

# ATB HEAVY DUTY INTERNAL DEBURRING TOOLS

The helical brush shape and flexible crimped filaments allow the brush to work in both rotational directions with excellent part conformability. Higher filament concentration for: Heavy deburring, Minimum cycle time, Stainless steel / Hardened alloys

*Applications: Cross Hole Deburring, Edge Blending, Edge Radiusing, Cam Bores, Crankcase Bores, 2 Stroke Engines, Valve Bodies, Pistons, Cleaning Threads, Pipe IDs*

Brush Dia.	Grit	Fill Material	Filament Shape	Item No.
1	80	Silicon Carbide	Round Crimped	36650
1	120	Silicon Carbide	Round Crimped	36651
1-1/4	80	Silicon Carbide	Round Crimped	36652
1-1/4	120	Silicon Carbide	Round Crimped	36653
1-1/2	80	Silicon Carbide	Round Crimped	36654
1-1/2	120	Silicon Carbide	Round Crimped	36655
1-3/4	80	Silicon Carbide	Round Crimped	36656
1-3/4	120	Silicon Carbide	Round Crimped	36657
2	80	Silicon Carbide	Round Crimped	36658
2	120	Silicon Carbide	Round Crimped	36659
2-1/4	80	Silicon Carbide	Round Crimped	36660
2-1/4	120	Silicon Carbide	Round Crimped	36661
2-1/2	80	Silicon Carbide	Round Crimped	36662
2-1/2	120	Silicon Carbide	Round Crimped	36663
3	80	Silicon Carbide	Round Crimped	36664
3	120	Silicon Carbide	Round Crimped	36665
3-1/2	80	Silicon Carbide	Round Crimped	36666
3-1/2	120	Silicon Carbide	Round Crimped	36667
4	80	Silicon Carbide	Round Crimped	36668
4	120	Silicon Carbide	Round Crimped	36669

## Operating suggestions:

- Can be used dry or wet
- Chuck brush tool at the stem as close to the filaments as the application will allow
- If extension is required, support the brush by plunging the brush into the bore in the static position and stop the brush prior to exiting the bore
- Run the brush tool in both directions with a complete stroke cycle
- Operational speeds between 600 and 1800 RPM



# ATB TUBE BRUSH

Made with abrasive grit to provide extra cutting and cleaning action for a variety of applications. Can be used as a hand tool or mounted onto a portable or stationary tool.

*Applications: Internal Cleaning, Removal of Small Imperfections, Surface Preparation*

Brush Dia.	Grit	Brush Area Length	Overall Length	Fill Material	Stem Dia.	Item No.
3/8	80	2	5	Silicon Carbide	0.187	56010
1/2	80	2	5	Silicon Carbide	0.187	56011
5/8	80	2	5	Silicon Carbide	0.208	56012
5/8	120	2	5	Silicon Carbide	0.208	56312
3/4	80	2-1/2	5	Silicon Carbide	0.168	56013
1	80	2-1/2	5-1/2	Silicon Carbide	0.238	56015
1	120	2-1/2	5-1/2	Silicon Carbide	0.208	56315
1-1/4	80	2-1/2	5-1/2	Silicon Carbide	0.238	56016
1-1/4	120	2-1/2	5-1/2	Silicon Carbide	0.238	56316

