

Pneumatic Coupling Selection Guide

Pneumatic Coupling Selection Guide (by Interchange)										
Body Sizes (in.)	Connection style	Material*				Locking Mechanism	Std Seal Material	Std Seal Temp Range	Rated Pressure	Coupler Series
		B	S	SS	P					
Industrial Interchange Couplers										
General Purpose										
1/4 to 1/2	Manual Sleeve	■	■	■		Ball	Nitrile	-40° to +250° F	300 psi	20 Series
1/4 to 1/2	Push-to-Connect	■	■			Ball	Nitrile	-40° to +250° F	300 psi	HF Series
1/4 to 3/4	Push-to-Connect	■				Pawl	Nitrile	-40° to +250° F	300 psi	30 Series
1/4	Push-to-Connect	■				Ball	Nitrile	-40° to +250° F	150 psi	Universal Series
Special Purpose										
1/4 & 3/8	Push-to-Connect		■		■	Fingers	Nitrile	-40° to +250° F	300 psi	Tool-Mate (PBH) (non-marring)
1/4 to 1/2	Push-to-Connect		■		■	Fingers	Nitrile	-40° to +250° F	300 psi	Tool-Mate (PBS) (non-marring, exhaust)
1/4 to 3/4	Push-to-Connect		■			Ball	Nitrile	-40° to +250° F	300 psi	E-z-mate (exhaust)
Tru-Flate Interchange Couplings										
1/4 to 1/2	Manual Sleeve	■	■			Ball	Nitrile	-40° to +250° F	300 psi	10 Series
1/4	Push-to-Connect	■				Ball	Nitrile	-40° to +250° F	150 psi	Universal Series
ARO 210 Interchange Couplings										
1/4	Manual Sleeve	■	■			Ball	Nitrile	-40° to +250° F	300 psi	50 Series
1/4	Push-to-Connect	■				Ball	Nitrile	-40° to +250° F	300 psi	HA Series
1/4	Push-to-Connect	■				Ball	Nitrile	-40° to +250° F	150 psi	Universal Series
Lincoln "Long Stem" Interchange Couplings										
1/4	Manual Sleeve	■				Ball	Nitrile	-40° to +250° F	300 psi	70 Series
Common High-Flow European Interchange Couplings										
1/4 & 3/8	Push-to-Connect	■	■			Ball	Nitrile	-40° to +250° F	300 psi	RF Series
1/4	Push-to-Connect		■		■	Fingers	Nitrile	-40° to +250° F	300 psi	Tool-Mate (PER) (non-marring)
1/4	Push-to-Connect		■		■	Fingers	Nitrile	-40° to +250° F	300 psi	Tool-Mate (PES) (non-marring, exhaust)
Schrader Twist -Lock Interchange Couplings										
1/4 & 1/2	Push-to-Connect	■	■			Cam	Nitrile	-40° to +250° F	300 psi	TL Series
Special Purpose - Natural and Propane Gas Couplings										
1/4 to 1-1/4	Manual Sleeve	■				Ball	Fluorocarbon	32° to +200° F	1/2 psi	GF Series

* Material Code: B = Brass, S = Steel, SS = Stainless Steel, P = Plastic

Optional Materials and Features:

(add code to part number)

Code	Description	Applies to
prefix B	Brass body	Nipples (std is steel) Couplers (3/8" & 1/2" sizes only)
suffix N	Stainless steel springs, locking balls & brass valves	Couplers (10, 20, 30, 50 & 70 Series)
suffix -SL	Sleeve-Lok	Couplers (10, 20, 30, 50 & 70 Series)
suffix R	Grip Ring sleeve	Couplers (10 & 20 Series)
suffix W	Ethylene Propylene seal material (-65° to + 400° F)	Couplers
suffix Y	Fluorocarbon seal material (-30° to + 400° F)	Couplers

Contact QCD for availability and additional options.

To select proper seal materials, see Fluid Compatibility Chart or contact QCD.





Parker Industrial Interchange Nipples are compatible for use with 20 Series, 30 Series, HF Series, Universal or E-z-mate couplers. The standard male tip of the pneumatic industry, these nipples are interchangeable with similar nipples manufactured to the same requirements.

Features:

- Conforms to A-A-59439 (MIL-C-4109F, ISO 6150-B) requirements for global interchangeability
- Steel nipples have hardened wear points and load-bearing areas
- Unvalved style nipple mates with valved couplers

Applications include:

- Air compressors
- Pneumatic tools
- Drop-down air lines

Optional Material:

(add code to part number)

Code	Description	Part Number Example
prefix B	Brass body	BH1E

Contact QCD for availability and additional options.

Nipples- Female Pipe Thread



Body Size	Part Number Brass	Part Number Steel	Part Number Stainless Steel (303)	Thread Size	Length	Exposed Length*	Largest Diameter	Wrench Flats	Weight (lbs.)
1/4	-	H1C	-	1/8-27 NPTF	1.48	0.71	0.58	0.50	0.03
1/4	BH3C	H3C	SH3C	1/4-18 NPTF	1.56	0.80	0.72	0.62	0.05
1/4	-	H3C-E	SH3C-E	3/8-18 NPTF	1.60	0.83	0.94	0.81	0.08
3/8	-	H1E	-	1/4-18 NPTF	1.60	0.69	0.72	0.62	0.06
3/8	BH3E	H3E	-	3/8-18 NPTF	1.72	0.74	0.94	0.81	0.10
3/8	-	H3E-F	-	1/2-14 NPTF	1.89	0.90	1.16	1.00	0.13
1/2	-	H1F	-	3/8-18 NPTF	2.03	0.79	0.94	0.81	0.12
1/2	BH3F	H3F	-	1/2-14 NPTF	2.20	0.83	1.16	1.00	0.19
1/2	-	H3F-G	-	3/4-14 NPTF	2.30	1.05	1.44	1.25	0.26
3/4	-	H3G-F	-	1/2-14 NPTF	2.22	1.06	1.16	1.00	0.23
3/4	-	H3G	-	3/4-14 NPTF	2.18	1.02	1.44	1.25	0.34
3/4	-	H3G-J	-	1-11 1/2 NPTF	2.41	1.25	1.80	1.63	0.47

* This dimension represents the portion of the nipple that is exposed when the nipple is connected to a Parker 20 Series coupler.



20 Series Pneumatic Couplers mate with Industrial Interchange nipples, the standard male tip of the pneumatic industry. Available options include Sleeve-Lok, stainless steel locking balls and springs, and grip-ring sleeve.

Features:

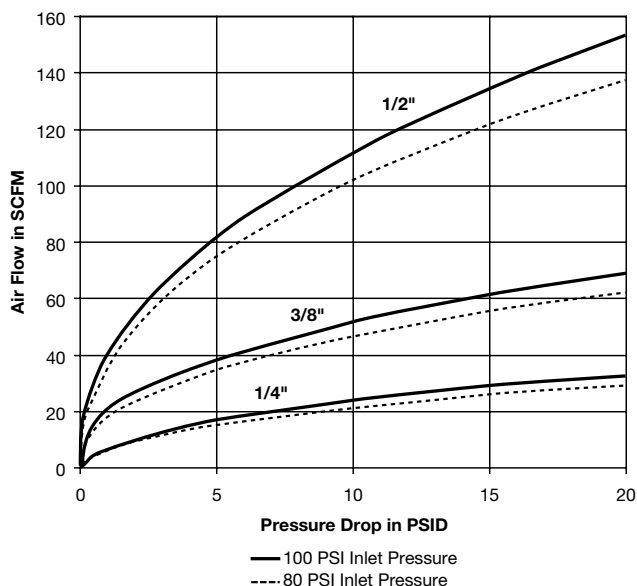
- Mates with Industrial Interchange nipples manufactured to A-A-59439 (MIL-C-4109F, ISO 6150-B) global standards
- 1/4" body size has a brass body and steel valve, 3/8" body size has all steel construction
- Tubular valve delivers high flow with minimal pressure drop
- Integral sleeve guard resists accidental disconnection
- Standard seal is Nitrile

Applications:

- Air compressors
- Pneumatic tools
- Water
- Grease
- Paint

Performance

20 Series (1/4", 3/8", 1/2" sizes)



20 Series Specifications

Body Size	1/4	3/8	1/2
Rated Pressure (psi)	300		
Temperature Range (std seals)	-40° to +250° F		
Locking Device	4 balls	8 balls	8 balls
Vacuum Data (in. Hg.)	—		
Disconnected (coupler only)	Not Recommended		
Connected	27.4		

Repair Kits

Body Size	Seal Material	Part No.
1/4	Nitrile	21K
1/4	Ethylene Propylene	21KW
1/4	Fluorocarbon	21KY
3/8	Nitrile	14K
3/8	Ethylene Propylene	14KW
3/8	Fluorocarbon	14KY
1/2	Nitrile	16K
1/2	Ethylene Propylene	16KW
1/2	Fluorocarbon	16KY
3/4	Nitrile	38K
3/4	Ethylene Propylene	38KW
3/4	Fluorocarbon	38KY