



## ER Collet Chucks and Collet Chuck Sets

- All collet chucks come with a nut
- Wrenches sold separately

**Each set includes:**

- Collet Chuck
- Collets
- 1 Wrench
- 1 Nut
- Wooden case



### English

Collet Type	Chuck Part Number	Set Part Number	Shank Size	Overall Length	Collet Sizes	Nut Part Number	Wrench Part Number
ER 11	7-171-1105	7-171-1115	1/2	6.2	1/32, 1/16, 3/32, 1/8, 3/16, 7/32, 1/4	7-171-951	7-171-961
	7-171-1106	7-171-1116	5/8				
ER 16	7-171-1606	7-171-1616	5/8	6.0	1/8, 3/16, 7/32, 1/4, 5/16, 11/32, 3/8	7-171-966	7-171-976
	7-171-1607	7-171-1617	3/4	6.5			
ER 20	7-171-2007	7-171-2017	3/4	5.5	1/8, 3/16, 7/32, 1/4, 5/16, 11/32, 3/8, 13/32, 7/16, 1/2	7-188-821	7-171-982
	7-171-2009	7-171-2019	1				
ER 25	7-171-2303	7-171-2313	3/4	6.5	1/8, 3/16, 7/32, 1/4, 5/16, 11/32, 3/8, 13/32, 7/16, 1/2, 17/32, 9/16	7-188-825	7-188-925
	7-171-2305	7-171-2315	1				
ER 32	7-171-3008	7-171-3108	R8	6-1/4	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4	7-188-832	7-188-932
	7-171-303	7-171-313	NMTB 30	5-1/16			
	7-171-304	7-171-314	NMTB 40	6-1/16			
	7-171-3003	7-171-3103	MT-3				
	7-171-3001	7-171-3101	1	3-3/4			
ER 40	7-171-4008	7-171-4108	R8	6-1/2	1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1	7-188-840	7-180-930
	7-171-404	7-171-414	NMTB 40	6-1/16			
	7-171-405	7-171-415	NMTB 50	7-3/4			
	7-171-4001	7-171-4101	1	4-1/2			
	7-171-4002	7-171-4102	1-1/4	4-3/4			

### Spare Parts

ER 11 and ER 16



ER 20



ER 25 - ER 40





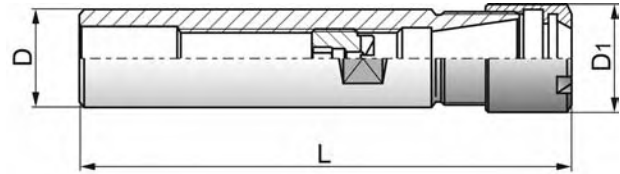
# Collets



## ER Collet Chucks with Cylindrical Shanks



ER11 and ER16



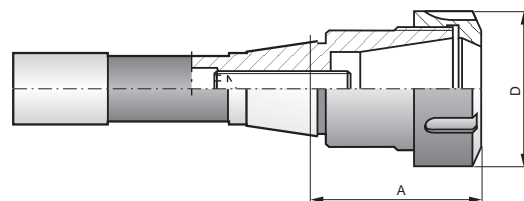
### Type 7812

Collet Type	Shank Size D	Part Number	L	D1	Nut Part Number		Wrench Part Number	
					Part Number	Image	Part Number	Image
ER 11	1/2"	7-171-1105	6.2	.630	7-171-951		7-171-961	
	5/8"	7-171-1106						
ER 16	5/8"	7-171-1606	6.0	.875	7-171-966		7-171-976	
	3/4"	7-171-1607	6.5					
ER 20	3/4"	7-171-2007	5.5	1.338	7-188-821		7-171-982	
	1"	7-171-2009						
ER 25	3/4"	7-171-2303	6.5	1.650	7-188-825		7-188-925	
	1"	7-171-2305						
ER 32	1"	7-171-3001	3.75	1.97	7-188-832		7-188-932	
ER 40	1"	7-171-4001	4.50	2.48	7-188-840		7-180-930	
	1-1/4"	7-171-4002	4.75					

## ER Collet Chucks with R8 Shanks



ER 16 Hex Nut  
ER 20 - 40 Round Nut



### Type 7814

Collet Type	Shank Size	Part Number	A	D	Nut Part Number	Wrench Part Number
ER 16	R8	7-171-1608	1.49	1.26	7-178-816	7-178-916
ER 20		7-171-2008	1.77	1.38	7-188-820	7-188-920
ER 25		7-171-2508	1.97	1.65	7-188-825	7-188-925
ER 32		7-171-3008	2.28	1.97	7-188-832	7-188-932
ER 40		7-171-4008	2.36	2.48	7-188-840	7-180-930

Draw Bar Thread  
7/16"-20