



Information Sheet

Tightening Torque Values For ILSCO Connectors

| <u>AWG Size</u> | <u>TORQUE (in-lbs)</u> |
|-----------------|------------------------|
| 14, 16, 18 | 20 |
| 12 | 20 |
| 10 | 20 |
| 8 | 25 |
| 6 | 35 |
| 4 | 35 |
| 2 | 40 |

FORM 12
Revised 1-21-2014



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| <u>AWG Size</u> | <u>TORQUE (in-lbs)</u> |
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