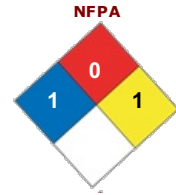


SECTION 1 : PRODUCT AND COMPANY IDENTIFICATION

Product Name: Single Point
MSDS Manufacturer Number: 214503400
Manufacturer Name: Saint-Gobain Abrasives, Inc.
Address: 1 New Bond Street
 Worcester, MA 01615
General Phone Number: 508-795-5000
Emergency Phone Number: 508-795-5000
Website: www.Nortonabrasives.com
MSDS Creation Date: June 03, 2011
MSDS Revision Date: July 01, 2013



HMIS	
Health Hazard	1
Fire Hazard	0
Reactivity	0
Personal Protection	X

SECTION 2 : COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS#	Ingredient Percent	EC Num.
Copper alloy	No Data	5 - 10 by weight	
Steel	No Data	80 - 90 by weight	
Diamond	7782-40-3	1 - 5 by weight	
Tungsten	7440-33-7	5 - 10 by weight	231-143-9

SECTION 3 : HAZARDS IDENTIFICATION

Potential Health Effects:

Eye: Dust may cause slight irritation.
Skin: Dust from this product may cause temporary mechanical irritation.
Inhalation: Dusts from this product may cause mechanical irritation of the nose, throat and respiratory tract.
Ingestion: Ingestion of this product is unlikely. However, ingestion of product may produce gastrointestinal irritation and disturbances.

Chronic Health Effects: Chronic health effects are not expected as long as good hygiene and proper safety precautions are practiced.

SECTION 4 : FIRST AID MEASURES

Eye Contact: Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get medical attention, if irritation or symptoms of overexposure persists.

Skin Contact: Immediately wash skin with soap and plenty of water. Get medical attention if irritation develops or persists.

Inhalation: If dust from cutting or drilling is inhaled, remove the affected person to fresh air. If symptoms persist, get medical attention.

Ingestion: Accidental ingestion of this material is unlikely. If this does occur, watch person for several days to make sure intestinal blockage does not occur. If symptoms persist, call a physician.

Note to Physicians: No information available.

SECTION 5 : FIRE FIGHTING MEASURES

Flammable Properties: Non Flammable.
Flash Point: Does not apply.
Auto Ignition Temperature: Not determined.

Lower Flammable/Explosive Limit: Not available.

Upper Flammable/Explosive Limit: Not available.

Extinguishing Media: Use any extinguishing media appropriate for the surrounding fires.

Unsuitable Media: None.

Protective Equipment: As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA Ratings:

NFPA Health: 1

NFPA Flammability: 0

NFPA Reactivity: 1

NFPA Other:

SECTION 6 : ACCIDENTAL RELEASE MEASURES

Methods for containment: Containment of this material should not be necessary.

Methods for cleanup: Shovel or sweep up for re-use or disposal. Avoid creating dusty conditions. Evaluate residue to determine if it is a hazardous waste by characteristic. Dispose of in accordance with Local, State, Federal and Provincial regulations.

SECTION 7 : HANDLING and STORAGE

Handling: Always HANDLE AND STORE wheels in a CAREFUL manner. Always VISUALLY INSPECT all wheels before mounting. Always CHECK MACHINE SPEED against the established maximum safe operating speed MARKED ON THE WHEEL.

Storage: No special storage conditions required.

Hygiene Practices: Wear suitable gloves and eye/face protection.

SECTION 8 : EXPOSURE CONTROLS, PERSONAL PROTECTION - EXPOSURE GUIDELINES

Engineering Controls: General dilution ventilation and/or local exhaust ventilation should be provided as necessary to maintain exposures below occupational exposure limits.

Eye/Face Protection: Always WEAR SAFETY GLASSES or some type of eye protection when grinding.

Skin Protection Description: Protective gloves. Long sleeved shirt and long pants.

Respiratory Protection: When workers are facing airborne particulate/dust concentrations above the exposure limit they must use appropriate certified respirators. A properly fitted NIOSH approved disposable N 95 type dust respirator or better is recommended.

Other Protective: Use of this product may create elevated sound levels. Hearing protection should be worn where required (see OSHA 29 CFR 1910.134 and other applicable regulations).

General Hygiene Considerations: Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Avoid getting dust into boots and gloves through wrist bands and pant tucks.

EXPOSURE GUIDELINES

Ingredient	Guideline OSHA	Guideline ACGIH	Quebec Canada	Alberta Canada	Mexico
Copper alloy	TLV-TWA: 1 mg/m3 (Dusts and/or mists as Cu) TLV-TWA: 0.1 mg/m3 (Fume as Cu)	TLV-TWA: 1 mg/m3 (Dusts and/or mists as Cu) TLV-TWA: 0.2 mg/m3 (Fume as Cu)	VEMP-TWA: 1 mg/m3 VEMP-TWA: 0.2 mg/m3	OEL-TWA: 1 mg/m3 OEL-TWA: 0.2 mg/m3	LMPE-PPT: 1 mg/m3 LMPE-PPT: 0.2 mg/m3 LMPE-CT: 2 mg/m3 LMPE-CT: 2 mg/m3
Tungsten		TLV-TWA: 5 mg/m3 TLV-TWA: 5 mg/m3 TLV-TWA: 1 mg/m3 TLV-STEL: 10 mg/m3 TLV-STEL: 10 mg/m3 TLV-STEL: 3 mg/m3	VEMP-TWA: 5 mg/m3 VEMP-TWA: 1 mg/m3 VEMP-STEL: 10 mg/m3 VEMP-STEL: 3 mg/m3	OEL-TWA: 5 mg/m3 OEL-TWA: 5 mg/m3 OEL-TWA: 1 mg/m3 OEL-STEL: 10 mg/m3 OEL-STEL: 10 mg/m3 OEL-STEL: 3 mg/m3	LMPE-PPT: 5 mg/m3 LMPE-PPT: 1 mg/m3 LMPE-CT: 10 mg/m3 LMPE-CT: 3 mg/m3
Ingredient	British Columbia Canada				
Copper alloy	OEL-TWA: 1 mg/m3 OEL-TWA: 0.2 mg/m3				
Tungsten	OEL-TWA: 5 mg/m3 OEL-TWA: 5 mg/m3 OEL-TWA: 1 mg/m3 OEL-STEL: 10 mg/m3 OEL-STEL: 10 mg/m3 OEL-STEL: 3 mg/m3				

SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES

Physical State Appearance: Solid article.
 Odor: Odorless.
 Flash Point: Does not apply.
 Auto Ignition Temperature: Not determined.

SECTION 10 : STABILITY and REACTIVITY

Chemical Stability: Stable under normal conditions.
 Hazardous Polymerization: Hazardous polymerization does not occur.
 Conditions to Avoid: Keep away from heat, sparks, or open flame.
 Special Decomposition Products: In use, dust and decomposing odors may be generated. In most cases, the material removed from the workplace will be significantly greater than the grinding wheel components. Coolants may produce other decomposition products.

SECTION 11 : TOXICOLOGICAL INFORMATION

Acute Toxicity: This product has not been tested for its toxicity.

Tungsten :

RTECS Number: YO7175000
 Eye: Eye - Rabbit Standard Draize test.: 500 mg/24H (RTECS)
 Skin: Administration onto the skin - Rabbit Standard Draize test.: 500 mg/24H (RTECS)

SECTION 12 : ECOLOGICAL INFORMATION

Biodegradation: In harsh environments, metal bonded products will decay similar to their metallic components.

SECTION 13 : DISPOSAL CONSIDERATIONS

Waste Disposal: Use standard landfill methods consistent with applicable Federal, State, Provincial and local laws.

SECTION 14 : TRANSPORT INFORMATION

DOT Shipping Name: Not regulated as hazardous material for transportation.
 DOT UN Number: Not regulated as hazardous material for transportation.
 IATA Shipping Name: Not regulated as hazardous material for transportation.
 Canadian Shipping Name: This product is Not Regulated under the Transportation of Dangerous Goods Act. (CAN).

SECTION 15 : REGULATORY INFORMATION

Inventory Status

	Canada DSL	TSCA Inventory Status			
Copper alloy	Listed	Listed			
Tungsten	Listed	Listed			

Copper alloy :

Canada IDL: Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1%.433(578)

Tungsten :

Canada IDL: Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1%.1664(1703)

Tungsten :

EC Number: 231-143-9

State Right To Know

	MI	PA	MA	NJ	
Copper alloy	Listed	Listed	Listed: Massachusetts Oil	Listed: NJ Hazardous List; Substance	

tungsten		Listed	and Hazardous List Listed	Number: 0528	
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SECTION 16 : ADDITIONAL INFORMATION

MSDS Creation Date: June 03, 2011

MSDS Revision Date: July 01, 2013

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