



## Material Safety Data Sheet

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### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 3M™ Scotch-Weld™ Plastic Adhesive 2262

**MANUFACTURER:** 3M

**DIVISION:** Industrial Adhesives and Tapes Division

**ADDRESS:** 3M Center  
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 09/29/10

**Supercedes Date:** 08/02/10

**Document Group:** 10-2971-9

**Product Use:**

Specific Use: Plastic Adhesive  
Intended Use: Industrial use

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Acetone	67-64-1	65 - 75
Acrylic polymer	Trade Secret	20 - 30
Tetrahydrofuran	109-99-9	3 - 7
Glycerol Esters of Rosin Acids	8050-31-5	1 - 5
Nitrile Rubber	9010-81-5	0.5 - 1.5

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** Clear liquid - ketone odor

**General Physical Form:** Liquid

**Immediate health, physical, and environmental hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause severe eye irritation. May cause target organ effects.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May be absorbed following inhalation and cause target organ effects.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

**Target Organ Effects:**

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

**Skin Contact:** Wash affected area with soap and water. If signs/symptoms develop, get medical attention.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## SECTION 5: FIRE FIGHTING MEASURES

## 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	465 °C [ <i>Details:</i> Acetone]
Flash Point	-4 °F [ <i>Test Method:</i> Closed Cup] [ <i>Details:</i> Acetone]
Flammable Limits - LEL	1.8 % volume
Flammable Limits - UEL	12.8 % volume
OSHA Flammability Classification:	Class IB Flammable Liquid

## 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

## 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

**Note:** See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### Personal precautions

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

### Environmental procedures

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

### Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with water. Seal the container.

**In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.**

## SECTION 7: HANDLING AND STORAGE

## 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Contents may be under pressure, open carefully. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid breathing of vapors, mists or spray. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. For industrial or professional use only. Avoid contact with oxidizing agents. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc.

## 7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents.

# SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

## 8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. If exhaust ventilation is not available, use appropriate respiratory protection.

## 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

### 8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields  
Indirect Vented Goggles

### 8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol

### 8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges

. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

## 8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
Acetone	ACGIH	TWA	500 ppm	
Acetone	ACGIH	STEL	750 ppm	
Acetone	OSHA	TWA	2400 mg/m3	
Tetrahydrofuran	ACGIH	TWA	50 ppm	Skin Notation*
Tetrahydrofuran	ACGIH	STEL	100 ppm	Skin Notation*
Tetrahydrofuran	CMRG	TWA	25 ppm	

Tetrahydrofuran	CMRG	STEL	75 ppm
Tetrahydrofuran	OSHA	TWA	590 mg/m3

\* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

**SOURCE OF EXPOSURE LIMIT DATA:**

ACGIH: American Conference of Governmental Industrial Hygienists  
 CMRG: Chemical Manufacturer Recommended Guideline  
 OSHA: Occupational Safety and Health Administration  
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

<b>Odor, Color, Grade:</b>	Clear liquid - ketone odor
<b>General Physical Form:</b>	Liquid
<b>Autoignition temperature</b>	465 °C [ <i>Details: Acetone</i> ]
<b>Flash Point</b>	-4 °F [ <i>Test Method: Closed Cup</i> ] [ <i>Details: Acetone</i> ]
<b>Flammable Limits - LEL</b>	1.8 % volume
<b>Flammable Limits - UEL</b>	12.8 % volume
<b>Boiling point</b>	>=56 °C [ <i>Details: Acetone</i> ]
<b>Density</b>	0.89 g/ml
<b>Vapor Density</b>	2 [ <i>Ref Std: AIR=1</i> ]
<b>Vapor Pressure</b>	<=185 mmHg [ <i>@ 68 °F</i> ]
<b>Specific Gravity</b>	0.89 [ <i>Ref Std: WATER=1</i> ]
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Slight (less than 10%)
<b>Evaporation rate</b>	1.9 [ <i>Ref Std: ETHER=1</i> ]
<b>Hazardous Air Pollutants</b>	0 % weight [ <i>Test Method: Calculated</i> ]
<b>Volatile Organic Compounds</b>	<=663 g/l [ <i>Details: EU VOC content</i> ]
<b>Kow - Oct/Water partition coef</b>	<i>No Data Available</i>
<b>Percent volatile</b>	70 - 80 % weight
<b>VOC Less H2O &amp; Exempt Solvents</b>	<=190 g/l [ <i>Test Method: calculated SCAQMD rule 443.1</i> ]
<b>VOC Less H2O &amp; Exempt Solvents</b>	<=1.59 lb/gal [ <i>Test Method: calculated SCAQMD rule 443.1</i> ]
<b>VOC Less H2O &amp; Exempt Solvents</b>	<=4.4 % [ <i>Test Method: calculated per CARB title 2</i> ]
<b>Viscosity</b>	375 - 675 centipoise [ <i>@ 73.4 °F</i> ]
<b>Solids Content</b>	>=25.1 %

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:** Stable.

**Materials and Conditions to Avoid:**

**10.1 Conditions to avoid**

Heat  
 Sparks and/or flames

**10.2 Materials to avoid**  
Strong oxidizing agents

**Hazardous Polymerization:** Hazardous polymerization will not occur.

**Hazardous Decomposition or By-Products**

**Substance**

Aldehydes  
Hydrocarbons  
Carbon monoxide  
Carbon dioxide  
Hydrogen Cyanide  
Ketones  
Oxides of Nitrogen

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

**SECTION 11: TOXICOLOGICAL INFORMATION**

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

**SECTION 12: ECOLOGICAL INFORMATION**

**ECOTOXICOLOGICAL INFORMATION**

Not determined.

**CHEMICAL FATE INFORMATION**

Not determined.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**Waste Disposal Method:** Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

**SECTION 14: TRANSPORT INFORMATION**

**ID Number(s):**

62-2262-3330-2, 62-2262-5530-5, 62-2262-6530-4, 62-2262-6535-3, 62-2262-7530-3, 62-2262-8530-2, 62-2262-9530-1

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
Tetrahydrofuran	109-99-9	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

### INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### Revision Changes:

- Section 14: Transportation legal text was modified.
- Section 9: Vapor pressure value was modified.
- Section 9: Property description for optional properties was modified.
- Section 8: Exposure guidelines ingredient information was modified.
- Section 9: Property description for required properties was added.
- Section 15: California proposition 65 reproductive harm warning was deleted.
- Section 3: Carcinogenicity table was deleted.
- Section 3: Carcinogenicity heading was deleted.
- Section 15: California proposition 65 ingredient information was deleted.
- Section 15: California proposition 65 heading was deleted.
- Section 15: California proposition 65 cancer warning was deleted.

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