

# General Application Drills Extended Length

## Extra Length

### FEATURES

- Heavy duty construction for extra tool strength
- Extra lengths for hard-to-reach applications
- 118° notched point for self-centering drill penetration

- HSS substrate
- Black oxide finish for increased wear resistance and improved lubricity



Style 1806 12" OAL Black Oxide

Style 1807 18" OAL Black Oxide

Drill Dia.	Decimal Equiv.	Metric Equiv.	Style 1806	Style 1807
			9" Flute Length 12" Overall Length Black Oxide	14" Flute Length 18" Overall Length Black Oxide
1/8	.1250	3.18	C20436	—
5/32	.1562	3.97	C20438	—
3/16	.1875	4.76	C20440	—
7/32	.2188	5.56	C20442	—
1/4	.2500	6.35	C20444	C20481
9/32	.2812	7.14	C20446	C20483
5/16	.3125	7.94	C20448	C20485
11/32	.3438	8.73	C20450	C20487
3/8	.3750	9.53	C20452	C20489
13/32	.4062	10.32	C20454	C20491
7/16	.4375	11.11	C20456	C20493
15/32	.4688	11.91	C20458	C20495
1/2	.5000	12.70	C20460	C20497
17/32	.5313	13.50	C20462	—
9/16	.5625	14.29	C20464	—
19/32	.5938	15.08	C20466	—
5/8	.6250	15.88	C20468	—
21/32	.6563	16.67	C20470	—
11/16	.6875	17.46	C20472	—

# General Application Drills Taper Shank

## General Purpose Taper Shank

### FEATURES

- General purpose geometry with standard Morse taper shank dimensions
- HSS substrate engineered for toughness and ideal for portable drilling and maintenance applications
- 118° point for general purpose use

- Black oxide finish for increased wear resistance and improved lubricity, reduced chip welding, and galling
- Oversize and undersize shanks available in selected sizes



Style 1894 Black Oxide

### INCH SIZES

Drill Dia.	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	Morse Taper Number	Style 1894 Black Oxide
1/8	.1250	3.18	5-1/8	1-7/8	1	C20049
9/64	.1406	3.57	5-1/8	1-7/8	1	C20050
5/32	.1562	3.97	5-3/8	2-1/8	1	C20051
11/64	.1719	4.37	5-3/4	2-1/2	1	C20052
3/16	.1875	4.76	5-3/4	2-1/2	1	C20053
13/64	.2031	5.16	6	2-3/4	1	C20054
7/32	.2188	5.56	6	2-3/4	1	C20055
15/64	.2344	5.95	6-1/8	2-7/8	1	C20056
1/4	.2500	6.35	6-1/8	2-7/8	1	C20057
17/64	.2656	6.75	6-1/4	3	1	C20058
9/32	.2812	7.14	6-1/4	3	1	C20059
19/64	.2969	7.54	6-3/8	3-1/8	1	C20060
5/16	.3125	7.94	6-3/8	3-1/8	1	C20061
21/64	.3281	8.33	6-1/2	3-1/4	1	C20062
11/32	.3438	8.73	6-1/2	3-1/4	1	C20063
23/64	.3594	9.13	6-3/4	3-1/2	1	C20064
3/8	.3750	9.53	6-3/4	3-1/2	1	C20524
3/8	.3750	9.53	7-3/8	3-1/2	2	C20020
25/64	.3906	9.92	7	3-5/8	1	C20525
13/32	.4062	10.32	7	3-5/8	1	C20526
13/32	.4063	10.32	7-1/2	3-5/8	2	C20022
27/64	.4219	10.72	7-1/4	3-7/8	1	C20527
7/16	.4375	11.11	7-1/4	3-7/8	1	C20528
7/16	.4375	11.11	7-3/4	3-7/8	2	C20024
29/64	.4531	11.51	7-1/2	4-1/8	1	C20529
15/32	.4688	11.91	7-1/2	4-1/8	1	C20530
1/2	.5000	12.70	7-3/4	4-3/8	1	C20026
35/64	.5469	13.89	8-3/4	4-7/8	2	C20535
5/8	.6250	15.88	8-3/4	4-7/8	2	C20540
43/64	.6719	17.07	9-1/4	5-3/8	2	C20543
11/16	.6875	17.46	10	5-3/8	3	C20029
45/64	.7031	17.86	9-1/2	5-5/8	2	C20545
3/4	.7500	19.05	10-1/2	5-7/8	3	C20030
49/64	.7656	19.45	9-7/8	6	2	C20549
25/32	.7812	19.84	9-7/8	6	2	C20550
51/64	.7969	20.24	10-3/4	6-1/8	3	C20551
13/16	.8125	20.64	10-3/4	6-1/8	3	C20552
53/64	.8281	21.03	10-3/4	6-1/8	3	C20553
27/32	.8438	21.43	10-3/4	6-1/8	3	C20554
55/64	.8594	21.83	10-3/4	6-1/8	3	C20555
7/8	.8750	22.23	10	6-1/8	2	C20035
7/8	.8750	22.23	10-3/4	6-1/8	3	C20556

continued on next page



Customer Service: 800.348.2885



Customer Service: 800.348.2885

DRILLS

HOLE SAWS

TAPS & DIES

BURS

INDEX

DRILLS

HOLE SAWS

TAPS & DIES

BURS

INDEX