

# Screw Machine Length / Taper Length

## CLE-LINE Style 1893 1/4" Reduced Shank Drill

- 118° point
- Shank reduced to fit 1/4" chucks
- Short flute length for greater rigidity
- Black oxide finish for increased wear resistance and improved lubricity
- HSS construction



Drill Dia.	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length.	CLE-LINE 1893 EDP No.
5/16	.3125	7,94	2-13/16	1-3/8	C20601
3/8	.3750	9,53	3-1/8	1-11/16	C20603
<b>7/8</b>	<b>.4375</b>	<b>11,11</b>	<b>3-7/16</b>	<b>2</b>	<b>C20605</b>
1/2	.5000	12,70	3-3/4	2-1/4	C20607

## CLE-LINE Style 1895 Taper Length Drill

- Taper length for extended reach
- Tanged shank for use with ASA drill drivers
- Heavy duty construction for extra tool strength
- Black oxide finish for increased wear resistance and improved lubricity; reduces chip welding and galling
- HSS construction



Drill Dia.	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	CLE-LINE 1895 EDP No.
1/16	.0625	1,59	3	1-3/4	C23575
5/64	.0781	1,98	3-3/4	2	C23576
3/32	.0938	2,38	4-1/4	2-1/4	C23577
7/64	.1094	2,78	4-5/8	2-1/2	C23578
1/8	.1250	3,18	5-1/8	2-3/4	C23579
9/64	.1406	3,57	5-3/8	3	C23580
5/32	.1562	3,97	5-3/8	3	C23581
11/64	.1719	4,37	5-3/4	3-3/8	C23582
3/16	.1875	4,76	5-3/4	3-3/8	C23583
13/64	.2031	5,16	6	3-5/8	C23584
7/32	.2188	5,56	6	3-5/8	C23585
15/64	.2344	5,95	6-1/8	3-3/4	C23586
1/4	.2500	6,35	6-1/8	3-3/4	C23587
17/64	.2656	6,75	6-1/4	3-7/8	C23588
9/32	.2812	7,14	6-1/4	3-7/8	C23589
19/64	.2969	7,54	6-3/8	4	C23590
5/16	.3125	7,94	6-3/8	4	C23591
21/64	.3281	8,33	6-1/2	4-1/8	C23592
11/32	.3438	8,73	6-1/2	4-1/8	C23593
23/64	.3594	9,13	6-3/4	4-1/4	C23594
3/8	.3750	9,53	6-3/4	4-1/4	C23595
25/64	.3906	9,92	7	4-3/8	C23596
13/32	.4062	10,32	7	4-3/8	C23597
27/64	.4219	10,72	7-1/4	4-5/8	C23598
<b>7/16</b>	<b>.4375</b>	<b>11,11</b>	<b>7-1/4</b>	<b>4-5/8</b>	<b>C23599</b>
29/64	.4531	11,51	7-1/2	4-3/4	C23600
15/32	.4688	11,91	7-1/2	4-3/4	C23601
31/64	.4844	12,30	7-3/4	4-3/4	C23602
1/2	.5000	12,70	7-3/4	4-3/4	C23603