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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>LOCTITE SI 596 RD known as LOCTITE SUPERFLEX RED RTV 80ML</b>	<b>IDH number:</b>	135507
<b>Product type:</b>	Silicone	<b>Item number:</b>	59630
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	<b>Contact information:</b>	Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.
<b>Response:</b>	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Distillates (petroleum), hydrotreated middle	64742-46-7	5 - 10
Silicon dioxide	7631-86-9	5 - 10
Silicone Resin	Proprietary	1 - 5
Diron trioxide	1309-37-1	1 - 5
Substituted Silane	Proprietary	1 - 5
Acetic acid	64-19-7	0.1 - 1
Substituted silane	Proprietary	0.1 - 1

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.
<b>Ingestion:</b>	Do not induce vomiting. If a person feels unwell or symptoms of skin irritation appear, consult a physician.
<b>Symptoms:</b>	See Section 11.
<b>Notes to physician:</b>	Treat symptomatically.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	None
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Silica mist. Formaldehyde. Acrid smoke and fumes.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Maintain good ventilation for large spills. Store in a partly filled, closed container until disposal. Spilled material will solidify. Scrape up as much material as possible.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
<b>Storage:</b>	Keep container closed. Store in a dry area below 90° F.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Distillates (petroleum), hydrotreated middle	None	5 mg/m <sup>3</sup> PEL Mist.	None	None
Silicon dioxide	6 mg/m <sup>3</sup> TWA	20 MPPCF TWA 0.8 mg/m <sup>3</sup> TWA	None	3 mg/m <sup>3</sup> TWA Respirable fraction.
Silicone Resin	None	None	None	None
Diiron trioxide	5 mg/m <sup>3</sup> TWA Respirable fraction.	10 mg/m <sup>3</sup> PEL Fume.	None	None
Substituted Silane	None	None	None	None
Acetic acid	15 ppm STEL 10 ppm TWA	10 ppm (25 mg/m <sup>3</sup> ) PEL	None	None
Substituted silane	None	None	None	None

<b>Engineering controls:</b>	Use only with adequate ventilation.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid, Paste
<b>Color:</b>	Red
<b>Odor:</b>	Acetic acid
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	< 10 mm hg (68 °F (20°C))
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.01 at 20 °C (68°F)
<b>Vapor density:</b>	Heavier than air.
<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Flammable/Explosive limits - lower:</b>	4 % (acetic acid)
<b>Flammable/Explosive limits - upper:</b>	19.9 % (acetic acid)
<b>Autoignition temperature:</b>	Not available.
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not soluble. Polymerizes in presence of water.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	3.08 %; 32 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Acetic acid is liberated slowly upon contact with moisture. Formaldehyde.
<b>Incompatible materials:</b>	Acids. Water Bases. Oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Exposure to moisture. Prolonged heating at temperatures above 150 °C.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	Acetic acid produced during cure may irritate eyes, nose and throat. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Causes serious eye irritation.
<b>Ingestion:</b>	Not expected to be harmful by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Distillates (petroleum), hydrotreated middle	None	Irritant
Silicon dioxide	Oral LD50 (RAT) = > 22,500 mg/kg	Nuisance dust
Silicone Resin	None	Irritant
Diiron trioxide	None	Allergen, Cardiac, Central nervous system, Irritant, Kidney, Liver, Lung
Substituted Silane	None	Irritant, Allergen
Acetic acid	Oral LD50 (RABBIT) = 1,200 mg/kg Oral LD50 (RAT) = 3.53 g/kg Oral LD50 (RAT) = 3.31 g/kg Dermal LD50 (RABBIT) = 1,060 mg/kg Inhalation LC50 (RAT, 4 h) = 11.4 mg/l	Allergen, Corrosive, Eyes, Gastrointestinal, Immune system, Irritant, Kidney
Substituted silane	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Distillates (petroleum), hydrotreated middle	No	No	No
Silicon dioxide	No	No	No
Silicone Resin	No	No	No
Diiron trioxide	No	No	No
Substituted Silane	No	No	No
Acetic acid	No	No	No
Substituted silane	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis

**CERCLA/SARA Section 311/312:** Immediate Health

**CERCLA/SARA Section 313:** None above reporting de minimis

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Catherine Bimler, Regulatory Affairs Specialist

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