer.
- One Fitting Brush Storage Kit.



The heavy-duty O.D. Cleaning Brush cleans the outside diameter of ½" or 2" (12 - 54mm) tubing quickly and easily



The Inner Reamer removes turbulence-causing burrs quickly and effortlessly



The optional fitting brush attachments can be used to clean fittings fast



The optional Debur Disk is used to grind the O.D. edge to help with tight fittings

Catalog No.	Model No.	Description	Weight	
			lb.	kg
96362	122	Stainless Steel / Copper Tube Cutting Machine	50	22,68

Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
93717	—	½" Fitting Brush for 12 mm (3 Per Pack)	½	0,24
93722	—	¾" Fitting Brush for 18 mm (3 Per Pack)	½	0,26
93727	—	1" Fitting Brush for 25 mm (3 Per Pack)	¾	0,27
93732	—	1¼" Fitting Brush for 32 mm (3 Per Pack)	¾	0,29
93737	—	1½" Fitting Brush for 40 mm (3 Per Pack)	1¾	0,77
93742	—	2" Fitting Brush for 50 mm (3 Per Pack)	1¾	0,79
94682	—	O.D. Cleaning Brush	1	0,44
46105	—	O.D. Debur Disk	1¼	0,57
93747	—	Quick-Change Collet	2¼	0,95
93712	—	Fitting Brush Holder	6	2,63
93707	—	Fitting Brush Storage Kit Includes Mountable Storage Rack, Quick-Change Collet, Spare Cutter Wheel, and Brushes (½", ¾", 1", 1¼", 1½", 2")	3	1,39
33175	2191	Cutter Wheel for Copper	¼	0,01
33551	122SS	Cutter Wheel for Stainless Steel	¼	0,01
34360	E-2192	Set of 10 pin screws		
10343	—	Wheel Pin for 33551 Cutter Wheel (2 per pack)	¼	0,01
42360	1206	1206 Stand	31	14,06
94687	—	2" Reamer Cone Assembly	¼	0,02