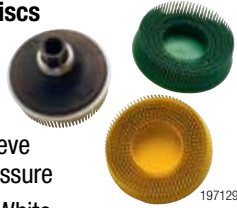


Scotch-Brite™ Roloc™ Discs (cont.)



Scotch-Brite™ Roloc™ Bristle Discs

- Efficiently clean and strip many substances from metal surfaces without damaging the work piece
- An operator can quickly and easily achieve a quality, consistent finish with light pressure
- Grade: 50 – Green; 80 – Yellow; 120 – White

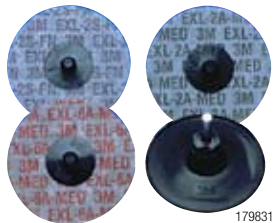


Diameter	Max. RPM	Grade	UPC (048011-)	Min./Case
Roloc TR (Plastic Button)				
2"	25,000	50	18730-3	10/40
		80	18732-7	
		120	18733-4	
3"	15,000	50	18734-1	
		80	18736-5	
		120	18737-2	



Scotch-Brite™ Roloc™ EXL Unitized Wheels

- Strong, efficient products for edge deburring and finishing
- Used with 3M™ Roloc™ or 3M™ Roloc™+ holder pads on a straight shaft or right-angle tool

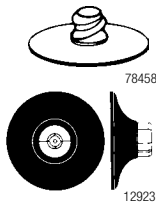


Diameter	Max. RPM	Grade	UPC (048011-)	Qty./Case
Roloc TR (Plastic Button)				
2"	22,100	6 A MED	17190-6	60
		2 A MED	17185-2	
		2 S FIN	17183-8	
3"	15,100	6 A MED	17191-3	40
		2 A MED	17186-9	
		2 S FIN	17184-5	

Accessories — 3M™ Roloc™ Discs

3M™ Roloc™ TR Disc Pads

- Rubber backup pads are available in different diameters and degrees of hardness for various grinding applications
- Pads are internally threaded to receive any standard 1/4"–20 thread shaft



Diameter	Max. RPM	Hardness	UPC (051144-)	Qty./Case
1/4"–20 thread shaft				
1"	30,000	Medium	45101-2	5
1-1/2"		Medium	45099-2	
		Hard	45100-5	
2"	25,000	Medium	45095-4	
		Hard	45096-1	
3"	18,000	Medium	45092-3	
	20,000	Hard	45091-6	
4"	12,000	Medium	45179-1	

3M™ Roloc™ TR Disc Pads (cont.)

Diameter	Max. RPM	Hardness	UPC (051144-)	Qty./Case
5/8"–11 thread shaft				
4"	12,000	Medium	83242-2	5
		Hard	83489-1	

3M™ Roloc™ TS or TSM Disc Pads

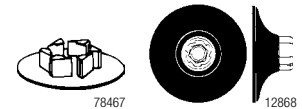
- For use with 3M™ Roloc™ TSM discs and "screw on" abrasive discs



Diameter	Max. RPM	Hardness	UPC (051144-)	Qty./Case
1-1/2"	30,000	Medium	77729-7	5
		Hard	77728-0	
2"	25,000	Medium	14211-8	
		Hard	14212-5	
3"	18,000	Medium	14215-6	
	20,000	Hard	14216-3	

3M™ Roloc™ TP Disc Pads

- For use with 3M™ Roloc™ TP discs and with press on type abrasive discs



Diameter	Max. RPM	Hardness	UPC (051144-)	Qty./Case
2"	25,000	Medium	14197-5	5
		Hard	14198-2	
3"	18,000	Medium	14201-9	
	20,000	Hard	14202-6	

1/4" Threaded Shaft

- Needed with all 3M™ Roloc™ Disc Pads

Size	UPC (051144-)	Min./Case
1/4" x 1/4" x 20 Thread	45102-9	10/50

3M™ Roloc™ + Holder

- Plastic holder for use with 3M™ Roloc™ Unitized Wheels



L x Shaft Dia	Max. RPM	UPC (048011-)	Qty./Case
1" x 1/4"	25,000	15408-4	5

Optimum Tool Speeds (RPM's) to Maximize 3M™ Roloc™ Disc Cut Rates and Life

Disc Size	Material Type			
	Stainless	Aluminum	Steel	Titanium
1-1/2"	20,000	20,000	30,000	9,000
2"	15,000	15,000	20,000	7,000
3"	10,000	10,000	15,000	4,500
4"	8,000	9,000	9,000	3,000