

CLOTH PSA DISCS AND ACCESSORIES

MACHINES USED



CATEGORY DEFINITION

Norton PSA (pressure sensitive adhesive) individual cloth discs and disc rolls are used on three different types of machines and the application changes depending on which two they are used on.

- APPLICATIONS:** Electric Random Orbital Sanders – for use on contours or flat surfaces for light- to medium-pressure grinding, blending, leveling, and finishing applications
 Stationary Disc Sanders – used in woodworking and metalworking for stock removal, sanding/grinding flat surfaces, dimensioning and finishing
- SIZE RANGE:** 5" – 24" diameter
- GRIT RANGE:** 24 – 320
- ABRASIVE GRAIN:** Ceramic Alumina, Zirconia Alumina, Aluminum Oxide
- BACK-UP PADS:** Rubber, with hardness variations for different applications, for portable machines. Steel for stationary disc sanders

FEATURED PRODUCTS



NORTON BLAZE R980P

BEST CHOICE FOR ALL HARD-TO-GRIND HIGH ALLOY STEELS

FEATURES

- Norton SG ceramic alumina abrasive
- Durable resin bond
- Self-lubricating supersize treatment
- Strong Y-weight polyester backing

BENEFITS

- Coolest cut; significantly faster cut rate
- Better grain adhesion, edge-fray resistance
- Cool cut on harder-to-grind materials
- Long life and consistent cut



NORTON BLUEFIRE R821P

BETTER CHOICE FOR GRINDING AND DEBURRING STAINLESS STEEL

FEATURES

- Self-sharpening, zirconia alumina abrasive
- Heavy Y-weight backing

BENEFITS

- Cooler cut, extended life over aluminum oxide discs
- Durable; reduced edge wear



NORTON METALITE R228

GOOD CHOICE FOR GENERAL PURPOSE METALWORKING

FEATURES

- Premium aluminum oxide abrasive
- Heavy X-weight backing

BENEFITS

- Long life
- Durable
- Ideal for aggressive stock removal applications
- Resistant to heat

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Large Diameter Cloth PSA Discs

Used on stationary disc machines for dimensioning and finishing metal workpieces and woodworking. Pressure sensitive adhesive offers fast, convenient mounting. Made without center holes for full-face usage.

AVAILABILITY



| TIER: | BEST | BETTER | GOOD |
|-------------|--------------------|-----------------------|----------------------|
| BRAND: | Norton | Norton | Norton |
| TRADENAME: | BLAZE R980P | BLUEFIRE R821P | METALITE R228 |
| ABRASIVE: | Ceramic Alumina | Zirconia Alumina | Aluminum Oxide |
| ATTACHMENT: | PSA | PSA | PSA |

| SIZE (D) | GRIT | MIN./STD. PKG. | PART # | PART # | PART # |
|----------|------|----------------|-------------|-------------|-------------|
| 10 | 36 | 25/50 | | | 66261136606 |
| | 40 | 25/50 | | 66261138314 | 66261136604 |
| | 50 | 25/50 | | | 66261136607 |
| | 60 | 25/50 | | 66261138316 | 66261136602 |
| | 80 | 25/50 | | 66261138317 | 66261136601 |
| | 100 | 25/50 | | | 66261136600 |
| 12 | 24 | 25/50 | | 66261138318 | |
| | 36 | 25/50 | 66254416171 | 66261138319 | 66261136635 |
| | 40 | 25/50 | 66254416172 | 66261138320 | 66261136630 |
| | 50 | 25/50 | 66254416173 | 66261138321 | 66261136625 |
| | 60 | 25/50 | 66254416174 | 66261138322 | 66261136620 |
| | 80 | 25/50 | 66254416175 | 66261138323 | 66261136615 |
| | 100 | 25/50 | | | 66261136614 |
| | 120 | 25/50 | 66254416176 | | 66261136613 |
| 15 | 36 | 25/50 | | | 66261136666 |
| | 40 | 25/50 | | | 66261136665 |
| | 50 | 25/50 | | | 66261136714 |
| | 60 | 25/50 | | | 66261136663 |
| | 80 | 25/50 | | | 66261136662 |
| | | | | | |
| 16 | 36 | 25/50 | | | 66261136700 |
| | 40 | 25/50 | | | 66261136685 |
| | 50 | 25/50 | | 66261138333 | 66261136684 |
| | 60 | 25/50 | | 66261138334 | 66261136683 |
| | 80 | 25/50 | | 66261109128 | 66261136701 |
| 18 | 36 | 25/50 | | | 66261136720 |
| | 60 | 25/50 | | | 66261136696 |
| | 80 | 25/50 | | | 66261136723 |
| 20 | 36 | 25/50 | 66254416165 | 66261138343 | 66261136710 |
| | 40 | 25/50 | | 66261138344 | 66261136709 |
| | 50 | 25/50 | 66254416167 | | 66261136711 |
| | 60 | 25/50 | 66254416168 | 66261138346 | 66261136712 |
| | 80 | 25/50 | 66254416169 | | 66261136706 |
| | 120 | 25/50 | 66254416170 | | |
| 24 | 36 | 10/10 | | | 66261136718 |
| | 40 | 10/10 | | | 66261136717 |
| | 50 | 10/10 | | | 66261136725 |
| | 60 | 10/10 | | | 66261136726 |
| | 80 | 10/10 | | | 66261136727 |