Safety Data Sheet



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1. PRODUCT AND COMPANY IDENTIFICATION

Loctite(R) Fixmaster(R) Poxy Product name: Product type: Epoxy resin Restriction of Use: None identified Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

IDH number: 702091 Item number: 81120 193046 Region: **United States** Contact information: Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW	
WARNING:	CAUSES SKIN IRRITATION.	
	MAY CAUSE AN ALLERGIC SKIN REACTION.	
	CAUSES SERIOUS EYE IRRITATION.	

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

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Epoxy resin	Proprietary	60 - 100
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* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

2	I. FIRST AID MEASURES
Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attentio
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes bef reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.
5.	FIRE FIGHTING MEASURES
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed extreme heat. In case of fire, keep containers cool with water spray.

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.
	7. HANDLING AND STORAGE
Handling	
Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

direct sunlight.

personnel.

incompatible materials. Keep away from heat, spark and flame. Protect from

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epoxy resin	None	None	None	None
Engineering controls:	Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.		I ventilation is not	
Respiratory protection:	Use a NIOSH approved respirator if ventilation is inadequate.			quate.
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.			
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.		gloves and either an	

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: . Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): **VOC content:** Viscosity: **Decomposition temperature:**

Liquid Translucent, Clear None Not available. Not applicable 0.03 mm hg > 260.2 °C (> 500.4 °F) Not available. 1.17 Not available. > 249 °C (> 480.2 °F) Pensky Martens closed cup Not available. Not available. Not available. Not available. Slight Not available. 0.1 % (value for resin and hardener together) Not available. Not available.

10. STABILITY AND REACTIVITY

:	Stability:	Stable under normal conditions of storage and use.	
I	Hazardous reactions:	None under normal processing.	
	Hazardous decomposition products:	Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors.	
I	Incompatible materials:	Strong oxidizing agents. Strong bases. Strong acids. Amines.	
I	Reactivity:	Not available.	
(Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.	

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:

Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50)s	Immediate	and Delayed Health Effects
Epoxy resin	None			Allergen, Irritant
Hererdeus Component(s)			reinegen	OSHA Carcinogen
Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen		(Specifically Regulated)
Epoxy resin	No	N	0	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number:	Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None
International Air Transportation (ICAO/IAT	A)
Proper shipping name:	Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	III
Water Transportation (IMO/IMDG)	
Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3082
Packing group:	
Marine pollutant:	Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis
CERCLA/SARA Section 311/312:	Immediate Health

CERCLA/SARA Section 313:	None above reporting de minimis
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.
Canada Regulatory Information CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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