BD-920W, BELT DRIVE BENCH LATHE

321376

JET Belt Drive Bench Lathes feature an enclosed gearbox with helical cut gears for noise reduction and smooth operation. The full length splash guard on all sizes prevents hot chips and fluid from contaminating the work area and the quick change gearbox allows for fast and easy gear changes for metric threading. Each JET Lathe comes loaded with features you've come to expect, all backed by the industry leading JET Two Year Warranty



FEATURES

- Spindle supported by precision tapered roller bearings
- Hardened and ground bedways
- Reversing switch for added versatility
- Backlash adjustments in the carriage are easily adjustable
- Quick change gearbox provides a wide range of inch and metric threads
- Power longitudinal feed allows threading and reverse threading
- Standard 1-1/2 x 8 TPI spindle mount allows for many aftermarket accessories
- Tailstock is adjustable for taper cuts
- Standard Equipment:
- Full length splash guard
- 4" 3-Jaw chuck with threaded back plate
- 7" 4-Jaw chuck with threaded back plate
- Metric change gears
- Centers
- Threading dial

JET RED ASSURANCE 2-YEAR WARRANTY

JET warrants every product it sells. If one of our tools needs service or repair, one of our Authorized Service Centers located throughout the United States can give you quick service. In most cases, any of these JPW Industries Authorized Service Centers can authorize warranty repair, assist you in obtaining parts, or perform routine maintenance and major repair on your JET tools. For the name of an Authorized Service Center in your area call 1-800-274-6848.

STAND BEHIND YOUR WORK™

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SPECIFICATIONS

Size	9 x 20
Swing Over Bed (In.)	9
Swing Over Cross Slide (In.)	5-5/16
Distance Between Centers (In.)	20
Spindle Bore (In.)	25/32 (20mm)
Spindle Mount	1-1/2 x 8
Spindle Taper with Sleeve	MT-3
Number of Spindle Speeds	6
Range of Spindle Speeds (RPM)	130 - 2,000
Number of Longitudinal and Cross Feed Rates	60
Range of Longitudinal Feeds (IPR)	0.0006 - 0.037
Number of Inch Threads	30
Range of Inch Threads (TPI)	8 - 60
Number of Metric Threads	18
Range of Metric Threads	0.4 - 3.5
Max Tool Size (In.)	1/2 x 1/2
Compound Slide Travel (In.)	1-7/8

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FULL SERIES

STOCK NO	MODEL NO	SIZE	DIGITAL READOUT	ACCESSORY 1	ACCESSORY 2	ACCESSORIES
321360A	BDB-1340A	13 x 40				
321102AK	BDB-1340A	13 x 40				Stand
321120	BDB-1340A	13 x 40		Taper Attachment		
321111	BDB-1340A	13 x 40			Collet Closer	
321112	BDB-1340A	13 x 40		Taper Attachment	Collet Closer	
321110	BDB-1340A	13 x 40	ACU-RITE VUE			
321108	BDB-1340A	13 x 40	ACU-RITE VUE		Collet Closer	
321121	BDB-1340A	13 x 40	ACU-RITE 200S			
321130	BDB-1340A	13 x 40	Newall DP700			
321376	BD-920W	9 x 20				
321155K	BD-920W	9 x 20				Stand

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