

FLAP DISCS

MACHINE USED



NORTON BLUEFIRE 20X R884P

PACKAGED FOR RETAIL / WALK-IN SELLING / SMALL JOBS

FEATURES & BENEFITS

- Zirconia alumina abrasive for aggressive cut and long life
- Individual hang card provides product selling points
- Product ships in merchandisable display case of small quantities
- Available wire rack (with header card) allows merchandising of 4 and 4-1/2 product three ways: hung on pegboard, mounted on an upright, or placed on a shelf/counter

AVAILABILITY

TIER:	BETTER
BRAND:	Norton
TRADENAME:	BLUEFIRE 20X R884P
SHAPE:	Type 29
FLAP DENSITY:	Standard
ABRASIVE:	Zirconia Alumina Plus
BACKING PLATE:	Fiberglass

SIZE (D x H)	GRIT	MAX. RPM	STD. PKG.	PART #
4 x M-10	40	15,300	5	07660703214
	60	15,300	5	07660703215
	80	15,300	5	07660703216
4-1/2 x 5/8-11	40	13,300	5	07660703211
	60	13,300	5	07660703212
	80	13,300	5	07660703213
7 x 5/8-11	40	8,600	5	07660703205
	60	8,600	5	07660703206
	80	8,600	5	07660703207
Wire Rack			2	07660704157



WIRE RACK (WITH HEADER CARD) ALLOWS MERCHANDISING OF 4" AND 4-1/2" PRODUCT THREE WAYS: HUNG ON PEGBOARD, MOUNTED ON AN UPRIGHT, OR PLACED ON A SHELF/COUNTER



NORTON MINI FLAP DISCS

PACKAGED FOR RETAIL / WALK-IN SELLING / SMALL JOBS

FEATURES & BENEFITS

- High performance ceramic and zirconia alumina abrasive provide maximum cut rate and life
- Layered flaps wear away evenly, producing a high quality and consistent finish



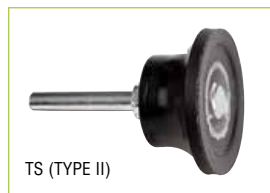
AVAILABILITY

	TIER:	BEST	BETTER	BEST	BETTER
BRAND:		Norton	Norton	Norton	Norton
TRADENAME:		Blaze R980P	BlueFire R884P	Blaze R980P	BlueFire R884P
ABRASIVE:		Ceramic Alumina	Zirconia Alumina	Ceramic Alumina	Zirconia Alumina
FLAP:		Polyester	Polyester	Polyester	Polyester
BACKING MATERIAL:		Extra Heavy-Duty Plastic	Extra Heavy-Duty Plastic	Extra Heavy-Duty Plastic	Extra Heavy-Duty Plastic
ATTACHMENT:		TR (Type III)	TR (Type III)	TS (Type II)	TS (Type II)



SIZE (D)	GRIT	STD. PKG.	PART #	PART #	PART #	PART #
2	36	10	77696090145	77696090165	77696090155	77696090175
	40	10	77696090146	77696090166	77696090156	77696090176
	60	10	77696090147	77696090167	77696090157	77696090177
	80	10	77696090148	77696090168	77696090158	77696090178
	120	10	77696090149	77696090169	77696090159	77696090179
3	36	10	77696090150	77696090170	77696090160	77696090180
	40	10	77696090151	77696090171	77696090161	77696090181
	60	10	77696090152	77696090172	77696090162	77696090182
	80	10	77696090153	77696090173	77696090163	77696090183
	120	10	77696090154	77696090174	77696090164	77696090184

DESCRIPTION	STD. PKG.	MAX. RPM	PART #
Mini Flap Disc Back-up Pads			
2" and 3" TS (Type II) Back-up Pads	1	30,000	08834168539
2" and 3" TR (Type III) Back-up Pads	1	30,000	08834164922

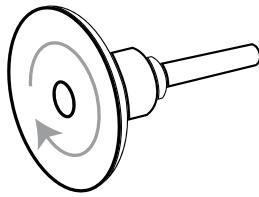
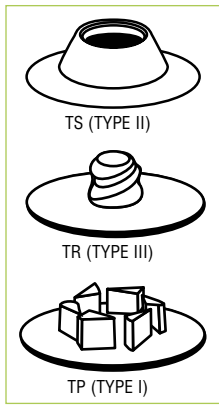


QUICK-CHANGE DISC ACCESSORIES

MACHINE USED



Quick-Change Back-up Pads



- Hard density pads are for aggressive cutting action
- Medium density pads are for all-purpose applications
- Soft density pads are used for contours and fine finishing work

DIAMETER/RPM	DENSITY	TS (TYPE II)	TR (TYPE III)	TP (TYPE I)
Quick-Change Back-up Pads				
9/16" 40,000 RPM		66261054014		66261054013
3/4" 40,000 RPM	Medium	08834164206	08834164038	08834164001
1" 40,000 RPM	Medium	08834164651	08834164037	08834164002
1-1/2" 30,000 RPM	Hard Medium	08834164622 08834164146	08834164640 08834161174	08834163996 08834164003
2" 30,000 RPM	Hard Medium Soft	08834164624 08834164198 08834161625	08834164643 08834164922 08834164641	08834163997 08834164004 08834163949
3" 20,000 RPM	Hard Medium Soft	08834161626 08834164113 08834164626	08834164036 08834164949 08834164644	08834163998 08834164005 08834163948
4" 15,000 RPM	Medium	08834164135	08834164655	08834164006
Vendible Quick-Change Back-up Pads				
2" Vendible 30,000 RPM	Medium	66623341082	66623341083	
3" Vendible 20,000 RPM	Medium	66623341084	66623341085	

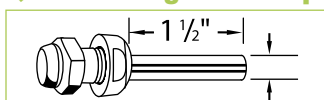
ALL QUICK-CHANGE BACK-UP PADS HAVE A 1/4" SOLID STEEL SHANK. STD. PKG. = 1 VENDOR 2" 10 DISCS/PACK; 3" 5 DISCS/PACK; 2" AND 3" 4 PACKS PER CARTON TO ORDER NORTON QUICK-CHANGE BACK-UP PADS, SEE PAGE 183 (NON-WOVEN DISC SECTION)

Replacement Medium Density Rubber Pads for Quick-Change Back-up Pads

DIAMETER	MODEL NO.	TP (TYPE I)
Quick-Change Replacement Rubber Back-up Pads		
3/4"	RR75	08834164008
1"	RR10	08834164009
2"	RR20	08834164011
3"	RR30	08834164012
4"	RR40	08834164013

WHEN THE RUBBER PAD HAS WORN AWAY, BUT THE STEEL COMPONENTS OF YOUR QUICK-CHANGE BACK-UP ARE STILL SERVICEABLE, ORDER THESE REPLACEMENT RUBBER PADS. STD. PKG. = 1

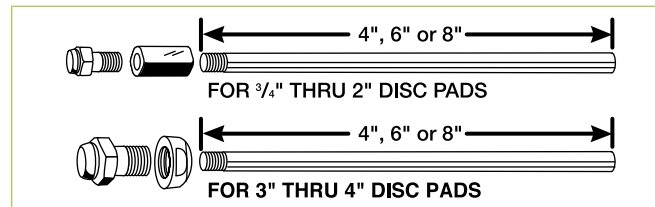
Replacement Assemblies and Shanks for Quick-Change Back-up Pad



DESCRIPTION	STD. PKG.	PART #
Replacement Mandrels and Nut Assembly		
TP (Type I) Assembly RMN1 for 3/4 - 2	1	08834164015
TP (Type I) Assembly RMN3 for 3 - 4	1	08834164016
TS (Type II) & TR (Type III) Replacement 1/4" Shank	1	08834164303

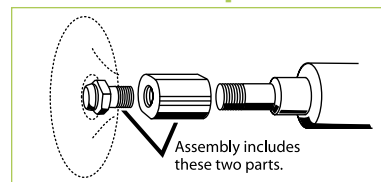
ASSEMBLIES REPLACE ALL THE STEEL COMPONENTS OF A QUICK-CHANGE BACK-UP PAD. THIS SHANK REPLACES THE SCREW-IN 1/4" SOLID STEEL SHANK ONLY.

Extension Mandrels and Assembly



DIAMETER	MODEL NO.	LENGTH	STD. PKG.	PART #
Extension Mandrels and Assembly – TP (Type I)				
3/4 - 2"	EMN-14	4"	1	08834164017
3/4 - 2"	EMN-16	6"	1	08834164018
3/4 - 2"	EMN-18	8"	1	08834164019
3 - 4"	EMN-34	4"	1	08834164020
3 - 4"	EMN-36	6"	1	08834164026
3 - 4"	EMN-38	8"	1	08834164021

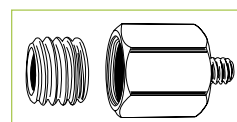
MNA-1 Pad Adapters



DISC DIAMETER	MODEL NO.	STD. PKG.	PART #
MNA-1 Pad Adapters – TP (Type I)			
3/4 - 2"	MNA 1/4-20 THD.	1	08834161176
3/4 - 2"	MNA 3/8-24	1	08834164055
3/4 - 2"	MNA 5/8-11	1	08834163001
3 - 4"	MNA 1/4-20	1	08834163002
3 - 4"	MNA 3/8-24	1	08834164041
3 - 4"	MNA 5/8-11	1	08834164028

CONVERT A TP (TYPE I) BACK-UP PAD 1/4" DIAMETER SOLID SHANK TO A THREADED SHANK

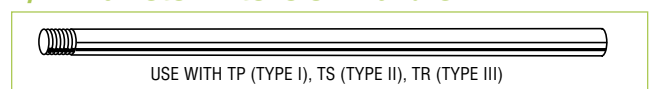
MNA-23 Pad Adapters



DISC DIAMETER	MODEL NO.	STD. PKG.	PART #
MNA-23 Pad Adapters – TS (Type II) and TR (type III)			
3/4 - 4"	MNA-23 3/8-24 5/8"-11 THD.	1	08834162764

FOR USE ON A RIGHT ANGLE GRINDER: CONVERT TS (TYPE II) AND TR (TYPE III) BACK-UP PAD 1/4" DIAMETER SOLID SHANKS TO THREADED SHANKS. THE LARGER 5/8-11 ADAPTER (FOR 4-1/2" DISCS) IS USED ALONE TO CONVERT TO A 5/8-11 THREAD. THE 3/8-24 INSERT (FOR 4" DISCS) IS SCREWED INTO THE 5/8-11 ADAPTER TO CREATE A 3/8-24 THREAD ADAPTER.

1/4" Diameter Extension Mandrel



MODEL NO.	LENGTH	STD. PKG.	PART #
1/4" Diameter Extension Mandrel 1/4-20 Thread			
EM-144	4"	1	08834154185
EM-146	6"	1	08834154186
EM-148	8"	1	08834154187

NON-WOVEN QUICK-CHANGE DISCS

MACHINE USED



FEATURED PRODUCTS

Buffing/Polishing Discs



BUFFING/POLISHING DISCS

DESIGNED FOR LIGHT REMOVAL OF PAINT OR RUST

FEATURES

- High-strength discs
- For light removal of paint or rust

BENEFITS

- Tough, yet conformable, and resist tearing on burrs and sharp edges
- Smear-proof
- Does not affect the base product

AVAILABILITY

TIER:	BEST
BRAND:	Norton
TRADENAME:	HIGH-STRENGTH
ABRASIVE:	A/O
ATTACHMENT:	TR (Type III)



BETTER	BETTER	GOOD	GOOD	GOOD
Merit	Merit	Merit	Merit	Merit
HIGH-STRENGTH	HIGH-STRENGTH	BUFFING	BUFFING	BUFFING
A/O	A/O	A/O	A/O	A/O
TR (Type III)	TS (Type II)	TR (Type III)	TS (Type II)	TP (Type I)

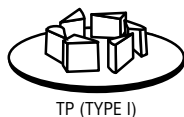
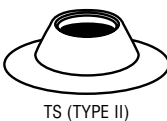
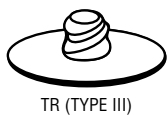


SIZE (D)	GRIT	STD. PKG.	PART #	STD. PKG.	PART #	PART #	PART #	PART #	PART #
1-1/2	M			100			08834166368	08834166392	08834166292
	F			100			08834166369		08834166332
2	C	160	66261014792	50	08834164064	08834164244	08834161649	08834166394	08834161627
	M			50			08834166303	08834166395	08834166280
	F			50			08834166304	08834166396	08834166281
	VF			50			08834166305	08834166405	08834166282
3	C	80	66261014793	25	08834164065	08834164252	08834161651	08834166397	08834166293
	M			25			08834166308	08834166398	08834166284
	F			25			08834166309	08834166399	08834166285
	VF			25			08834166359	08834164255	08834166286
4	M			25			08834166310	08834166401	

SOME MERIT PART NUMBERS ARE NON-STOCK. ASK YOUR NORTON/MERIT REPRESENTATIVE FOR STOCK/MTO STATUS.

Quick-Change Back-up Pads

- Hard density pads are for aggressive cutting action
- Medium density pads are for all-purpose applications
- Soft density pads are used for contours and fine finishing work



AVAILABILITY

TIER:	GOOD	GOOD	GOOD	GOOD	GOOD
BRAND:	Norton	Merit	Norton	Merit	Merit
ATTACHMENT:	TR (Type III)	TR (Type III)	TS (Type II)	TS (Type II)	TP (Type I)

SIZE (DIAMETER)	MAX. RPM	DENSITY	PART #	PART #	PART #	PART #	PART #	
Quick-Change Back-up Pads								
3/4"	40,000	Medium		08834164038		08834164206	08834164001	
1"	40,000	Medium		08834164037		08834164651	08834164002	
1-1/2"	30,000	Hard		08834164640		08834164622	08834163996	
		Medium	66261047580	08834161174		08834164146	08834164003	
2"	30,000	Hard		08834164643	63642543205	08834164624	08834163997	
		Medium	66261055103	08834164922	63642543210	08834164198	08834164004	
		Soft		08834164641		08834161625	08834163949	
3"	20,000	Hard	63642504900	08834164036	63642543220	08834161626	08834163998	
		Medium	66261055105	08834164949	63642543225	08834164113	08834164005	
		Soft		08834164644		08834164626	08834163948	
4"	15,000	Medium	66261047581	08834164655	63642543232	08834164135	08834164006	
4" TR+	8,000	Medium	66261016581	63642555106				

ALL QUICK-CHANGE BACK-UP PADS HAVE A 1/4" DIAMETER SHANK. STD. PKG. = 1

Refer to the end of the Coated Abrasive Quick-Change Discs section for a complete list of back-up pads and mandrels.