



Automotive Attachment Tapes and Adhesion Promoters for Repair Applications

September 2014

Supersedes list dated May 2013

3M™ Nameplate Repair Tape					
Prod. Nmbr.	Color	Roll Size	Tape Thickness	Typical Applications	Overall Performance
06385	Gray	.236 in x 5 yd (5.99 mm x 4.57 m)	0.03 in (0.8 mm)	Nameplates, emblems, badges	Good
3M™ Automotive Attachment Tape					
Prod. Nmbr.	Color	Roll Size	Tape Thickness	Typical Applications	Overall Performance
06376	Gray	0.25 in x 20 yd (6.35 mm x 18.3 m)	0.03 in (0.8 mm)	Lightweight trim	High performance PSA suitable for traditional paint systems
06377	Gray	0.50 in x 20 yd (12.7 mm x 18.2 m)	0.03 in (0.8 mm)		
06378	Gray	0.875 in x 20 yd (22.2 mm x 18.2 m)	0.03 in (0.8 mm)		
06380	White	0.50 in x 20 yd (12.7 mm x 18.2 m)	0.045 in (1.2 mm)	Body side moldings, bumper, trim, claddings, rocker panel moldings, wheel flares	
06381	White	0.875 in x 20 yd (22.2 mm x 18.2 m)	0.045 in (1.2 mm)		
06394	Gray	0.50 in x 10 yd (12.7 mm x 9.1 m)	0.09 in (2.29 mm)	Spoilers, claddings, running boards	
3M™ Automotive Acrylic Plus Attachment Tape					
Prod. Nmbr.	Color	Roll Size	Tape Thickness	Typical Applications	Overall Performance
06382	Black	0.50 in x 20 yd (12.7 mm x 18.2 m)	0.045 in (1.1 mm)	Body side moldings, bumper, trim, claddings, rocker panel moldings, wheel flares	Better Higher performing PSA along with high-strength black core with low elongation properties
06383	Black	0.875 in x 20 yd (22.2 mm x 18.2 m)	0.045 in (1.1 mm)		
06384	Black	0.50 in x 5 yd (12.7 mm x 4.6 m)	0.045 in (1.1 mm)		
06386	Black	0.25 in x 20 yd (6.35 mm x 18.2 m)	0.045 in (1.1 mm)		
06395	Black	0.875 in x 20 yd (22.2 mm x 18.2 m)	0.060 in (1.5 mm)	Heavy weight moldings, claddings	
06397	Black	0.50 in x 10 yd (12.7 mm x 9.1 m)	0.060 in (1.5 mm)		
3M™ Automotive Acrylic Plus Premium Attachment Tape					
Prod. Nmbr.	Color	Roll Size	Tape Thickness	Typical Applications	Overall Performance
06387	Black	0.25 in x 20 yd (6.35 mm x 18.2 m)	0.045 in (1.1 mm)	Claddings, Ground Effects, Wheel flares, Hood Scoops, Side Vents	Best Highest performance PSA suitable for low surface energy, and scratch- and mar- resistant automotive paint systems.
06388	Black	0.50 in x 20 yd (12.7 mm x 18.2 m)	0.045 in (1.1 mm)		
06389	Black	0.875 in x 20 yd (22.2 mm x 18.2 m)	0.045 in (1.1 mm)		
06390	Black	0.50 in x 5 yd (12.7 mm x 4.6 m)	0.045 in (1.1 mm)		
06391	Black	0.875 in x 10 yd (22.2 mm x 9.1 m)	0.060 in (1.5 mm)		
06392	Black	0.50 in x 10 yd (12.7 mm x 9.1 m)	0.060 in (1.5 mm)		

Selection Guide

Automotive Attachment Tapes and Adhesion Promoters for Repair Applications- For Internal Use Only

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3M™ Automotive Adhesion Promoter, Sponge Applicator Packet			
Prod. Nbr.	Size	Substrate	Overall Performance
06396	2.5 cc per packet	Low surface energy plastic substrates (RIM, TPO, PP, PC, PC + ABS, etc.)	Can be used with all tapes to improve bond of tape to substrate

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