

Milwaukee



2550-20

2550-22

(/Products/Power-Tools/Specialty-Tools/Rivet-Tools/2550-22)

M12™ Rivet Tool (Tool Only)

4.5 (11) Write a review

The M12™ Rivet Tool is the first cordless solution that delivers fast, easy riveting while maintaining performance, durability, and size. The 2550 can pull up to 250 3/16" stainless steel rivets or 450 1/8" steel rivets on one charge with a 1.5ah battery, and reduces muscle effort from a hand tool by 60%. No compressors or hoses during set up and operation makes this tool a great replacement to pneumatic products. 2X longer life

Read More

INCLUDES:

(1) M12™ Rivet Tool (Tool Only) (2550-20) (/Products/Power-Tools/Specialty-Tools/Rivet-Tools/2550-20)

Where To Buy

KEY FEATURES

SPECIFICATIONS

REVIEWS

M12
RIVET TOOL



FASTER, EASIER RIVETING

UP TO 2X FASTER RIVETING

- Faster than a Hand Tool: Less Fatigue
- Faster than Pneumatic: No Setup



60% LESS MUSCLE EFFORT

- 72.8 Less Pounds of Force to Engage Tool
- Reduced Hand and Forearm Strain



POPS UP TO 3/16" STAINLESS STEEL RIVETS

- Range of Rivets: 3/32", 1/8", 5/32", 3/16"
- Materials: Aluminum, Steel, and Stainless Steel



Pull Up to 3/16" Stainless Steel Rivets

450 1/8" Steel Rivets per charge

Part of 90+ Solutions on the M12 Platform

Pull 3/32", 1/8", 5/32", 3/16" Rivets

Aluminum, Steel, Stainless Steel - Capacity

0.8" Stroke Length

2,000 lbs. pulls force

Tool holds rivet in any orientation

Ergonomically designed for force reduction - M12™ Rivet Tool Ergonomic Study
([/-/media/PDFs/Products/M12-Rivet-Tool-Ergo-Report.pdf?](/media/PDFs/Products/M12-Rivet-Tool-Ergo-Report.pdf?la=en&hash=1B6025713D175B97AFC55BD2397900DFCD5FEADA)

[la=en&hash=1B6025713D175B97AFC55BD2397900DFCD5FEADA](https://documents.milwaukeeetool.com/58-14-2550d1.pdf))

↓ **Download Owner's Manual** (<https://documents.milwaukeeetool.com/58-14-2550d1.pdf>)

↓ **Download Service Parts List** (<https://documents.milwaukeeetool.com/54-44-2550.pdf>)

PRODUCT SPECIFICATIONS

Length	6.50"
Nose Reach	1.55"
Type Of Rivets Used	3/32"-3/16" All Material
Nose Piece Sizes	3/32", 1/8", 5/32", 3/16"
Width	2.63"
Weight	4.15 lbs
Height	10.75"
Power Source	Cordless

REVIEWS

Write A Review

Rating Snapshot

Select a row below to filter reviews.

5 ★	9
4 ★	0
3 ★	0
2 ★	2
1 ★	0

Average Customer Ratings

Overall  4.5

1–8 of 11 Reviews

 Sort by: Most Relevant ▾ 

Maxbest

Florida

Review 1

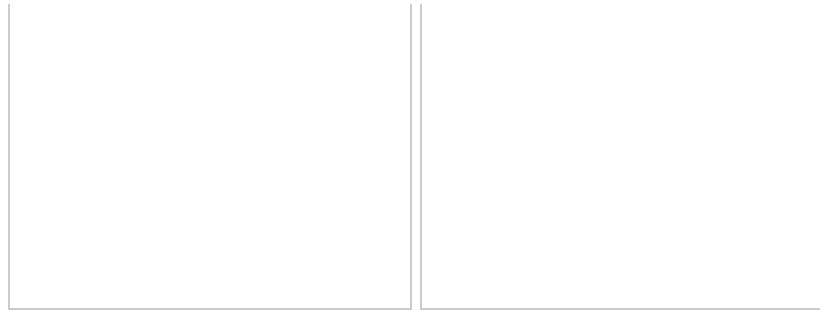
Votes 39

 · 10 months ago

The jaws are NOT durable

Seems like the Jaws are not correctly designed. Ordered 2 of these tools and both of them failed withing 4-5 Hrs of use. Both times what failed is the Jaws. First tool had one of the 3 jaws cracked after 10 steel Cherry max rivets size 3/16". The second tool failed after assembling approx 100 cherry rivets size 1/8" this time the jaws became very dirty and they were not grabbing and pulling the rivets anymore. The jaws seem to work better for aluminum rivets, but I have to further test to confirm. The concept is really nice but the jaws must be redesigned in order for me to buy again. Pneumatic tools typical come with 2 half moon jaws instead of 3. Perhaps copying that design could improve the product. I also recommend you to test your products extensively before releasing them out for sale. Thanks

 No, I do not recommend this product.



Helpful? [Yes · 39](#) [No · 8](#) [Report](#)

Roofer

★★★★★ · a year ago

CA

I would buy again

Review 1

Votes 9

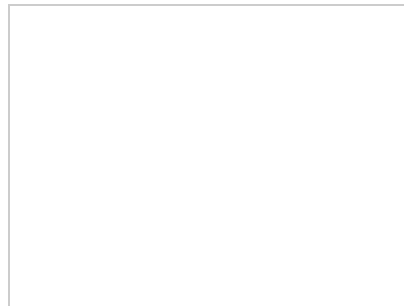
I used this gun to install over a 1000 rivets on a roofing job.
Great tool, nice not to have to drag lines around.

Skill Level:

Professional

Yes, I recommend this product.

Gender **Male**



Helpful? [Yes · 9](#) [No · 3](#) [Report](#)

**Strix
Nebulosa**

★★★☆☆ · 2 months ago

Bloomer Wisconsin

Poor Design

Review 1

Vote 1

When riveting with small diameter fasteners... When using this NEW tool... The rivet pins jammed in the waste tube. 2 pins had crossed over each other, (I did not realize this) then, as I attempted to fasten a third rivet, the pin jammed IN the

Skill Level: **Avid Do-It-Yourselfer**

Gender **Male**

jaws. I had to disassemble the tool... nose cone & jaw assembly. THEN using LONG a small nail with the point blunted flat, DRIVE OUT the jammed pins.

Larger diameter rivets are not a problem.

Be SURE to SHAKE the too to ensure pin(s) exit the waste tube inside the tool BEFORE another rivet is fastened.

Yes, I recommend this product.

Helpful? **Yes · 1** **No · 0** **Report**

Matt

Newfoundland,
Canada

Review **1**

Votes **5**

★★★★★ · a year ago

Another great product by Milwaukee

I have had the pleasure of using this product and it outperformed any other pop rivet tool on the market that I have used, very compact and well built, stood to the test of industrial use and continued to perform in cold environment. Very impressed

Purchased As Gift: Yes

Yes, I recommend this product.

Helpful? **Yes · 5** **No · 1** **Report**

••Al

Philadelphia, Pa

Review **1**

Votes **4**

Skill Level:

Professional

Gender **Male**

★★★★★ · 11 months ago

I definitely buy again. Thank you Milwaukee.

I'm a professional large equipment mechanic and this rivet gun saves time and my wrists. Can't say enough about it.

Yes, I recommend this product.

Helpful? **Yes · 4** **No · 1** **Report**

GuyG

Quebec, Qc,
Canada

Review 1

Vote 1

Skill Level:

Professional

Gender **Male**

★★★★★ · 8 months ago

Yes

I currently assembly carbon and aluminium components working in stressy and corrosive environment. I use a lot of 3/16 inch stainless steel rivets. With around 1000 rivets since my purchase (50% stainless) I did'nt observe any fail. Jaws still work properly. I agree with 3 part jaws, my big manual pop riveter I use for 1/4 inch blind stainless steel rivets is made that way and work also very well. Also, I recommend blind rivets with rugged center shafts, this make it easier for the jaws.

Yes, I recommend this product.

Helpful? **Yes · 1** **No · 1** **Report**

Certi welder

Guam usa

Review 1

Vote 1

Skill Level:

Professional

Gender **Male**

★★★★★ · 2 months ago

Saved my hand

I use a lot rivets on a lot of jobs and I had a project where it required over 3000 5/32"x1/2" stainless steel rivet. I have carpel tunnel on my right hand. And it saved my hand. I like it so much i bought a second one, one for shop use and one for my service truxk.

Yes, I recommend this product.

Helpful? **Yes · 1** **No · 0** **Report**

Trailer guy

Lanngley BC
Canada

★★★★★ · 10 months ago

Love Milwaukee-that's all I use

I use this tool for riviting panels and other stuff on trailer it's

Review 1

Votes 2

awesome -need one to pull 1/4 mono rivits now

Skill Level:

Professional

Yes, I recommend this product.

Gender **Male**

Helpful? **Yes · 2** **No · 1** **Report**

1–8 of 11 Reviews



▶ (<https://www.milwaukeetool.com/Products/Power-Tools/Specialty-Tools/Rivet-Tools/2550-20?bvstate=pg:2/ct:r#specs>)