



DRILL MONSTER



PROUDLY MADE
IN THE USA



Twist Drill - Jobber Length

Materials:

- Non-ferrous alloys, cast iron, plastics, aluminum and highly abrasive materials

TWIST DRILLS

SIZE	DECIMAL INCHES	LOC	OAL	UNCOATED	TiN Coated	TiAlN Coated
#80	0.0135	3/16	1-1/4	450-300135	450-300135A	450-300135B
#79	0.0145	3/16	1-1/4	450-300145	450-300145A	450-300145B
1/64	0.0156	3/16	1-1/4	450-100156	450-100156A	450-100156B
#78	0.0160	3/16	1-1/4	450-300160	450-300160A	450-300160B
#77	0.0180	3/16	1-1/4	450-300180	450-300180A	450-300180B
#76	0.0200	1/4	1-1/4	450-300200	450-300200A	450-300200B
#75	0.0210	1/4	1-1/4	450-300210	450-300210A	450-300210B
#74	0.0225	1/4	1-1/4	450-300225	450-300225A	450-300225B
#73	0.0240	1/4	1-1/4	450-300240	450-300240A	450-300240B
#72	0.0250	5/16	1-1/4	450-300250	450-300250A	450-300250B
#71	0.0260	5/16	1-1/4	450-300260	450-300260A	450-300260B
#70	0.0280	5/16	1-1/4	450-300280	450-300280A	450-300280B
#69	0.0292	5/16	1-1/4	450-300292	450-300292A	450-300292B
#68	0.0310	5/16	1-1/4	450-300310	450-300310A	450-300310B
1/32	0.0312	5/16	1-1/4	450-100312	450-100312A	450-100312B
#67	0.0320	5/16	1-1/4	450-300320	450-300320A	450-300320B
#66	0.0330	5/16	1-1/4	450-300330	450-300330A	450-300330B
#65	0.0350	5/8	1-3/8	450-300350	450-300350A	450-300350B
#64	0.0360	5/8	1-3/8	450-300360	450-300360A	450-300360B
#63	0.0370	5/8	1-3/8	450-300370	450-300370A	450-300370B
#62	0.0380	5/8	1-3/8	450-300380	450-300380A	450-300380B
#61	0.0390	5/8	1-3/8	450-300390	450-300390A	450-300390B
1.0 mm	0.0394	16 mm	38 mm	450-400394	450-400394A	450-400394B
#60	0.0400	3/4	1-1/2	450-300400	450-300400A	450-300400B
#59	0.0410	3/4	1-1/2	450-300410	450-300410A	450-300410B
#58	0.0420	3/4	1-1/2	450-300420	450-300420A	450-300420B
#57	0.0430	3/4	1-1/2	450-300430	450-300430A	450-300430B
#56	0.0465	3/4	1-1/2	450-300465	450-300465A	450-300465B
3/64	0.0469	3/4	1-1/2	450-100469	450-100469A	450-100469B
#55	0.0520	3/4	1-1/2	450-300520	450-300520A	450-300520B
#54	0.0550	3/4	1-1/2	450-300550	450-300550A	450-300550B
1.5 mm	0.0591	19 mm	38 mm	450-400591	450-400591A	450-400591B
#53	0.0595	3/4	1-1/2	450-300595	450-300595A	450-300595B
1/16	0.0625	3/4	1-1/2	450-100625	450-100625A	450-100625B
#52	0.0635	3/4	1-1/2	450-300635	450-300635A	450-300635B
#51	0.0670	3/4	1-1/2	450-300670	450-300670A	450-300670B



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TWIST DRILLS *Continued*

SIZE	DECIMAL INCHES	LOC	OAL	UNCOATED	TiN Coated	TiAIN Coated
#23	0.1540	1-3/8	2-1/2	450-301540	450-301540A	450-301540B
5/32	0.1562	1-3/8	2-1/2	450-101562	450-101562A	450-101562B
#22	0.1570	1-3/8	2-1/2	450-301570	450-301570A	450-301570B
4.0 mm	0.1575	35 mm	64 mm	450-401575	450-401575A	450-401575B
#21	0.1590	1-3/8	2-1/2	450-301590	450-301590A	450-301590B
#20	0.1610	1-3/8	2-1/2	450-301610	450-301610A	450-301610B
#19	0.1660	1-5/8	2-3/4	450-301660	450-301660A	450-301660B
#18	0.1695	1-5/8	2-3/4	450-301695	450-301695A	450-301695B
11/64	0.1719	1-5/8	2-3/4	450-101719	450-101719A	450-101719B
#17	0.1730	1-5/8	2-3/4	450-301730	450-301730A	450-301730B
#16	0.1770	1-5/8	2-3/4	450-301770	450-301770A	450-301770B
4.5 mm	0.1772	41 mm	70 mm	450-401772	450-401772A	450-401772B
#15	0.1800	1-5/8	2-3/4	450-301800	450-301800A	450-301800B
#14	0.1820	1-5/8	2-3/4	450-301820	450-301820A	450-301820B
#13	0.1850	1-5/8	2-3/4	450-301850	450-301850A	450-301850B
3/16	0.1875	1-5/8	2-3/4	450-101875	450-101875A	450-101875B
#12	0.1890	1-5/8	2-3/4	450-301890	450-301890A	450-301890B
#11	0.1910	1-5/8	2-3/4	450-301910	450-301910A	450-301910B
#10	0.1935	1-5/8	2-3/4	450-301935	450-301935A	450-301935B
#9	0.1960	1-3/4	3	450-301960	450-301960A	450-301960B
5.0 mm	0.1969	45 mm	76 mm	450-401969	450-401969A	450-401969B
#8	0.1990	1-3/4	3	450-301990	450-301990A	450-301990B
#7	0.2010	1-3/4	3	450-302010	450-302010A	450-302010B
13/64	0.2031	1-3/4	3	450-102031	450-102031A	450-102031B
#6	0.2040	1-3/4	3	450-302040	450-302040A	450-302040B
#5	0.2055	1-3/4	3	450-302055	450-302055A	450-302055B
#4	0.2090	1-3/4	3	450-302090	450-302090A	450-302090B
#3	0.2130	1-3/4	3	450-302130	450-302130A	450-302130B
5.5 mm	0.2165	45 mm	76 mm	450-402165	450-402165A	450-402165B
7/32	0.2188	1-3/4	3	450-102188	450-102188A	450-102188B
#2	0.2210	1-3/4	3	450-302210	450-302210A	450-302210B
#1	0.2280	1-3/4	3	450-302280	450-302280A	450-302280B
A	0.2340	2	3-1/4	450-202340	450-202340A	450-202340B
15/64	0.2344	2	3-1/4	450-102344	450-102344A	450-102344B
6.0 mm	0.2362	51 mm	83 mm	450-402362	450-402362A	450-402362B
B	0.2380	2	3-1/4	450-202380	450-202380A	450-202380B
C	0.2420	2	3-1/4	450-202420	450-202420A	450-202420B
D	0.2460	2	3-1/4	450-202460	450-202460A	450-202460B
1/4	0.2500	2	3-1/4	450-102500	450-102500A	450-102500B
E	0.2500	2	3-1/4	450-202500	450-202500A	450-202500B
6.5 mm	0.2559	51 mm	83 mm	450-402559	450-402559A	450-402559B
F	0.2570	2	3-1/4	450-202570	450-202570A	450-202570B
G	0.2610	2-1/8	3-1/2	450-202610	450-202610A	450-202610B
17/64	0.2656	2-1/8	3-1/2	450-102656	450-102656A	450-102656B
H	0.2660	2-1/8	3-1/2	450-202660	450-202660A	450-202660B