

ATB CUP/END BRUSHES

Heavily filled with round nylon filaments. Filaments are impregnated with Silicon Carbide or Aluminum Oxide grit. Ideal for surface finishing and deburring.



ATB™ CUP BRUSHES

ATB™ Color Coding System

All Osborn ATB brushes are color coded for easy identification of the grit size.



ATB CUP BRUSHES - ROUND TRIM

Applications: Engine Blocks, Cylinder Heads, Exhaust Manifolds, Transmission Housings, Water Pumps and Intake Manifolds, Bulk Heads, Wing Spars, Engine Housings and Components, Hydraulic Valve Bodies, Machine Components, Housings, Gears and Castings

Brush Dia.	Grit	Threaded Arbor Hole	Fill Material	Trim Length	Max RPM	Std Pk	Item No.
4	80	5/8-11 NC	Silicon Carbide	1-1/2	6000	1	32137
4	120	5/8-11 NC	Silicon Carbide	1-1/2	6000	1	32125
4	320	5/8-11 NC	Silicon Carbide	1-1/2	6000	1	32127
6	80	5/8-11 NC	Silicon Carbide	1-1/2	6000	1	32138
6	120	5/8-11 NC	Silicon Carbide	1-1/2	6000	1	32131
6	320	5/8-11 NC	Silicon Carbide	1-1/2	6000	1	32133



ATB CUP BRUSHES - FLAT TRIM

Brush Dia.	Grit	Threaded Arbor Hole	Fill Material	Trim Length	Max RPM	Std Pk	Item No.
4	80	5/8-11 NC	Silicon Carbide	1-1/2	7000	1	32148*
4	120	5/8-11 NC	Aluminum Oxide	1-1/2	7000	1	32149*
6	80	5/8-11 NC	Silicon Carbide	2	7000	1	32132



* Bridled

ATB ROUND TRIM CUP BRUSHES - REDUCED FLARE

Brush Dia.	Grit	Shank Dia.	Fill Material	Trim Length	Max RPM	Std Pk	Item No.
2-1/2	80	1/4	Silicon Carbide	1	5000	6	32146

Note: As a safety precaution, shank must be fully inserted into the chuck or collet and tightened securely.



CNC ADAPTERS FOR ATB CUP BRUSHES

Description		Item No.
TYPE II 5/8-11 ADAPTER	HEAVY DUTY	75074
TYPE II 5/8-11 ADAPTER		75075
TYPE II M14 OR 1/2-13 ADAPTER		75076
TYPE I 5/8-11 ADAPTER		75078
TYPE I 5/8-11 ADAPTER	HEAVY DUTY	75079
TYPE II M10 OR 3/8-11 ADAPTER		75084
TYPE I M14 OR 1/2-13 ADAPTER	HEAVY DUTY	75085
TYPE I M10 OR 3/8-24 ADAPTER	HEAVY DUTY	75096
TYPE I M14 OR 1/2-13 ADAPTER		75097
TYPE I M10 OR 3/8-24 ADAPTER		75098

