

Safety Data Sheet
acc. to OSHA HCS

Printing date 05/01/2015

Reviewed on 05/01/2015

1 Identification

- Product identifier

- **Trade name:** Vibra-TITE® Excel Primer

- **Synonyms:** 621 Excel Primer T

- **Part number:** VT621

- **Relevant identified uses of the substance or mixture** Surface preparation of adhesive application

- Details of the supplier of the safety data sheet

- **Manufacturer/Supplier:**

ND Industries, Inc
1000 North Crooks Road
Clawson, MI 48017
USA
Telephone: +1-248-288-0000
Email: info@ndindustries.com
Website: www.ndindustries.com

- **Information department:** Product safety department

- **Emergency telephone number:**

United States: 1-800-424-9300
International: +1-703-527-3887

*** 2 Hazard(s) identification**

- Classification of the substance or mixture



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

STOT SE 3 H336 May cause drowsiness or dizziness.

- Label elements

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02 GHS07 GHS08

- **Signal word** Danger

- **Hazard-determining components of labeling:**

heptane
acetone

- **Hazard statements**

H225 Highly flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H304 May be fatal if swallowed and enters airways.

- **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P241 Use explosion-proof electrical/ventilating/lighting/equipment.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P280 Wear protective gloves / eye protection / face protection.
P280 Wear protective gloves.

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- P280 Wear eye protection / face protection.
 P240 Ground/bond container and receiving equipment.
 P301+P310 If swallowed: Immediately call a poison center/doctor.
 P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
 Continue rinsing.
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- Classification system:**- NFPA ratings (scale 0 - 4)****- HMIS-ratings (scale 0 - 4)****- Other hazards****- Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dangerous components:

67-64-1	acetone	60-70%
142-82-5	heptane	30-40%
99-97-8	N,N-dimethyl-p-toluidine	≤ 1.00%

* 4 First-aid measures

- Description of first aid measures**- After inhalation:**

In case of unconsciousness place patient stably in side position for transportation.
 Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.**- After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.**- After swallowing:** If symptoms persist consult doctor.**- Information for doctor:**

- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
 No further relevant information available.

* 5 Fire-fighting measures

- Extinguishing media**- Suitable extinguishing agents:**

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
 CO₂, sand, extinguishing powder. Do not use water.

- For safety reasons unsuitable extinguishing agents: Water with full jet**- Special hazards arising from the substance or mixture** No further relevant information available.**- Advice for firefighters****- Protective equipment:**

Wear self-contained respiratory protective device.
 Wear fully protective suit.

* 6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.
 Ensure adequate ventilation
 Wear protective clothing.

- Environmental precautions:

Inform respective authorities in case of seepage into water course or sewage system.
 Do not allow to enter sewers/ surface or ground water.

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- Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to item 13.
 Ensure adequate ventilation.
 Do not flush with water or aqueous cleansing agents
 Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.
 See Section 8 for information on personal protection equipment.
 See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.
 Prevent formation of aerosols.

- Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.
 Protect against electrostatic charges.

- Conditions for safe storage, including any incompatibilities

- Storage:

- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
 Keep receptacle tightly sealed.
 Store in cool, dry conditions in well sealed receptacles.

- Specific end use(s) No further relevant information available.

* 8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.

- Control parameters

- Components with limit values that require monitoring at the workplace:

67-64-1 acetone

PEL	Long-term value: 2400 mg/m ³ , 1000 ppm
REL	Long-term value: 590 mg/m ³ , 250 ppm
TLV	Short-term value: (1782) NIC-1187 mg/m ³ , (750) NIC-500 ppm Long-term value: (1188) NIC-594 mg/m ³ , (500) NIC-250 ppm BEI

142-82-5 heptane

PEL	Long-term value: 2000 mg/m ³ , 500 ppm
REL	Long-term value: 350 mg/m ³ , 85 ppm Ceiling limit value: 1800* mg/m ³ , 440* ppm *15-min
TLV	Short-term value: 2050 mg/m ³ , 500 ppm Long-term value: 1640 mg/m ³ , 400 ppm

99-97-8 N,N-dimethyl-p-toluidine

WEEL	Long-term value: 0.5 ppm
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- Ingredients with biological limit values:

67-64-1 acetone

BEI	50 mg/L Medium: urine Time: end of shift Parameter: Acetone (nonspecific)
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- Additional information: The lists that were valid during the creation were used as basis.

- Exposure controls

- Personal protective equipment:

- General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.
 Immediately remove all soiled and contaminated clothing.
 Wash hands before breaks and at the end of work.
 Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

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- Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:

Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

- Information on basic physical and chemical properties**- General Information****- Appearance:**

- **Form:** Fluid
- **Color:** Amber colored
- **Odor:** Solvent-like
- **Odour threshold:** Not determined.

- **pH-value:** Not determined.

- Change in condition

- **Melting point/Melting range:** Undetermined.
- **Boiling point/Boiling range:** 55 °C (131 °F)

- **Flash point:** -17 °C (1 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:** 215 °C (419 °F)

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not selfigniting.

- **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

- Explosion limits:

- **Lower:** 1.1 Vol %
- **Upper:** 13.0 Vol %

- **Vapor pressure at 20 °C (68 °F):** 233 hPa (175 mm Hg)

- **Density at 20 °C (68 °F):** 0.75262 g/cm³ (6.281 lbs/gal)

- **Relative density** Not determined.
- **Vapour density** Not determined.
- **Evaporation rate** Not determined.

- Solubility in / Miscibility with

- **Water:** Not miscible or difficult to mix.

- **Partition coefficient (n-octanol/water):** Not determined.

- Viscosity:

- **Dynamic:** Not determined.
- **Kinematic:** Not determined.

- Solvent content:

- **Organic solvents:** 99.6 %
 - **VOC content:** 34.5 %
- 259.7 g/l / 2.17 lb/gal

- **Other information** No further relevant information available.

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10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
 - **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

67-64-1 acetone

Oral	LD50	5800 mg/kg (rat)
Dermal	LD50	20000 mg/kg (rabbit)

99-97-8 N,N-dimethyl-p-toluidine

Oral	LD50	100 mg/kg (ATE)
Dermal	LD50	300 mg/kg (ATE)
Inhalative	LC50/4 h	3 mg/l (ATE)

- **Primary irritant effect:**
 - **on the skin:** Irritant to skin and mucous membranes.
 - **on the eye:** Irritating effect.

- **Sensitization:** No sensitizing effects known.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
 - **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
 - **Bioaccumulative potential** No further relevant information available.
 - **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
 - **Remark:** Very toxic for fish
- **Additional ecological information:**
 - **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Very toxic for aquatic organisms
- **Results of PBT and vPvB assessment**
 - **PBT:** Not applicable.
 - **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
 - **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

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- Uncleaned packagings:**- Recommendation:** Disposal must be made according to official regulations.**14 Transport information**

- UN-Number - DOT, IMDG, IATA	UN1993
- UN proper shipping name - DOT - IMDG - IATA	Flammable liquids, n.o.s. (Acetone, Heptanes) FLAMMABLE LIQUID, N.O.S. (ACETONE, HEPTANES), MARINE POLLUTANT FLAMMABLE LIQUID, N.O.S. (ACETONE, HEPTANES)
- Transport hazard class(es) - DOT  - Class - Label	3 Flammable liquids 3
- IMDG   - Class - Label	3 Flammable liquids 3
- IATA  - Class - Label	3 Flammable liquids 3
- Packing group - DOT, IMDG, IATA	II
- Environmental hazards: - Marine pollutant:	Product contains environmentally hazardous substances: heptane Yes Symbol (fish and tree)
- Special precautions for user - Danger code (Kemler): - EMS Number:	Warning: Flammable liquids 33 F-E,S-E
- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
- Transport/Additional information: - DOT - Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
- IMDG - Limited quantities (LQ) - Excepted quantities (EQ)	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
- UN "Model Regulation":	UN1993, Flammable liquids, n.o.s. (Acetone, Heptanes), ENVIRONMENTALLY HAZARDOUS, 3, II

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15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture

- Sara

- Section 355 (extremely hazardous substances):

None of the ingredients is listed.

- Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

- TSCA (Toxic Substances Control Act):

All ingredients are listed.

- Proposition 65

- Chemicals known to cause cancer:

99-97-8 N,N-dimethyl-p-toluidine

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories

- EPA (Environmental Protection Agency)

67-64-1	acetone	I
142-82-5	heptane	D

- TLV (Threshold Limit Value established by ACGIH)

67-64-1	acetone	A4
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- NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** ND Industries, Inc. - Safety, Health and Environmental Affaires

- **Contact:** Safety, Health and Environmental Affaires

- **Date of preparation / last revision** 05/01/2015 / 2

- Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 ACGIH: American Conference of Governmental Industrial Hygienists
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 NFPA: National Fire Protection Association (USA)
 HMIS: Hazardous Materials Identification System (USA)
 VOC: Volatile Organic Compounds (USA, EU)
 LC50: Lethal concentration, 50 percent
 LD50: Lethal dose, 50 percent
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 Flam. Liq. 2: Flammable liquids, Hazard Category 2
 Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2
 Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A
 STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3
 Asp. Tox. 1: Aspiration hazard, Hazard Category 1

- * **Data compared to the previous version altered.**

- Disclaimer

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