

Drills • Special Purpose

List #2012 continued

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
N	.3020	7.67	4-3/8	3-1/16	C03101
5/16	.3125	7.94	4-1/2	3-3/16	C03106
O	.3160	8.03	4-1/2	3-3/16	C03108
P	.3230	8.20	4-5/8	3-5/16	C03111
21/64	.3281	8.33	4-5/8	3-5/16	C03114
Q	.3320	8.43	4-3/4	3-7/16	C03116
R	.3390	8.61	4-3/4	3-7/16	C03119
11/32	.3438	8.73	4-3/4	3-7/16	C03121
S	.3480	8.84	4-7/8	3-1/2	C03124
T	.3580	9.09	4-7/8	3-1/2	C03127
23/64	.3594	9.13	4-7/8	3-1/2	C03129
U	.3680	9.35	5	3-5/8	C03133
3/8	.3750	9.53	5	3-5/8	C03136

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
V	.3770	9.58	5	3-5/8	C03137
W	.3860	9.80	5-1/8	3-3/4	C03142
25/64	.3906	9.92	5-1/8	3-3/4	C03144
X	.3970	10.08	5-1/8	3-3/4	C03146
Y	.4040	10.26	5-1/4	3-7/8	C03148
13/32	.4062	10.32	5-1/4	3-7/8	C03149
Z	.4130	10.49	5-1/4	3-7/8	C03150
27/64	.4219	10.72	5-3/8	3-15/16	C03152
7/16	.4375	11.11	5-1/2	4-1/16	C03155
29/64	.4531	11.51	5-5/8	4-3/16	C03158
15/32	.4688	11.91	5-3/4	4-5/16	C03160
31/64	.4844	12.30	5-7/8	4-3/8	C03163
1/2	.5000	12.70	6	4-1/2	C03165

List #2550 High Helix Taper Length Drill



Substrate - HSS
 Length - Taper Length
 Surface Treatment - Bright
 Shank - Straight
 Point - 118°



Features:

- High helix for more efficient chip removal, particularly in non-ferrous deep hole applications
- Taper length for extended reach
- Bright finish for excellent for non-ferrous materials & low tensile steels

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
1/32	.0312	0.79	1-5/8	3/4	C09060
60	.0400	1.02	2-1/4	1-1/8	C09062
59	.0410	1.04	2-1/4	1-1/8	C09063
58	.0420	1.07	2-1/4	1-1/8	C09065
57	.0430	1.09	2-1/4	1-1/8	C09066
56	.0465	1.18	2-1/4	1-1/8	C09069
3/64	.0469	1.19	2-1/4	1-1/8	C09070
55	.0520	1.32	3	1-3/4	C09074
54	.0550	1.40	3	1-3/4	C09076
53	.0595	1.51	3	1-3/4	C09080
1/16	.0625	1.59	3	1-3/4	C09082
52	.0635	1.61	3-3/4	2	C09084
51	.0670	1.70	3-3/4	2	C09087
50	.0700	1.78	3-3/4	2	C09089
49	.0730	1.85	3-3/4	2	C09092
48	.0760	1.93	3-3/4	2	C09094
5/64	.0781	1.98	3-3/4	2	C09096
47	.0785	1.99	4-1/4	2-1/4	C09097
46	.0810	2.06	4-1/4	2-1/4	C09100
45	.0820	2.08	4-1/4	2-1/4	C09101
44	.0860	2.18	4-1/4	2-1/4	C09104
43	.0890	2.26	4-1/4	2-1/4	C09107
42	.0935	2.37	4-1/4	2-1/4	C09110
3/32	.0938	2.38	4-1/4	2-1/4	C09111
41	.0960	2.44	4-5/8	2-1/2	C09113
40	.0980	2.49	4-5/8	2-1/2	C09115
39	.0995	2.53	4-5/8	2-1/2	C09117
38	.1015	2.58	4-5/8	2-1/2	C09118
37	.1040	2.64	4-5/8	2-1/2	C09120
36	.1065	2.71	4-5/8	2-1/2	C09122
7/64	.1094	2.78	4-5/8	2-1/2	C09124
35	.1100	2.79	5-1/8	2-3/4	C09125
34	.1110	2.82	5-1/8	2-3/4	C09127
33	.1130	2.87	5-1/8	2-3/4	C09128
32	.1160	2.95	5-1/8	2-3/4	C09130
31	.1200	3.05	5-1/8	2-3/4	C09132

Diameter	Decimal Equiv.	Metric Equiv.	Overall Length	Flute Length	EDP Number
1/8	.1250	3.18	5-1/8	2-3/4	C09134
30	.1285	3.26	5-3/8	3	C09137
29	.1360	3.45	5-3/8	3	C09140
8	.1405	3.57	5-3/8	3	C09142
9/64	.1406	3.57	5-3/8	3	C09143
27	.1440	3.66	5-3/8	3	C09145
26	.1470	3.73	5-3/8	3	C09147
25	.1495	3.80	5-3/8	3	C09149
24	.1520	3.86	5-3/8	3	C09151
23	.1540	3.91	5-3/8	3	C09153
5/32	.1562	3.97	5-3/8	3	C09154
22	.1570	3.99	5-3/4	3-3/8	C09155
21	.1590	4.04	5-3/4	3-3/8	C09157
20	.1610	4.09	5-3/4	3-3/8	C09158
19	.1660	4.22	5-3/4	3-3/8	C09161
18	.1695	4.31	5-3/4	3-3/8	C09164
11/64	.1719	4.37	5-3/4	3-3/8	C09165
17	.1730	4.39	5-3/4	3-3/8	C09166
16	.1770	4.50	5-3/4	3-3/8	C09168
15	.1800	4.57	5-3/4	3-3/8	C09170
14	.1820	4.62	5-3/4	3-3/8	C09172
13	.1850	4.70	5-3/4	3-3/8	C09173
3/16	.1875	4.76	5-3/4	3-3/8	C09176
12	.1890	4.80	6	3-5/8	C09177
11	.1910	4.85	6	3-5/8	C09179
10	.1935	4.91	6	3-5/8	C09181
9	.1960	4.98	6	3-5/8	C09182
8	.1990	5.05	6	3-5/8	C09184
7	.2010	5.11	6	3-5/8	C09186
13/64	.2031	5.16	6	3-5/8	C09187
6	.2040	5.18	6	3-5/8	C09188
5	.2055	5.22	6	3-5/8	C09190
4	.2090	5.31	6	3-5/8	C09193
3	.2130	5.41	6	3-5/8	C09195
7/32	.2188	5.56	6	3-5/8	C09197
2	.2210	5.61	6-1/8	3-3/4	C09199

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