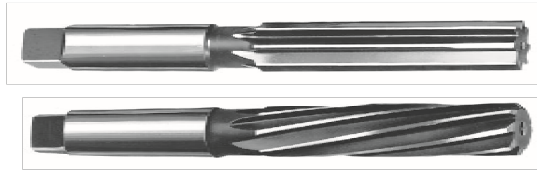


Hand Reamers - Straight Shank High Speed Steel



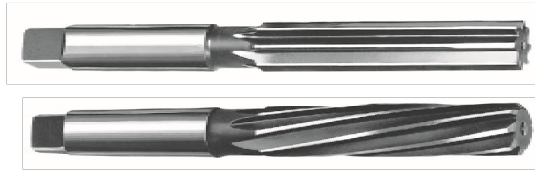
List No. **564U**: Straight Flute

List No. **565U**: Left Hand Spiral, Right Hand Cut

These reamers are used for the final sizing of holes. The starting taper provides easy entry of the reamer into the holes. They are generally driven by a tap wrench or vise depending upon whether the work or the reamer is rotating.

Specifications				Price Each	
Diameter	Decimal Equivalent	Flute Length	Overall Length	564U Straight Flute	565U LH. SP. RH. Cut
1/16	.0625	1	2	39.00	43.30
5/64	.0781	1	2	39.00	43.30
3/32	.0938	1 1/4	2 1/2	39.00	43.30
7/64	.1094	1 1/4	2 1/2	39.00	43.30
1/8	.1250	1 1/2	3	34.41	39.90
9/64	.1406	1 5/8	3 1/4	34.41	39.90
5/32	.1562	1 5/8	3 1/4	36.20	42.10
#19	.1660	1 3/4	3 1/2	42.00	—
11/64	.1719	1 3/4	3 1/2	36.20	42.10
# 13	.1850	1 3/4	3 1/2	49.00	—
Under 3/16	.1865	1 3/4	3 1/2	42.00	—
3/16	.1875	1 3/4	3 1/2	36.20	40.39
# 8	.1990	1 3/4	3 1/2	51.00	59.00
13/64	.2031	1 7/8	3 3/4	36.20	44.50
7/32	.2188	1 7/8	3 3/4	39.50	44.50
15/64	.2344	2	4	39.50	44.50
1/4	.2500	2	4	39.50	44.50
17/64	.2656	2 1/8	4 1/4	39.50	46.00
9/32	.2812	2 1/8	4 1/4	43.10	49.80
19/64	.2969	2 1/4	4 1/2	43.10	49.80
5/16	.3125	2 1/4	4 1/2	43.10	49.80
21/64	.3281	2 3/8	4 3/4	48.00	53.00
11/32	.3438	2 3/8	4 3/4	48.00	56.00
S	.3480	2 1/2	5	58.00	—
T	.3580	2 1/2	5	58.00	—
23/64	.3594	2 1/2	5	49.00	58.00
Under 3/8	.3745	2 1/2	5	58.00	—
3/8	.3750	2 1/2	5	49.00	58.00
25/64	.3906	2 5/8	5 1/4	56.05	66.40
13/32	.4062	2 5/8	5 1/4	56.05	66.40
27/64	.4219	2 3/4	5 1/2	58.00	69.00
Under 7/16	.4365	2 3/4	5 1/2	—	72.00
7/16	.4375	2 3/4	5 1/2	58.00	66.40
29/64	.4531	2 7/8	5 3/4	61.89	69.00
15/32	.4688	2 7/8	5 3/4	61.89	69.00
31/64	.4844	3	6	62.60	69.00
Under 1/2	.4995	3	6	69.00	—
1/2	.5000	3	6	62.60	69.00
33/64	.5156	3 1/8	6 1/4	69.00	78.00
17/32	.5312	3 1/8	6 1/4	64.00	73.70
35/64	.5469	3 1/4	6 1/2	72.50	84.45
Under 9/16	.5615	3 1/4	6 1/2	—	84.45
9/16	.5625	3 1/4	6 1/2	66.00	74.19
37/64	.5781	3 3/8	6 3/4	81.70	91.66
19/32	.5938	3 3/8	6 3/4	72.30	84.45
39/64	.6094	3 1/2	7	89.00	91.66
Under 5/8	.6240	3 1/2	7	89.00	91.66
5/8	.6250	3 1/2	7	72.50	82.70
41/64	.6406	3 11/16	7 3/8	89.00	99.90
21/32	.6562	3 7/8	7 3/4	80.98	92.30
43/64	.6719	3 7/8	7 3/4	89.00	99.90
11/16	.6875	3 7/8	7 3/4	80.98	92.30
45/64	.7031	4 1/16	8 1/8	98.40	110.60
23/32	.7188	4 1/16	8 1/8	92.40	99.65
47/64	.7344	4 3/16	8 3/8	99.75	111.90
3/4	.7500	4 3/16	8 3/8	92.40	99.65
49/64	.7656	4 3/16	8 3/8	102.00	115.08
25/32	.7812	4 3/16	8 1/2	95.96	105.53

Hand Reamers - Straight Shank High Speed Steel



List No. **564U**: Straight Flute

List No. **565U**: Left Hand Spiral, Right Hand Cut

These reamers are used for the final sizing of holes. The starting taper provides easy entry of the reamer into the holes. They are generally driven by a tap wrench or vise depending upon whether the work or the reamer is rotating.

Specifications				Price Each	
Diameter	Decimal Equivalent	Flute Length	Overall Length	564U Straight Flute	565U LH. SP. RH. Cut
51/64	.7969	4 3/8	8 3/4	85.96	127.59
13/16	.8125	4 9/16	9 1/8	98.26	105.53
53/64	.8281	4 9/16	9 1/8	115.25	127.59
27/32	.8438	4 7/8	9 3/8	102.10	114.56
55/64	.8594	4 7/8	9 3/8	114.25	127.59
7/8	.8750	4 7/8	9 3/4	102.10	114.56
57/64	.8906	4 7/8	10	119.20	136.39
29/32	.9062	4 7/8	10	104.94	127.80
59/64	.9219	5	10	120.35	136.39
15/16	.9375	5 1/8	10 1/4	104.94	127.80
61/64	.9531	5 5/16	10 5/8	—	148.17
31/32	.9688	5 5/16	10 5/8	120.30	136.22
63/64	.9844	5 7/16	10 7/8	—	150.15
1	1.0000	5 7/16	10 7/8	122.90	136.22
1 1/64	1.0156	5 7/16	10 7/8	—	180.00
1 1/32	1.0312	5 7/16	10 7/8	160.00	180.00
1 3/64	1.0469	5 7/16	10 7/8	170.00	190.00
1 1/16	1.0625	5 5/8	11 1/4	146.50	165.00
1 5/64	1.0781	5 5/8	11 1/4	184.00	195.00
1 3/32	1.0938	5 5/8	11 1/4	184.00	195.00
1 7/64	1.1094	5 5/8	11 1/4	—	210.00
1 1/8	1.1250	5 13/16	11 5/8	159.20	180.60
1 9/64	1.1406	5 13/16	11 5/8	215.00	247.00
1 5/32	1.1562	5 13/16	12	215.00	255.00
1 11/64	1.1719	5 13/16	12	—	264.00
1 3/16	1.1875	6	12	189.00	225.00
1 13/64	1.2031	6	12	236.00	269.50
1 7/32	1.2188	6	12	236.00	—
1 15/64	1.2344	6	12	—	269.50
1 1/4	1.2500	6 1/8	12 1/4	195.50	240.00
1 9/32	1.2812	6 1/4	12 1/2	260.00	300.00
1 5/16	1.3125	6 1/4	12 1/2	233.00	249.00
1 11/32	1.3438	6 5/16	12 5/8	267.00	312.00
1 3/8	1.3750	6 5/16	12 5/8	235.00	265.00
1 13/32	1.4062	6 7/16	12 7/8	280.00	—
1 7/16	1.4375	6 7/16	12 7/8	255.00	299.00
1 15/32	1.4688	6 1/2	13	315.00	370.00
1 1/2	1.5000	6 1/2	13	270.00	313.00
1 9/16	1.5625	6 1/2	13	340.00	350.00
1 11/16	1.6875	6 3/4	13 1/2	379.00	395.00
1 23/32	1.7188	6 3/4	13 1/2	598.00	—
1 3/4	1.7500	6 3/4	13 1/2	598.00	625.00
1 13/16	1.8125	7	13 3/4	650.00	—
1 7/8	1.8750	7	14	720.00	—
1 15/16	1.9375	7	14	740.00	—
2	2.0000	7	14	786.00	820.00
2 1/16	2.0625	7 1/2	14 7/8	825.00	—
2 1/8	2.1250	7 1/4	14 1/2	900.00	—
2 3/16	2.1875	7 1/2	15	930.00	—
2 1/4	2.2500	7 1/2	15	945.00	—
2 3/8	2.3750	7 7/8	15	970.00	—
2 9/16	2.5625	7 7/8	15 1/2	1100.00	—
2 11/16	2.6875	8	16	1175.00	—
2 3/4	2.7500	8	16	1200.00	—
2 13/16	2.8125	8 1/4	16 5/8	1350.00	—
3	3.0000	8 1/4	16 5/8	1500.00	—