

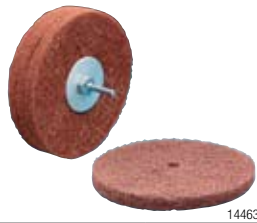
Scotch-Brite™ Disc Selection Guide

Disc Product	Attachment System	Application						Metal Type						
		Light Grinding	Blending	Deburring	Finishing	Cleaning	Coatings Removal	Stainless Steel	Aluminum	Carbon Steel	Cast Iron	Titanium	Nickel Alloy	Non-Ferrous (Brass/Bronze)
Scotch-Brite™ Light Grinding and Blending Disc	Hook-and-Loop/ TN Quick Change	●	●	●				●	●	●	●	●	●	●
Scotch-Brite™ Surface Conditioning Disc	Hook-and-Loop		●		●	●		●	●	●	●	●	●	●
Scotch-Brite™ SL Surface Conditioning Disc	Hook-and-Loop/ TN Quick Change		●		●			●	●	●	●	●	●	●
Scotch-Brite™ SE Surface Conditioning Disc	Hook-and-Loop		●	●						●	●			
Scotch-Brite™ PD Surface Conditioning Disc	Hook-and-Loop		●		●	●		●	●	●	●			●
Scotch-Brite™ Clean & Strip Discs	Spindle Mount and Quick Change (XT only)					●	●			●	●			
Scotch-Brite™ High Strength Discs	Spindle Mount			●	●	●		●	●			●	●	●
Scotch-Brite™ Coating Removal Discs	Hook-and-Loop					●	●		●	●	●			
Scotch-Brite™ Hookit™ Discs	Hookit™		●		●			●	●					
Scotch-Brite™ Bristle Discs	Quick Change					●	●	●	●	●	●			

Scotch-Brite™ Discs (cont.)

Scotch-Brite™ High Strength Discs

- Aluminum Oxide
- Very conformable discs, ideal for light deburring, cleaning and finishing



Dia. x Ctr. Hole	Max. RPM	Grade	UPC (048011-)	Min./Case
Use with Mandrel 933				
6" x 1/4"	4,000	A VFN	27748-6	10/40
			00666-6	100
Use with Mandrel 934				
6" x 1/2"	4,000	A MED	27745-5	10/40
			04188-9	100
		A VFN	27747-9	10/40
			00665-9	100
8" x 1/2"	3,000	A MED	27746-2	10/20
			03992-3	50
		A VFN	27749-3	10/20
			00672-7	50



Scotch-Brite™ Hookit™ Clean and Finish Discs

- Effective for light to moderate cleaning, satin finishing, scratch blending and paint prep
- Used on aluminum, stainless steel, plastics, wood, and fiber-glass
- Use on random orbital sanders
- Use disc pad holder 05775

Diameter	Max. RPM	Grade	UPC (048011-)	Qty./Case
5"	12,000	A VFN	29292-2	40
		S ULF	29294-6	



Scotch-Brite™ Bristle Discs

- Easily remove paint, stains, adhesives, weld burn, rust and other surface contaminants from large areas



Diameter	Max. RPM	Grade	Color	UPC (048011-)	Qty./Case
4-1/2"	12,000	36	Brown	33054-9	10
		50	Green	24241-5	
		80	Yellow	24242-2	
		120	White	24243-9	

Accessories — Scotch-Brite™ Discs

Disc Pad Holders (Hook-and-Loop)

- For use with Scotch-Brite™ Surface Conditioning Discs



Diameter (x Thread)	Max. RPM	Catalog No.	UPC (048011-)	Qty./Case
2" (1/4" shank)	23,000	922	07494-8	10
3" (1/4" shank)	20,000	923	04132-2	
4-1/2" x 5/8"-11 INT	13,000	9145	14111-4	1
5" x 5/8"-11 INT		915	05680-7	
5" x 5/16"-24 EXT	10,000	905	09448-9	
7" x 5/8"-11 INT	6,000	917	09450-2	
Dia. x Thk. x Thread	Max. RPM	Catalog No.	UPC (051131-)	Qty./Case
5" x 3/4" x 5/16"-24 EXT	12,000	05775	05775-3	10

3M™ TN Quick Change Disc Backup Pad



Dia. x Thread	Max. RPM	UPC (051111-)	Qty./Case
4-1/2" x 5/8"-11 INT	13,300	56573-5	5

Mandrels

- Furnished complete with washers to fit available disc sizes



Length x Shank x Washer Dia.	Catalog No.	UPC (048011-)	Qty./Case
2" x 1/4" x 1"	933	13968-5	5
3-1/16" x 1/4" x 2-1/2"	934	04021-9	1

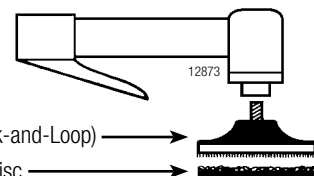
3M™ Disc Pad Holder (Hook-and-Loop)

- For use with Scotch-Brite™ Coating Removal Discs

Diameter	Max. RPM	Thread	UPC (048011-)	Qty./Case
4-1/2"	13,000	5/8"-11 INT	14111-4	1

3M™ Hookit™ Disc Pad

Diameter x AH	Max. RPM	Thread	UPC (051144-)	Qty./Case
5 x 3/4"	10,000	5/8"-11 INT	85105-8	10
5" x 5/8"			85096-9	
7" x 1"	6,000		13627-8	1



3M™ Disc Holder (Hook-and-Loop)

Surface Conditioning Disc