



A Brand of **rrwDevcon**

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# Technical Data Sheet

## Permatex<sup>®</sup> Form-A-Gasket<sup>®</sup> No. 1 Sealant

INDUSTRIAL

### PRODUCT DESCRIPTION

S.I.N.: 834-300

Permatex<sup>®</sup> Form-A-Gasket<sup>®</sup> No. 1 Sealant is a reddish brown, viscous paste with a characteristic alcoholic odor. It is a fast drying paste that changes to a hard seal through solvent evaporation. It seals rigid flanges, fittings, connections and assemblies against leakage. Improves gasket seal in permanent and rigid assemblies. Conforms to Mil-S-45180D, Type I.

### PRODUCT BENEFITS

- Extends gasket life
- Prevents leaks
- Fast drying
- Hard setting
- Withstands pressures up to 5000 psi

### TYPICAL APPLICATIONS

To be applied to cut gaskets to improve sealing and hold in place.

### DIRECTIONS FOR USE

1. Remove all previous material from mating surfaces. Permatex<sup>®</sup> Gasket Remover is recommended for most materials, not for plastics or painted surfaces.
2. For best results, clean and dry all surfaces with a residue-free solvent, such as Permatex<sup>®</sup> Brake and Parts Cleaner.
3. Remove cap, puncture tube or cartridge seal and attach extension nozzle (if provided).
4. When used as a gasket dressing, spread product with a spatula to a uniform film on one side of gasket and then position it on the assembly. Coat the second side of gasket and re-assemble.
5. Assembly is operational after 2 hours, full cure is effective after 24 hours.

### For Cleanup

1. The product can be removed from metal surfaces with isopropyl alcohol. If the sealant has been dried for a long time or at high temperatures, cover the sealant with alcohol and allow to soften overnight.
2. Clean hands with Permatex<sup>®</sup> brand hand cleaners.

### PROPERTIES OF UNCURED MATERIAL

	<b>Typical Value</b>
Chemical Type	Modified resin, fillers & alcohol
Appearance	Red - brown paste
Odor	Alcohol
Specific Gravity	1.5
Viscosity	Viscous paste
Flash Point, TCC, °C (°F)	Does not apply

### TYPICAL CURING PERFORMANCE

Permatex<sup>®</sup> Form-A-Gasket<sup>®</sup> No. 1 Sealant once applied, develops a hard set sealant by solvent evaporation. Dry times will vary with temperature, humidity and gap.

### TYPICAL ENVIRONMENTAL RESISTANCE

<b>Temperature Resistance</b>	<b>Typical Values</b>
Continuous, °C (°F)	-54 to 204 (-65 to 400)

### Chemical / Solvent Resistance

The product retains effective properties in contact with water, ethylene glycol, gasoline, motor oil, transmission fluid and sea water.

### GENERAL INFORMATION

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).**

### ORDERING INFORMATION

Part Number	Container Size
80003 (1C)	11 oz tube, boxed

### STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

### NOTE

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