

Flaring Tools

Rolo-Flair®

Manual Rotary Flaring Tool

(For soft metal tube)

Precision burnished 37° and 45° flares in tube sizes from 2 (1/8" OD) to 12 (3/4" OD) with an easy turn of the handle. For use with copper and aluminum alloys. A depth gauge allows proper positioning of tube for consistent flaring.

HOW TO USE: Open die, insert tube up to the gauge and clamp the tube in the die. Turn drive handle clockwise to flare, then counterclockwise for retracting flaring cone. Open clamping die by loosening wing nut and remove flared tube.

| Part Number | Part Name and Description |
|-------------|--|
| 212FB | Rolo-Flair for 37° flares (for 1/8", 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", OD) |
| 945TH | Rolo-Flair for 45° flares (for 1/8", 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", OD) |



Rolo-Flair

Combination Flarer

For 1/8", 3/16", 1/4", 5/16", 3/8", 1/2", 5/8", OD tube.

The combination flarer is a 7-in-1 impact tool for flaring (37°) soft copper, aluminum and fully annealed steel tube, sizes 2 (1/8" OD) through 10 (5/8" OD). Maximum wall thickness: 1/8" to 3/8" is 15% of tube OD, 1/2" and larger is 10% of tube OD

HOW TO USE: Insert tube into proper flare hole and fasten with clamping screw. Set hardened-steel flaring punch in tube and form flare with a few sharp hammer blows. (Tube should not project more than 1/16" above top of block.)

| Part Number | Part Description |
|-------------|--------------------|
| 210A | Combination Flarer |



210A Combination Flarer

93-FB-BPD

For 3/16", 1/4", 5/16", 3/8" and 1/2" OD tubing.

Recommended for Bundy, GM and other brazed or welded soft steel tubing (wall thickness to .035"). Also makes single or double flares in soft copper or aluminum tubing. Forged steel yoke; swivel-type hard chrome-finished flaring cone.

Weight: 3 lbs.



93-FB-BPD

Dimensions and pressures are for reference only and are subject to change.