

List #1830 continued

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
29	.1360	3.45	2-7/8	1-3/4	C08361
28	.1405	3.57	2-7/8	1-3/4	C08362
9/64	.1406	3.57	2-7/8	1-3/4	C08306
27	.1440	3.66	3	1-7/8	C08363
26	.1470	3.73	3	1-7/8	C08364
25	.1495	3.80	3	1-7/8	C08365
24	.1520	3.86	3-1/8	2	C08366
23	.1540	3.91	3-1/8	2	C08367
5/32	.1562	3.97	3-1/8	2	C08307
22	.1570	3.99	3-1/8	2	C08368
21	.1590	4.04	3-1/4	2-1/8	C08369
20	.1610	4.09	3-1/4	2-1/8	C08370
19	.1660	4.22	3-1/4	2-1/8	C08371
18	.1695	4.31	3-1/4	2-1/8	C08372
11/64	.1719	4.37	3-1/4	2-1/8	C08308
17	.1730	4.39	3-3/8	2-3/16	C08373
16	.1770	4.50	3-3/8	2-3/16	C08374
15	.1800	4.57	3-3/8	2-3/16	C08375
14	.1820	4.62	3-3/8	2-3/16	C08376
13	.1850	4.70	3-1/2	2-5/16	C08377
3/16	.1875	4.76	3-1/2	2-5/16	C08309
12	.1890	4.80	3-1/2	2-5/16	C08378
11	.1910	4.85	3-1/2	2-5/16	C08379
10	.1935	4.91	3-5/8	2-7/16	C08380
9	.1960	4.98	3-5/8	2-7/16	C08381
8	.1990	5.05	3-5/8	2-7/16	C08382
7	.2010	5.11	3-5/8	2-7/16	C08383
13/64	.2031	5.16	3-5/8	2-7/16	C08310
6	.2040	5.18	3-3/4	2-1/2	C08384
5	.2055	5.22	3-3/4	2-1/2	C08385
4	.2090	5.31	3-3/4	2-1/2	C08386
3	.2130	5.41	3-3/4	2-1/2	C08387
7/32	.2188	5.56	3-3/4	2-1/2	C08311
2	.2210	5.61	3-7/8	2-5/8	C08388
1	.2280	5.79	3-7/8	2-5/8	C08389
A	.2340	5.94	3-7/8	2-5/8	C07421
15/64	.2344	5.95	3-7/8	2-5/8	C08312
B	.2380	6.05	4	2-3/4	C07422
C	.2420	6.15	4	2-3/4	C07423

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
D	.2460	6.25	4	2-3/4	C07424
1/4, E	.2500	6.35	4	2-3/4	C08313
F	.2570	6.53	4-1/8	2-7/8	C07425
G	.2610	6.63	4-1/8	2-7/8	C07426
17/64	.2656	6.75	4-1/8	2-7/8	C08314
H	.2660	6.76	4-1/8	2-7/8	C07427
I	.2720	6.91	4-1/8	2-7/8	C07428
J	.2770	7.04	4-1/8	2-7/8	C07429
K	.2810	7.14	4-1/4	2-15/16	C07430
9/32	.2812	7.14	4-1/4	2-15/16	C08315
L	.2900	7.37	4-1/4	2-15/16	C07431
M	.2950	7.49	4-3/8	3-1/16	C07432
19/64	.2969	7.54	4-3/8	3-1/16	C08316
N	.3020	7.67	4-3/8	3-1/16	C07433
5/16	.3125	7.94	4-1/2	3-3/16	C08317
O	.3160	8.03	4-1/2	3-3/16	C07434
P	.3230	8.20	4-5/8	3-5/16	C07435
21/64	.3281	8.33	4-5/8	3-5/16	C08318
Q	.3320	8.43	4-3/4	3-7/16	C07436
R	.3390	8.61	4-3/4	3-7/16	C07437
11/32	.3438	8.73	4-3/4	3-7/16	C08319
S	.3480	8.84	4-7/8	3-1/2	C07438
T	.3580	9.09	4-7/8	3-1/2	C07439
23/64	.3594	9.13	4-7/8	3-1/2	C08320
U	.3680	9.35	5	3-5/8	C07440
3/8	.3750	9.53	5	3-5/8	C08321
V	.3770	9.58	5	3-5/8	C07441
W	.3860	9.80	5-1/8	3-3/4	C07442
25/64	.3906	9.92	5-1/8	3-3/4	C08322
X	.3970	10.08	5-1/8	3-3/4	C07443
Y	.4040	10.26	5-1/4	3-7/8	C07444
13/32	.4062	10.32	5-1/4	3-7/8	C08323
Z	.4130	10.49	5-1/4	3-7/8	C07445
27/64	.4219	10.72	5-3/8	3-15/16	C08324
7/16	.4375	11.11	5-1/2	4-1/16	C08325
29/64	.4531	11.51	5-5/8	4-3/16	C08326
15/32	.4688	11.91	5-3/4	4-5/16	C08327
31/64	.4844	12.30	5-7/8	4-3/8	C08328
1/2	.5000	12.70	6	4-1/2	C08329

List #1810 Cle-Line® Screw Machine Length Features: Drill - Surface Treated



Substrate - HSS
 Length - Screw Machine length
 Surface Treatment - Black Oxide
 Shank - Straight
 Point - 135° Split



- Short flutes for rigid strong tools
- Black oxide finish for increased wear resistance & improved lubricity reducing chip welding & galling
- 135° split point is self centering, reducing thrust for ease of penetration

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
1/16	.0625	1.59	1-5/8	5/8	C07750
5/64	.0781	1.98	1-11/16	11/16	C07752
3/32	.0938	2.38	1-3/4	3/4	C07754
7/64	.1094	2.78	1-13/16	13/16	C07756
1/8	.1250	3.18	1-7/8	7/8	C07758
30	.1285	3.26	1-15/16	15/16	C07900
29	.1360	3.45	1-15/16	15/16	C07901
9/64	.1406	3.57	1-15/16	15/16	C07760

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
5/32	.1562	3.97	2-1/16	1	C07762
11/64	.1719	4.37	2-1/8	1-1/16	C07764
3/16	.1875	4.76	2-3/16	1-1/8	C07766
11	.1910	4.85	2-1/4	1-3/16	C07919
13/64	.2031	5.16	2-1/4	1-3/16	C07768
7/32	.2188	5.56	2-3/8	1-1/4	C07770
1	.2280	5.79	2-7/16	1-5/16	C07929
15/64	.2344	5.95	2-7/16	1-5/16	C07772

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List #1810 continued

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
1/4	.2500	6.35	2-1/2	1-3/8	C07774
17/64	.2656	6.75	2-5/8	1-7/16	C07776
9/32	.2812	7.14	2-11/16	1-1/2	C07778
19/64	.2969	7.54	2-3/4	1-9/16	C07780
5/16	.3125	7.94	2-13/16	1-5/8	C07782
21/64	.3281	8.33	2-15/16	1-11/16	C07784
11/32	.3438	8.73	3	1-11/16	C07786
23/64	.3594	9.13	3-1/16	1-3/4	C07788
3/8	.3750	9.53	3-1/8	1-13/16	C07790

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
25/64	.3906	9.92	3-1/4	1-7/8	C07792
13/32	.4062	10.32	3-5/16	1-15/16	C07794
27/64	.4219	10.72	3-3/8	2	C07796
7/16	.4375	11.11	3-7/16	2-1/16	C07798
29/64	.4531	11.51	3-9/16	2-1/8	C07800
15/32	.4688	11.91	3-5/8	2-1/8	C07802
31/64	.4844	12.30	3-11/16	2-3/16	C07804
1/2	.5000	12.70	3-3/4	2-1/4	C07806

List #1800 Cle-Line® Jobber Length Drill - Surface Treated



Substrate - HSS
 Length - Jobber Length
 Surface Treatment - Black Oxide
 Shank - Straight
 Point - 118°



Features:

- 118° point for general purpose use
- Black oxide finish for increased wear resistance & improved lubricity reducing chip welding & galling
- HSS ideal for portable drilling & maintenance applications

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
60	.0400	1.02	1-5/8	11/16	C07492
59	.0410	1.04	1-5/8	11/16	C07493
58	.0420	1.07	1-5/8	11/16	C07495
57	.0430	1.09	1-3/4	3/4	C07496
56	.0465	1.18	1-3/4	3/4	C07499
55	.0520	1.32	1-7/8	7/8	C07504
54	.0550	1.40	1-7/8	7/8	C07506
53	.0595	1.51	1-7/8	7/8	C07510
1/16	.0625	1.59	1-7/8	7/8	C07512
52	.0635	1.61	1-7/8	7/8	C07514
51	.0670	1.70	2	1	C07517
50	.0700	1.78	2	1	C07519
49	.0730	1.85	2	1	C07522
48	.0760	1.93	2	1	C07524
5/64	.0781	1.98	2	1	C07526
47	.0785	1.99	2	1	C07527
46	.0810	2.06	2-1/8	1-1/8	C07530
45	.0820	2.08	2-1/8	1-1/8	C07531
44	.0860	2.18	2-1/8	1-1/8	C07534
43	.0890	2.26	2-1/4	1-1/4	C07537
42	.0935	2.37	2-1/4	1-1/4	C07540
3/32	.0938	2.38	2-1/4	1-1/4	C07541
41	.0960	2.44	2-3/8	1-3/8	C07543
40	.0980	2.49	2-3/8	1-3/8	C07545
39	.0995	2.53	2-3/8	1-3/8	C07547
38	.1015	2.58	2-1/2	1-7/16	C07548
37	.1040	2.64	2-1/2	1-7/16	C07550
36	.1065	2.71	2-1/2	1-7/16	C07552
7/64	.1094	2.78	2-5/8	1-1/2	C07554
35	.1100	2.79	2-5/8	1-1/2	C07555
34	.1110	2.82	2-5/8	1-1/2	C07557
33	.1130	2.87	2-5/8	1-1/2	C07558
32	.1160	2.95	2-3/4	1-5/8	C07560
31	.1200	3.05	2-3/4	1-5/8	C07562
1/8	.1250	3.18	2-3/4	1-5/8	C07564
30	.1285	3.26	2-3/4	1-5/8	C07567
29	.1360	3.45	2-7/8	1-3/4	C07570
28	.1405	3.57	2-7/8	1-3/4	C07572

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
9/64	.1406	3.57	2-7/8	1-3/4	C07573
27	.1440	3.66	3	1-7/8	C07575
26	.1470	3.73	3	1-7/8	C07577
25	.1495	3.80	3	1-7/8	C07579
24	.1520	3.86	3-1/8	2	C07581
23	.1540	3.91	3-1/8	2	C07583
5/32	.1562	3.97	3-1/8	2	C07584
22	.1570	3.99	3-1/8	2	C07585
21	.1590	4.04	3-1/4	2-1/8	C07587
20	.1610	4.09	3-1/4	2-1/8	C07588
19	.1660	4.22	3-1/4	2-1/8	C07591
18	.1695	4.31	3-1/4	2-1/8	C07594
11/64	.1719	4.37	3-1/4	2-1/8	C07595
17	.1730	4.39	3-3/8	2-3/16	C07596
16	.1770	4.50	3-3/8	2-3/16	C07598
15	.1800	4.57	3-3/8	2-3/16	C07600
14	.1820	4.62	3-3/8	2-3/16	C07602
13	.1850	4.70	3-1/2	2-5/16	C07603
3/16	.1875	4.76	3-1/2	2-5/16	C07606
12	.1890	4.80	3-1/2	2-5/16	C07607
11	.1910	4.85	3-1/2	2-5/16	C07609
10	.1935	4.91	3-5/8	2-7/16	C07611
9	.1960	4.98	3-5/8	2-7/16	C07612
8	.1990	5.05	3-5/8	2-7/16	C07614
7	.2010	5.11	3-5/8	2-7/16	C07616
13/64	.2031	5.16	3-5/8	2-7/16	C07617
6	.2040	5.18	3-3/4	2-1/2	C07618
5	.2055	5.22	3-3/4	2-1/2	C07620
4	.2090	5.31	3-3/4	2-1/2	C07623
3	.2130	5.41	3-3/4	2-1/2	C07625
7/32	.2188	5.56	3-3/4	2-1/2	C07627
2	.2210	5.61	3-7/8	2-5/8	C07629
1	.2280	5.79	3-7/8	2-5/8	C07632
A	.2340	5.94	3-7/8	2-5/8	C07635
15/64	.2344	5.95	3-7/8	2-5/8	C07636
B	.2380	6.05	4	2-3/4	C07638
C	.2420	6.15	4	2-3/4	C07640
D	.2460	6.25	4	2-3/4	C07642

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