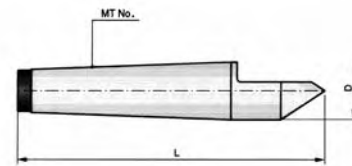
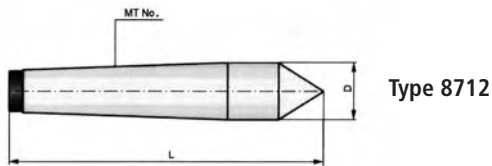


Full Dead Centers and Half Dead Centers, ± 0.0001 " T.I.R.

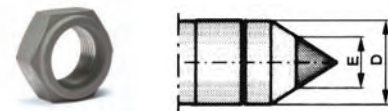
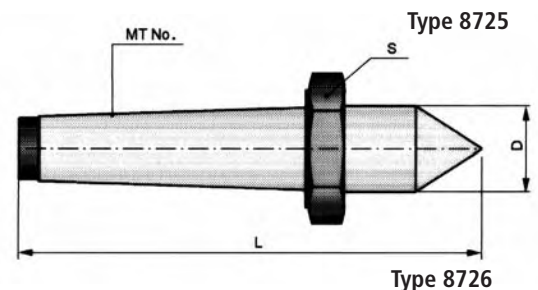
- Designed for use wherever high accuracies are required
- Case hardened to 61-63 HRC
- Carbide tipped centers give longer tool life and require less re-grinding



Morse Taper	Carbide Tipped Type 8711	Ball Bearing Steel Type 8712	Half Carbon Steel Type 8730	Half Carbide Tipped Type 8731	L	D	E	Wt lbs
	Part Number							
1	7-550-005	7-555-005	—	7-541-001	3.15	.48	.28	.13
2	7-550-010	7-555-010	7-540-002	7-541-002	3.94	.71		.44
3	7-550-015	7-555-015	7-540-003	7-541-003	4.92	.95	.43	.66
4	7-550-020	7-555-020	7-540-004	7-541-004	6.30	1.24	.55	1.5
5	7-550-025	7-555-025	—	7-541-005	7.87	1.76	.71	4.0
6	7-550-030	7-555-030	—	7-541-006	10.63	2.51		11.5

Dead Centers with Nut, ± 0.0001 " T.I.R.

- Centers are provided with a nut
- Designed for use wherever high accuracy is required
- Case hardened to 61-63 HRC
- Carbide tipped centers give longer tool life and require less re-grinding
- Center Type #8725 is threaded and provided with a nut to remove the center from a tailstock



Morse Taper No.	Alloy Steel Type 8725 Part Number	Carbide Tipped Type 8726 Part Number	L	L1	D	E	Wt lbs
2	7-545-002	7-546-002	4.41	1.63	.71	.28	.55
3	7-545-003	7-546-003	5.43	1.95	.95	.43	1.10
4	7-545-004	7-546-004	6.89	2.45	1.24	.55	2.43
5	7-545-005	7-546-005	8.54	3.05	1.76	.71	5.73
6	7-545-006	7-546-006	11.42	3.80	2.51		14.55

Spare Nut		
Part Number	Wrench Size	Thread Size
7-545-902	32 mm	M22 x 1.5
—	41 mm	M27 x 1.5
7-545-904	55 mm	M36 x 1.5
—	75 mm	M48 x 1.5
7-545-906	100 mm	M68 x 1.5