

Power Threading Machines



MODEL 1215 THREADING MACHINE

- Compact, lightweight design.
- One-piece aluminum housing.
- Two easy-to-use carrying handles.
- Integral foot switch hanger.
- Powerful motor and transmission.
- Through die head oiling.
- Adjustable oil flow control.
- Approved by CSA to CSA and UL standards (115V only)

SPECIFICATIONS

- Pipe Capacity – ¼"-1 ½" (6mm-37mm)
- Bolt Capacity – ⅝"-1" (6mm-25mm)
- Motor Control – On/off heavy-duty switch and integral foot switch
- Front Chuck – Hammer type with replaceable rocker action jaw inserts
- Rear Centering Device – Cam action
- Oiling – Through die head adjustable
- Pump – Self-priming constant flow, gerotor type

| Catalog No. | Model No. | Description | RPM | Voltage | Frequency | Phase | Motor Type | Amp Draw | Power | Weight | |
|-------------|-----------|------------------------------------|-----|---------|-----------|-------|------------|----------|-------|--------|----|
| | | | RPM | V | Hz | Phase | Motor Type | A | Power | lb. | kg |
| 61142 | 1215 | ½" - 1 ½" NPT Hammer Chuck Machine | 44 | 115 | 60 | 1 | Universal | 24 | ½ HP | 80 | 36 |

Accessories

| Catalog No. | Model No. | Description | Weight | |
|-------------|-----------|--|--------|-----|
| | | | lb. | kg |
| 61187 | 1203 | Tripod Stand | 15 | - |
| 62457 | 1219 | Nipple Chuck, NPT For 1215 | 5 ¾ | - |
| 97045 | 531 | Bolt Die Head Quick-Open R.H./L.H. ¼"-1" | 7 ½ | 3.4 |
| 84537 | 816 | ⅛" - ¾" Semi-Automatic Die Head | 13 | 5.9 |
| 84532 | 817 | ½" - 2" Semi-Automatic Die Head | | |

Standard Equipment

| Catalog No. | Model No. | Description | 61142 1215 |
|-------------|-----------|---------------------------------|---------------|
| 97065 | 811A | NPT Die Head Quick-Open R.H. | • |
| 47745 | - | ½" - ¾" Universal Alloy Die Set | • |
| 47750 | - | 1" - 2" Universal Alloy Die Set | • |
| 58657 | 732 | Cutter Assembly | • |
| 34612 | 344 | 1/8"-2" Reamer | • |
| 70835 | - | Nu-Clear Oil | • |

See page 4.12

