

BAND SAW BLADE SELECTION GUIDE

- 1** Identify the work piece thickness in the columns
Follow the column down to find work piece type:

MOST SOLID MATERIALS or

VERY HARD SOLID MATERIALS (like stainless steel) or

INTERRUPTED CUTTING (like structurals and profiles)

Follow the row to the left to identify the appropriate teeth per inch (TPI)

Note: Fewer TPI cut faster but rougher, while more TPI cut smoother but slower

		WORK PIECE THICKNESS			
		5/16" - 1/2"	3/16" - 5/16"	5/32" - 3/16"	UP TO 5/32"
BAND SAW BLADES	10 TPI	SOFTEST MATERIAL			
	14 TPI	HARDEST MATERIAL	SOFTEST MATERIAL		
	18 TPI		HARDEST MATERIAL	SOFTEST MATERIAL	
	24 TPI			HARDEST MATERIAL	
	10/14 TPI				
	14/18 TPI				

BI-METAL PORTABLE BAND SAW BLADES

MAXIMUM DURABILITY

- Matrix II high speed steel protects teeth from chipping and breaking

EXTENDED LIFE

- Alloy backing steel resists kinking and snapping

CLEAN CUTS

- Precision formed teeth cut quickly and smoothly

Deep Cut Blades

- Designed to maximize performance of any portable band saw that takes a 44-7/8" blade

Length	TPI	1 Pack	2 Pack	3 Pack	Bulk	Qty
44-7/8"	10	48-39-0500	—	48-39-0501	48-39-0502	100
44-7/8"	14	48-39-0510	48-39-0514	48-39-0511	48-39-0512	100
44-7/8"	18	48-39-0520	48-39-0524	48-39-0521	48-39-0522	100
44-7/8"	24	48-39-0530	48-39-0534	48-39-0531	48-39-0532	100
44-7/8"	10/14	48-39-0550	48-39-0554	48-39-0551	48-39-0552	100
44-7/8"	14/18	48-39-0560	—	48-39-0561	48-39-0562	100

Compact Blades

- Designed to maximize performance of Milwaukee® Compact Band Saws

Length	TPI	1 Pack	3 Pack	Bulk	Qty
35-3/8"	10	48-39-0508	48-39-0509	48-39-0507	100
35-3/8"	14	48-39-0518	48-39-0519	48-39-0517	100
35-3/8"	18	48-39-0528	48-39-0529	48-39-0527	100
35-3/8"	24	48-39-0538	48-39-0539	48-39-0537	100

48-08-0260 Portable Bandsaw Table (fits all Milwaukee band saws)



FEATURES

- Converts all Milwaukee portable band saws to stationary units
- Can be mounted on work bench or used with 3/4" diameter pipe for legs
- Heavy-duty clamping chain and crank nut easily secures all shapes of material
- Additional block and arm now included fits all new Milwaukee band saw designs