



Revision Number: 003.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE EA 3471 known as Fixmaster
Stainless Steel Putty **IDH number:** 702236

Product type: Epoxy resin **Item number:** 97443_10234000

Restriction of Use: None identified **Region:** United States

Company address: **Contact information:**
 Henkel Corporation Telephone: (860) 571-5100
 One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center
 Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE DAMAGE.
 SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
CARCINOGENICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves. Use personal protective equipment as required.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. IF exposed or concerned: Get medical attention. Immediately call a poison control center or physician. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
	Proprietary	30 - 60
Epoxy resin	Proprietary	10 - 30
Chromium	7440-47-3	10 - 30
Nickel	7440-02-0	5 - 10
Molybdenum	7439-98-7	1 - 5

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Use water spray to keep fire exposed containers cool and disperse vapors. Caution should be exercised when using water or foam as frothing may occur.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Acids. Phenolics. Aldehydes. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

Storage: Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
	None	None	None	None
Epoxy resin	None	None	None	None
Chromium	0.5 mg/m ³ TWA (as Cr)	1 mg/m ³ PEL (as Cr)	None	None
Nickel	1.5 mg/m ³ TWA Inhalable fraction.	1 mg/m ³ PEL (as Ni)	None	None
Molybdenum	0.5 mg/m ³ TWA (as Mo) Respirable fraction. 10 mg/m ³ TWA (as Mo) Inhalable fraction. 3 mg/m ³ TWA (as Mo) Respirable fraction. 10 mg/m ³ TWA (as Mo) Inhalable fraction. 3 mg/m ³ TWA (as Mo) Respirable fraction.	15 mg/m ³ PEL (as Mo) Total dust.	None	None

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Gray
Odor: Mild
Odor threshold: Not available.
pH: Not available.
Vapor pressure: Not available.
Boiling point/range: Not available.
Melting point/ range: Not available.
Specific gravity: 3.832
Vapor density: > 1 (Air = 1)

Flash point: 149 °C (300.2 °F) Tagliabue closed cup
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Evaporation rate: Less than butyl acetate.
Solubility in water: Insoluble
Partition coefficient (n-octanol/water): Not available.
VOC content: < 1.0 %; < 10 g/l (value for resin and hardener together) (estimated)
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.
Hazardous reactions: None under normal processing.
Hazardous decomposition products: Oxides of carbon. Acids. Aldehydes. Phenolics. Toxic fumes. Irritating vapors.
Incompatible materials: Strong oxidizing agents. Combustible materials. Metals. Acids. Alkalis. Water. Strong Lewis acids. Strong mineral acids. Strong bases. Amines. Mercaptans.
Reactivity: Not available.
Conditions to avoid: None known

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye damage.
Ingestion: Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
	None	Eyes, Lung
Epoxy resin	None	Allergen, Irritant
Chromium	None	Irritant, Allergen, Eyes
Nickel	None	Allergen, Carcinogen, Irritant, Kidney, Mutagen, Reproductive, Respiratory
Molybdenum	None	Blood, Gastrointestinal, Immune system, Irritant, Kidney, Liver, Lung, Metabolic, Skin, Spleen, Less weight gain and food intake.

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
	No	No	No
Epoxy resin	No	No	No
Chromium	No	No	No
Nickel	No	No	No
Molybdenum	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: D007. Chromium.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Chromium (CAS# 7440-47-3). Nickel (CAS# 7440-02-0).
CERCLA Reportable quantity: Chromium (CAS# 7440-47-3) 5,000 lbs. (2,270 kg)
Nickel (CAS# 7440-02-0) 100 lbs. (45.4 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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