

**Safety Data Sheet**  
acc. to OSHA HCS

Printing date 04/30/2015

Reviewed on 04/30/2015

**1 Identification**

**- Product identifier**

- **Trade name:** Vibra-TITE® Gasket Maker
- **Synonyms:** 730 Flexible Gasket Maker - Solvent Resistant
- **Part number:** VT730
- **Relevant identified uses of the substance or mixture** Gasketing forming

**- Details of the supplier of the safety data sheet**

- **Manufacturer/Supplier:**  
ND Industries, Inc  
1000 North Crooks Road  
Clawson, MI 48017  
USA  
Telephone: +1-248-288-0000  
Email: info@ndindustries.com  
Website: www.ndindustries.com
- **Information department:** Product safety department
- **Emergency telephone number:**  
United States: 1-800-424-9300  
International: +1-703-527-3887

**2 Hazard(s) identification**

**- Classification of the substance or mixture**



GHS07

- Skin Irrit. 2 H315 Causes skin irritation.
- Eye Irrit. 2A H319 Causes serious eye irritation.
- Skin Sens. 1B H317 May cause an allergic skin reaction.

**- Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard statements**  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.
- **Precautionary statements**  
P261 Avoid breathing dust/fume/gas/mist/vapors/spray  
P280 Wear protective gloves.  
P280 Wear eye protection / face protection.  
P264 Wash thoroughly after handling.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P363 Wash contaminated clothing before reuse.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.  
P302+P352 If on skin: Wash with plenty of water.  
P362+P364 Take off contaminated clothing and wash it before reuse.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**- Classification system:**

- **NFPA ratings (scale 0 - 4)**



Health = 1  
Fire = 1  
Reactivity = 0

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- **HMIS-ratings (scale 0 - 4)**

HEALTH	1	Health = *1
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

- **Other hazards**- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### \* 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**

	Urethane methacrylate	60-70%
27813-02-1	Hydroxypropyl methacrylate	10-20%
67762-90-7	Synthetic amorphous silica (fumed)	5-10%
128-44-9	Saccharin	1-5%
80-15-9	Cumene hydroperoxide	1-5%

### \* 4 First-aid measures

- **Description of first aid measures**- **After inhalation:**

In case of unconsciousness place patient stably in side position for transportation.  
Supply fresh air; consult doctor in case of complaints.

- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.- **After swallowing:** If symptoms persist consult doctor.- **Information for doctor:**

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### \* 5 Fire-fighting measures

- **Extinguishing media**- **Suitable extinguishing agents:**

CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- **Special hazards arising from the substance or mixture** No further relevant information available.- **Advice for firefighters**- **Protective equipment:**

Wear self-contained respiratory protective device.  
Wear fully protective suit.

### \* 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**

Ensure adequate ventilation

Wear protective clothing.

- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.- **Methods and material for containment and cleaning up:**

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

- **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

### 7 Handling and storage

- **Handling:**- **Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.

- **Information about protection against explosions and fires:** No special measures required.

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**- Conditions for safe storage, including any incompatibilities****- Storage:**

- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.

- **Specific end use(s)** No further relevant information available.

**\* 8 Exposure controls/personal protection**

- **Additional information about design of technical systems:** No further data; see item 7.

**- Control parameters**

- **Components with limit values that require monitoring at the workplace:**

**80-15-9 Cumene hydroperoxide**

WEEL	Long-term value: 6 mg/m <sup>3</sup> , 1 ppm
	Skin

- **Additional information:** The lists that were valid during the creation were used as basis.

**- Exposure controls****- Personal protective equipment:****- General protective and hygienic measures:**

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Avoid contact with the eyes and skin.

**- Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

**- Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**- Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

**- Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**- Eye protection:**

Tightly sealed goggles

- **Body protection:** Protective work clothing

**\* 9 Physical and chemical properties****- Information on basic physical and chemical properties****- General Information****- Appearance:**

- **Form:** Highly viscous
- **Color:** Red
- **Odor:** Characteristic
- **Odour threshold:** Not determined.

- **pH-value:** Not determined.

**- Change in condition**

- **Melting point/Melting range:** Undetermined.
- **Boiling point/Boiling range:** 200 °C (392 °F)

- **Flash point:** 95 °C (203 °F)

- **Flammability (solid, gaseous):** Not applicable.

**- Ignition temperature:**

- **Decomposition temperature:** Not determined.

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- <b>Auto igniting:</b>	Product is not selfigniting.
- <b>Danger of explosion:</b>	Product does not present an explosion hazard.
- <b>Explosion limits:</b>	
- <b>Lower:</b>	Not determined.
- <b>Upper:</b>	Not determined.
- <b>Vapor pressure:</b>	Not determined.
- <b>Density:</b>	Not determined.
- <b>Relative density</b>	Not determined.
- <b>Vapour density</b>	Not determined.
- <b>Evaporation rate</b>	Not determined.
- <b>Solubility in / Miscibility with</b>	
- <b>Water:</b>	Not miscible or difficult to mix.
- <b>Partition coefficient (n-octanol/water):</b>	Not determined.
- <b>Viscosity:</b>	
- <b>Dynamic at 20 °C (68 °F):</b>	250000 mPas
- <b>Kinematic:</b>	Not determined.
- <b>Solvent content:</b>	
- <b>Organic solvents:</b>	0.3 %
- <b>Water:</b>	1.0 %
- <b>VOC content:</b>	0.3 %
	2.9 g/l / 0.02 lb/gl
- <b>Solids content:</b>	80.0 %
- <b>Other information</b>	No further relevant information available.

**10 Stability and reactivity**

- **Reactivity**
  - **Chemical stability**
    - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

**\*11 Toxicological information**

- **Information on toxicological effects**
  - **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:****128-44-9 Saccharin**

Oral LD50 1280 mg/kg (rat)

**80-15-9 Cumene hydroperoxide**

Oral LD50 382 mg/kg (rat)

Dermal LD50 500 mg/kg (rat)

Inhalative LC50/4 h 220 mg/l (rat)

- **Primary irritant effect:**- **on the skin:** Irritant to skin and mucous membranes.- **on the eye:** Irritating effect.- **Sensitization:** No sensitizing effects known.- **Additional toxicological information:**The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant- **Carcinogenic categories**- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

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## - OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

### 12 Ecological information

- **Toxicity**
  - **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
  - **Bioaccumulative potential** No further relevant information available.
  - **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
  - **General notes:**
    - Water hazard class 1 (Self-assessment): slightly hazardous for water
    - Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
  - **PBT:** Not applicable.
  - **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

- **Waste treatment methods**
  - **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
  - **Recommendation:** Disposal must be made according to official regulations.

### 14 Transport information

- <b>UN-Number</b>	
- <b>DOT, ADN, IMDG, IATA</b>	not regulated
- <b>UN proper shipping name</b>	
- <b>DOT, ADN, IMDG, IATA</b>	not regulated
- <b>Transport hazard class(es)</b>	
- <b>DOT, ADN, IMDG, IATA</b>	
- <b>Class</b>	not regulated
- <b>Packing group</b>	
- <b>DOT, IMDG, IATA</b>	not regulated
- <b>Environmental hazards:</b>	
- <b>Marine pollutant:</b>	No
- <b>Special precautions for user</b>	Not applicable.
- <b>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>	Not applicable.
- <b>UN "Model Regulation":</b>	-

### 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

#### - Section 355 (extremely hazardous substances):

None of the ingredients is listed.

#### - Section 313 (Specific toxic chemical listings):

80-15-9	Cumene hydroperoxide
	ethylene glycol

#### - TSCA (Toxic Substances Control Act):

Hydroxypropyl methacrylate
Polyethylene glycol dimethacrylate
Synthetic amorphous silica (fumed)
Saccharin
Cumene hydroperoxide
Propylene glycol

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2'-phenylacetohydrazide
ethylene glycol
1,4-naphthoquinone
Deionized water

**- Proposition 65****- Chemicals known to cause cancer:**

None of the ingredients is listed.

**- Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

**- Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

**- Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

**- Carcinogenic categories****- EPA (Environmental Protection Agency)**

None of the ingredients is listed.

**- TLV (Threshold Limit Value established by ACGIH)**

ethylene glycol

A4

**- NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

**- Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**- Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affaires

**- Contact:** Safety, Health and Environmental Affaires

**- Date of preparation / last revision** 04/30/2015 / 4

**- Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

Skin Sens. 1B: Sensitisation - Skin, Hazard Category 1B

**- \* Data compared to the previous version altered.**

**- Disclaimer**

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